



NO.	QTY	DESCRIPTION	PART NO.
1	4	SCR, SOC FLT: .5-13 X 3	311261
2	2	PLATE, LUBE	311610
3	2	WASHER, FLT: .38	380061
4	4	CLIP, BRAKE SHOE	386601
5	4	SHOE, COBRA	387010
6	2	PLATE, PUSH	394816
7	4	CLAMP, RAIL	395109
8	4	SHAFT, GUIDE	395169
9	4	PIN, STOP: RD	395170
10	2	PLATE, STOP	395171
11	2	BOLT, SWING	395173
12	2	CHAIN, ROLLER	396247
13	2	SCR, HEX: .38-16 X .62	400733
14	4	SCR, HEX: .5-13 X 2.75	400753
15	6	PIN, COTTER: .12 X 1	400900
16	2	PLUG, .12 NPT(M)	400922
17	4	NUT, HEX ES JAM: .5-13 HVY	403900
18	2	NUT, HEX ES: .5-13 HVY	404158
19	4	NUT, HEX ES: .75-10 HVY	407404
20	4	PIN, SPIROL: .19 X 1.5	407858
21	8	FITTING, LUBE: .12 NPT(M) 90°	451214
22	4	WASHER, FLT: .5	454817
23	4	BRG, CAM FOLLOWER: 3 DIA	462749
24	2	LINK, CONNECTING: #80	464742
25	2	VALVE, CHECK: P.O. DUAL	466197
26	8	BRG, SLV: 1.25 ID BRONZE	466223
27	8	BRG, SLV: 1 ID STEEL	466286
28	2	SPROCKET, #80 21 TOOTH	466852
29	4	PIN, DOWEL: .09 X 1.5 SS	467654
30	2	SCR, SOC SHLD: .38 X .88	468404
31	4	BRG, SLV: .5 ID STEEL	469891
32	2	WASHER, FLT: .38	490959
33	8	SCR, HEX FLG: .38-16 X 1	491187
34	2	PUSHER	715153
35	4	ROLLER, GUIDE	715184
36	2	CLAMP, GAUGE	778438
37	2	CLAMP, FIELD	778452
38	2	SPROCKET, #80 28 TOOTH	778723
39	2	PIN, TEARDROP	779509
40	1	INSTRUCTIONS, PLATE CLAMP REBUILD KIT	800366
41	1	INSTRUCTIONS, JACK FOOT RD STOP PIN REBUILD KIT	800371
42	1	INSTRUCTIONS, TPI WINTER BUILD	800372

1 KIT REQUIRED PER MACHINE  
 USED ON:  
 911517  
 912517  
 912548  
 913517  
 913552  
 913539  
 913561  
 914552  
 915574  
 915575  
 932574  
 933574  
 935574

REV	EN	DESCRIPTION	DATE	DRN
1	4495	NEW RELEASE	10-19	TDM
2	5967	REMOVE KITS WITHIN KIT, SEE EN5967 PER ECR6310	12-21	PR
3	6441	DEL 399427(2) 399430(2) ADD 779509(2)	10-22	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125/✓ SMOOTH ALL SHARP EDGES  
 NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

**RACINE RAILROAD PRODUCTS**  
 RACINE, WISCONSIN USA

DESCRIPTION  
 KIT, TPI WINTER REBUILD

MATERIAL  
 SEE BOM

USED ON  
 914552 SCALE 1:1 DATE 10/7/2019

DRN TM CHK APP JOB NO PD150003 SHEET 1 OF 1

DWG SIZE C CATALOG K DWG NO 793062