



NOTE: SEE 800258 FOR TOOL SETUPS

VIEW SHOWS TOOLING ORIENTATION FOR SPREADING WITH PLATE FOR ONE WORKHEAD

NO.	QTY	DESCRIPTION	PART NO.
1	16	SHIM, .25	317912
2	4	TOOL, LEFT	317918
3	4	TOOL, RIGHT	317919
4	8	SHIM, .12	321502
5	16	SCR, HEX: .5-13 X 3.75	475264
6	16	WASHER, FLT: .5	491405
7	16	NUT, HEX ES: .5-13	492149
8	1	INSTRUCTIONS, DASP TOOLS	800258

BOM QUANTITIES REPRESENTS REPLACEMENT TOOLING FOR BOTH WORKHEADS

REV	EN	DESCRIPTION	DATE	DRN
1	5447	NEW RELEASE	12-20	PR
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH		125/√	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	
NOT TO EXCEED				
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA				
DESCRIPTION				
KIT, SPREAD WITH PLATE TOOLING				
MATERIAL				
SEE BOM				
USED ON			SCALE	DATE
935582			1:4	12-10-20
DRN	CHK	APP	JOB NO	SHEET
PR			RD190005	1 OF 1
DWG SIZE		CATALOG	DWG NO	
B		K	793098	