



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER
1	1	RIB, RH REAR LOWER	319968
2	1	RIB, RH REAR UPPER	319969
3	1	RIB, LH FRONT LOWER	319970
4	1	RIB, LH FRONT UPPER	319971
5	1	RIB, LH REAR LOWER	319972
6	1	RIB, LH REAR UPPER	319973
7	1	RIB, RH FRONT LOWER	319974
8	1	RIB, RH FRONT UPPER	319975
9	8	RIB, LOWER TUBE	319979
10	1	INSTRUCTIONS NC MODIFIED FRAME	800318

NOTE: ALL FABRICATED PARTS FROM ABOVE LISTING ARE STAMPED WITH PART NUMBERS.

REV	EN	DESCRIPTION	DATE	DRN
1		4145 NEW RELEASE	5-19	MEB

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X' = ±1'	X.X' = ±.5'

SURFACE FINISH 125/√ SMOOTH ALL SHARP EDGES
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
KIT, MODIFIED NIPPER CLIPPER FRAME

MATERIAL
SEE BOM

USED ON	913576 913559	SCALE	DATE
		1:8	03-25-19

DRN	CHK	APP	JOB NO	SHEET
MEB			RD190012	1 OF 1

DWG SIZE	CATALOG	DWG NO
D	K	793054