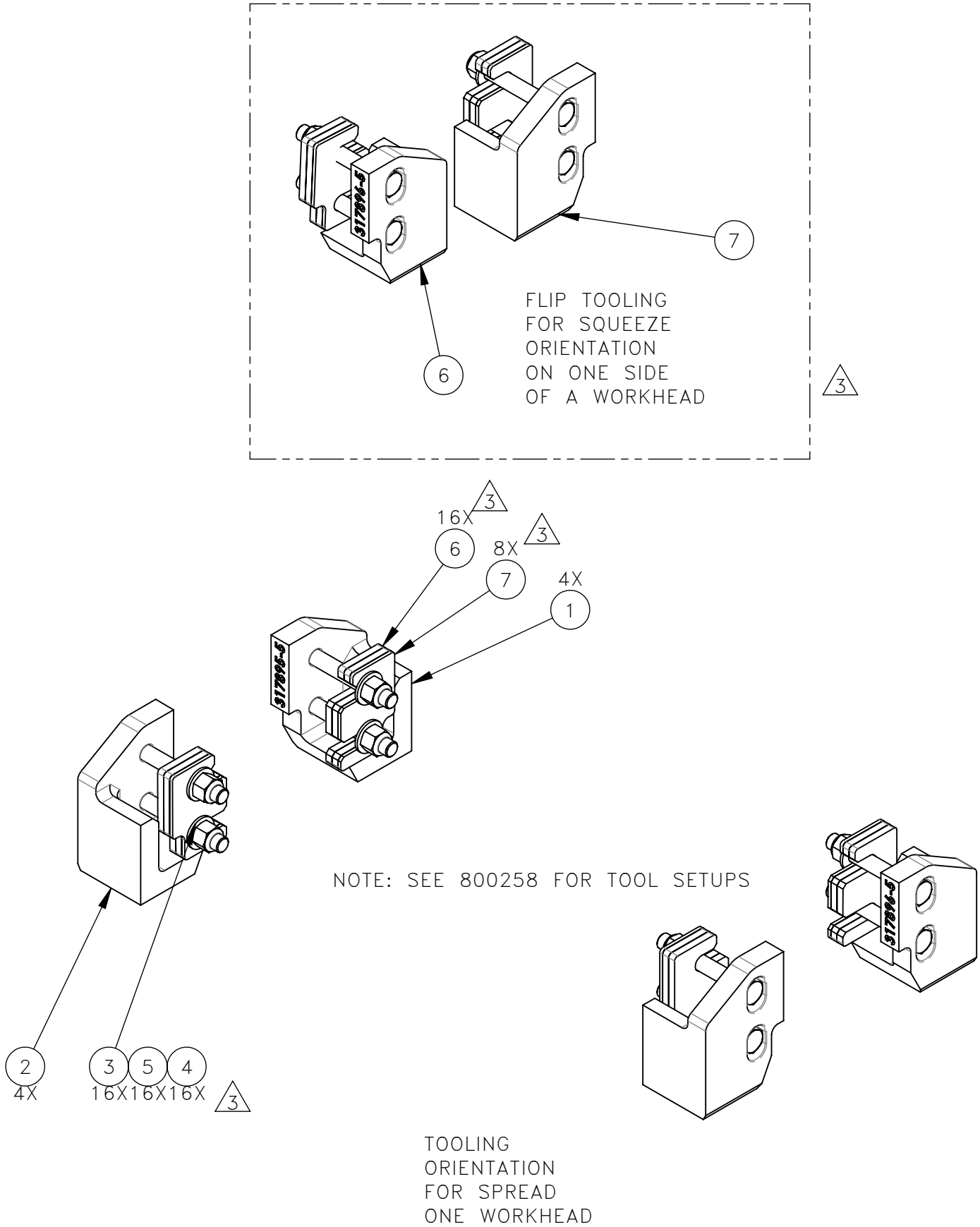




NO.	QTY	DESCRIPTION	PART NO.
1	4	TOOL, LEFT	317895
2	4	TOOL, RIGHT	317896
3	16	WASHER, FLT: .5	491405
4	16	NUT, HEX ES: .5-13	492149
5	16	SCR, HEX: .5-13 X 3.5	491945
6	16	SHIM, .25	317912
7	8	SHIM, .12	321502
8	1	INSTRUCTIONS, DASP TOOLS	800258

***BOM QTY'S REPRESENTS REPLACEMENT
TOOLING FOR BOTH WORKHEADS

REV	EN	DESCRIPTION	DATE	DRN
1	2736	NEW RELEASE	12-17	MAI
2	5043	UPDATED TOOLING PICTORIALY	6-20	PHR
3	5447	ADD 317912(16) 321502(8) 491405(16) 491945(16) 492149(16), UPDATE VIEWS & DESCRIPTION	12-20	PR

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010	
ANGULAR	X°=±1°	X.X°=±.5°	

SURFACE FINISH NOT TO EXCEED	125✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS
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THIS PRINT AND ALL INFORMATION WITHIN BELONGS
TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION

3 KIT, SPREAD/SQUEEZE TOOLING

MATERIAL

SEE BOM

USED ON	935582	SCALE 1:2	DATE 12-12-17
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DRN MI	CHK	APP	JOB NO RD190005	SHEET 1 OF 1
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DWG SIZE B	CATALOG K	DWG NO 792986
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