



BOM QUANTITIES RETROFITS
BOTH ENGINE DOORS

NO.	QTY	DESCRIPTION	PART NO.
1	16	SCR, SOC FLT: .25-20 X 1	400847
2	16	WASHER, FLT: .25	401619
3	16	NUT, HEX ES: .25-20 HVY	404549
4	4	HANDLE, GRAB	473046
5	1	INSTRUCTIONS, ENGINE DOORS GRAB HANDLE KIT	800345

REV	EN	DESCRIPTION	DATE	DRN
1	5453	NEW RELEASE	12-20	PR

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125/✓
NOT TO EXCEED

SMOOTH ALL SHARP EDGES
CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS
TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
KIT, ENGINE DOORS GRAB HANDLE

MATERIAL
SEE BOM

USED ON CUMMINS QFS3.8	SCALE 1:4	DATE 12-10-20
DRN PR	CHK APP	JOB NO RD150003 RD190005
DWG SIZE B	CATALOG K	SHEET 1 OF 1
DWG NO 793099		