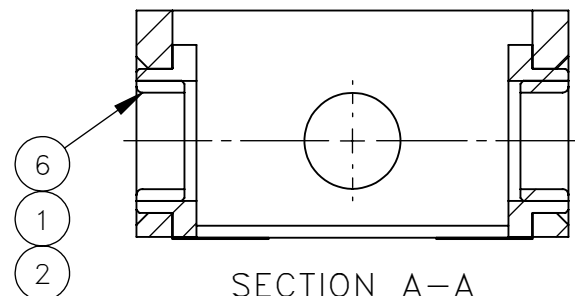


SECTION B-B
SCALE 1 : 2

PRESS BEARINGS IN FLUSH TO TUBE
AND ALIGN TO INSURE PIN #779509
CAN SLIDE AND ROTATE FREELY



SECTION A-A
SCALE 1 : 2

NO.	QTY	DESCRIPTION	PART NO.
1	AR	LOCTITE, PRIMER T	008825
2	AR	LOCTITE, 271	008826
3	2	SLIDE	397719
4	2	FLAT	397753
5	32	SCR, SOC FLT: .25-20 X .5	406143
6	2	BRG, SLV: 1 STEEL	465440
7	1	TUBE, INNER JACK	780864

REV	EN	DESCRIPTION	DATE	DRN
1	4329	NEW RELEASE	7-19	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125/✓ SMOOTH ALL SHARP EDGES
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS
TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
KIT, INNER JACK TUBE

MATERIAL
SEE BOM

USED ON	915574 935574	SCALE	DATE
DRN	ASM	1:4	07-24-19
CHK	APP	JOB NO	SHEET
		RD150003	1 OF 1
DWG SIZE	CATALOG	DWG NO	
B	K	793057	