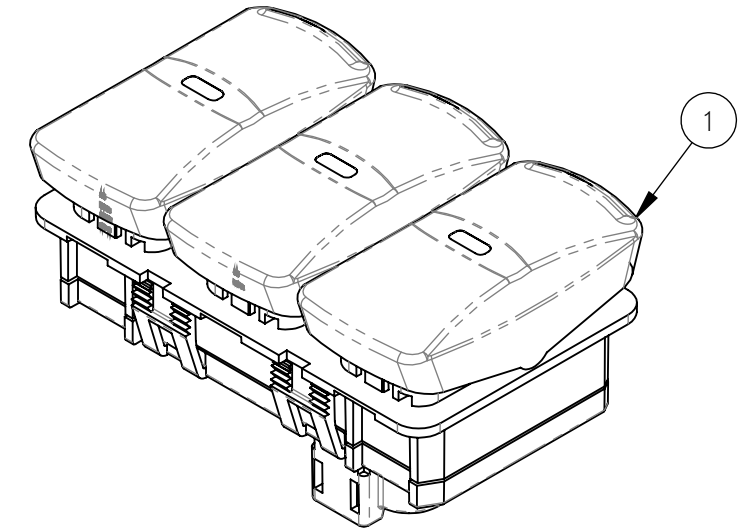
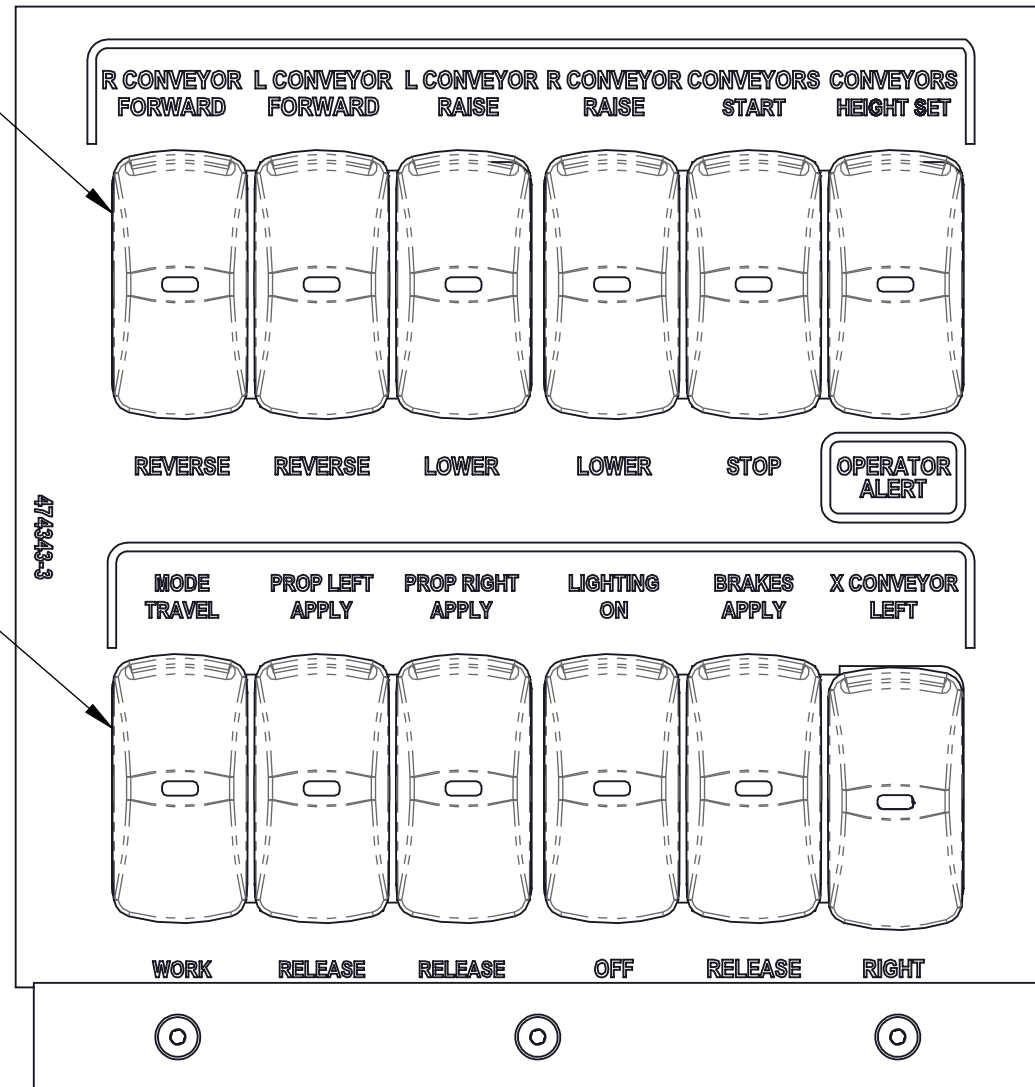


NO.	QTY	DESCRIPTION	PART NO.
1	1	MODULE, 3 SWITCH EXPANSION	473915
2	1	INSTRUCTIONS, E33 SWITCH INSTALL: TOWD	800337

DISCONNECT E33 HARNESS FROM BACK OF SWITCH
 REMOVE BAD E33 SWITCH
 REPLACE WITH 473915
 RECONNECT E33 HARNESS
 SEE INSTRUCTION SHEET 800337 TO REPROGRAM E33 SWITCH
 RETURN BAD E33 SWITCH TO RACINE RAILROAD



DISCONNECT E33 HARNESS FROM BACK OF SWITCH
 REMOVE BAD E33 SWITCH
 REPLACE WITH 473915
 RECONNECT E33 HARNESS
 SEE INSTRUCTION SHEET 800337 TO REPROGRAM E33 SWITCH
 RETURN BAD E33 SWITCH TO RACINE RAILROAD



REPLACEMENT E33 SWITCH

REV	EN	DESCRIPTION	DATE	DRN
1	5344	NEW RELEASE	10-20	KW
2	5502	UPDATE VIEW AND ADD NOTES FOR NEW MODULE REPLACEMENT	1-21	KPB

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125 ✓ NOT TO EXCEED
 SMOOTH ALL SHARP EDGES
 CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
 RACINE, WISCONSIN USA

DESCRIPTION
 KIT, E33 473915 FIELD INSTALL: TOWD

MATERIAL
 SEE BOM

USED ON	910197	SCALE	1:2	DATE	10-08-20
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DRN	CHK	APP	JOB NO	SHEET
KW			RD180001	1 OF 1

DWG SIZE	CATALOG	DWG NO
B	K	793092