



NO.	QTY	DESCRIPTION	PART NO.
1	1	WASHER, FLT: .38	380061
2	2	SHAFT, GUIDE	395169
3	2	PIN, STOP: RD	395170
4	1	PLATE, STOP	395171
5	1	BOLT, SWING	395173
6	1	SCR, HEX: .38-16 X .62	400733
7	1	PIN, COTTER: .12 X 1	400900
8	1	PLUG, .12 NPT(M)	400922
9	1	NUT, HEX ES: .5-13 HVY	404158
10	2	NUT, HEX ES: .75-10 HVY	407404
11	2	PIN, SPIROL: .19 X 1.5	407858
12	4	BRG, SLV: 1.25 ID BRONZE	466223
13	2	PIN, DOWEL: .09 X 1.5 SS	467654
14	1	SCR, SOC SHLD: .38 X .88	468404
15	1	WASHER, FLT: .38	490959
16	1	PIN, TEARDROP	779509
17	1	INSTRUCTIONS, JACK FOOT RD STOP PIN REBUILD KIT	800371

LOCTITE PRIMER T
LOCTITE 271

PHATHOM PARTS
NOT INCLUDED
WITH THIS KIT

LOCTITE PRIMER T
LOCTITE 271

2 KITS REQUIRED PER MACHINE
USED ON:
911517
912517
912548
913517
913552
913539
913561
914552
915574
915575
932574
933574
935574

REV	EN	DESCRIPTION	DATE	DRN
1	4495	NEW RELEASE	10-19	TDM
2	5967	KIT, JACK FOOT REBUILD TO KIT, JACK FOOT RD STOP PIN REBUILD DEL 465440(2) 466217(2) 466224(1) 468401(1) 779509(1) ADD 395171(1) 399427(1) 399430(1) 466223(4) 800371(1)	12-21	PR
3	6441	DEL 399427(1) 399430(1). ADD 779509(1)	10-22	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED			
LINEAR	.XX=±.03	.XXX=±.010	
ANGULAR	X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED	125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	

THIS PRINT AND ALL INFORMATION WITHIN
BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION KIT, JACK FOOT RD STOP PIN REBUILD				
MATERIAL SEE BOM				
USED ON SEE NOTE	SCALE 1:2.5	DATE 10-07-19		
DRN TM	CHK	APP	JOB NO RD040183	SHEET 1 OF 1
DWG SIZE C	CATALOG K	DWG NO 793061		