



NO.	QTY	DESCRIPTION	PART NO.
1	2	PLATE, LUBE	311610
2	4	PIN, STOP: SQ	315586
3	2	PLATE, STOP	315604
4	1	CHAIN, ROLLER: #80 X 55	317883
5	2	PLATE, STOP	318198
6	4	SHAFT, GUIDE	318199
7	2	BOLT, SWING	318200
8	2	WASHER, FLT: .38	380061
9	4	CLIP, BRAKE SHOE	386601
10	4	SHOE, COBRA	387010
11	2	PLATE, PUSH	394816
12	4	CLAMP, RAIL	395109
13	1	CHAIN, ROLLER: #80 X 49	398974
14	2	SCR, HEX: .38-16 X .62	400733
15	4	SCR, HEX: .5-13 X 2.75	400753
16	2	PIN, COTTER: .12 X 1	400900
17	2	PLUG, .12 NPT(M)	400922
18	4	NUT, HEX ES JAM: .5-13 HVY	403900
19	4	PIN, SPIROL: .19 X 1.5	407858
20	4	PIN, DOWEL: .25 X 1.25	408601
21	8	FITTING, LUBE: .12 NPT(M) 90°	451214
22	4	WASHER, FLT: .5	454779
23	8	WASHER, FLT: .5	454817
24	4	SCR, HEX: .5-20 X 1.25	461853
25	8	BRG, CAM FOLLOWER: 3 DIA	462749
26	2	LINK, CONNECTING: #80	464742
27	4	BRG, SLV: 1 STEEL	465440
28	2	SPROCKET, #80 19 TOOTH	465878
29	2	VALVE, CHECK: P.O. DUAL	466197
30	2	BRG, SLV: 1 ID STEEL	466217
31	8	BRG, SLV: 1.25 ID BRONZE	466223
32	8	BRG, SLV: 1 ID STEEL	466286
33	4	PIN, DOWEL: .09 X 1.5 SS	467654
34	2	BRG, SLV: 1 ID STEEL	468401
35	2	SCR, SOC SHLD: .38 X .88	468404
36	4	BRG, SLV: .5 ID STEEL	469891
37	2	NUT, HEX ES: .5-13 LT	490743
38	2	WASHER, FLT: .38	490959
39	4	SCR, HEX FLG: .5-13 X 1.25	491046
40	8	SCR, HEX FLG: .38-16 X 1	491187
41	4	ROLLER, GUIDE	715184
42	2	PUSHER	717651
43	2	CLAMP, GAUGE	778438
44	2	CLAMP, FIELD	778452
45	2	SPROCKET, #80 28 TOOTH	778723
46	2	PIN, TEARDROP	779509
47	1	INSTRUCTIONS, JACK FOOT SQ STOP PIN REBUILD KIT	800364
48	1	INSTRUCTIONS, ATPI WINTER BUILD	800365
49	1	INSTRUCTIONS, PLATE CLAMP REBUILD KIT	800366

3

1 KIT REQUIRED PER MACHINE
USED ON:
930587
931587
932587
931588
935588
945588

REV	EN	DESCRIPTION	DATE	DRN
1	4574	NEW RELEASE	10-19	TDM
2	5967	REMOVE KITS WITHIN A KIT. SEE EN & ECR 6310	12-21	PR
3	6441	DEL 399427(2) 399430(2) ADD 779509(2)	10-22	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125/✓ SMOOTH ALL SHARP EDGES
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
KIT, ATPI WINTER REBUILD

MATERIAL
SEE BOM

USED ON 935574 SCALE 1:1 DATE 10/7/2019

DRN TM CHK APP JOB NO PD150003 SHEET 1 OF 1

DWG SIZE C CATALOG K DWG NO 793068