



NO.	QTY	DESCRIPTION	PART NO.
1	2	PIN, STOP: SQ	315586
2	1	PLATE, STOP	315604
3	1	PLATE, STOP	318198
4	2	SHAFT, GUIDE	318199
5	1	BOLT, SWING	318200
△3	6	WASHER, FLT: .38	380061
△3	7	SCR, HEX: .38-16 X .62	400733
8	1	PIN, COTTER: .12 X 1	400900
△3	9	PLUG, .12 NPT(M)	400922
10	2	PIN, SPIROL: .19 X 1.5	407858
11	1	PIN, CLEVIS: .5 X 1.5	453620
12	2	BRG, SLV: 1 STEEL	465440
13	2	BRG, SLV: 1 ID STEEL	466217
14	1	CYLINDER, HYDR: 1 X 3.38	466224
15	2	PIN, DOWEL: .09 X 1.5 SS	467654
16	1	BRG, SLV: 1 ID STEEL	468401
△3	17	SCR, SOC SHLD: .38 X .88	468404
18	1	NUT, HEX ES: .5-13 LT	490743
△3	19	WASHER, FLT: .38	490959
20	2	SCR, HEX FLG: .5-13 X 1.25	491046
△3	21	PIN, TEARDROP	779509

SLEEVE BEARING ALIGNMENT
TO ALLOW A 1.000 +.000 -.003
SHAFT TO SLIDE FREELY THRU
BOTH BEARINGS

APPLY LOCTITE PRIMER T
APPLY LOCTITE 242
4 PLCS

REV	EN	DESCRIPTION	DATE	DRN
1	4932	NEW RELEASE	4-20	TDM
2	5967	MAKE INACTIVE	11-21	PR
3	6634	RE-ACTIVATE, SEE EN FOR DETAILS	1-23	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED			
LINEAR	.XX=±.03	.XXX=±.010	
ANGULAR	X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED	125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	

THIS PRINT AND ALL INFORMATION WITHIN
BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION				
KIT, FIELD JACK FOOT PLATE STOP				
MATERIAL				
SEE BOM				
USED ON	718275	SCALE	DATE	
		1:2.5	07-15-15	
DRN	CHK	APP	JOB NO	SHEET
TM			RD040183	1 OF 1
DWG SIZE	CATALOG	DWG NO		
C	K	793078		