



NO.	QTY	DESCRIPTION	PART NO.
1	1	LATCH	318693
2	2	LATCH	318694
3	1	LATCH	318697
4	2	NUT, HEX JAM: .5-20	401013
5	2	FITTING, LUBE: .12 NPT(M)	401987
6	2	NUT, HEX ES: .62-11 HVY	405325
7	2	NUT, ACORN: .5-20	408649
8	2	ELBOW, 90°: .25 NPT(M) X #4 JIC(M)	460203
9	2	SCR, SOC SHLD: .75 X 3	466399
10	2	CYLINDER, AIR: 1.75 X .5	466400
11	2	SPRING, COMPRESSION	466406
12	2	BRACKET, LATCH	781399
13	1	INSTRUCTIONS, SETTER ARM LATCH	800279

INSTRUCTIONS NOT SHOWN

REV	EN	DESCRIPTION	DATE	DRN
1	3104	NEW RELEASE	4-18	MAE
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR	.XX=±.03	.XXX=±.010		
ANGULAR	X°=±1°	X.X°=±.5°		
SURFACE FINISH		125/	SMOOTH ALL SHARP EDGES	
NOT TO EXCEED			CLEAN ALL WELDS	
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
<b>RACINE RAILROAD PRODUCTS</b>				
RACINE, WISCONSIN USA				
DESCRIPTION				
KIT, SETTER ARM LATCH				
MATERIAL				
SEE BOM				
USED ON		SCALE	DATE	
915572		1:2	04-24-18	
DRN	CHK	APP	JOB NO	SHEET
ME			RD150002	1 OF 1
EXP NO			DWG NO	
			793019	