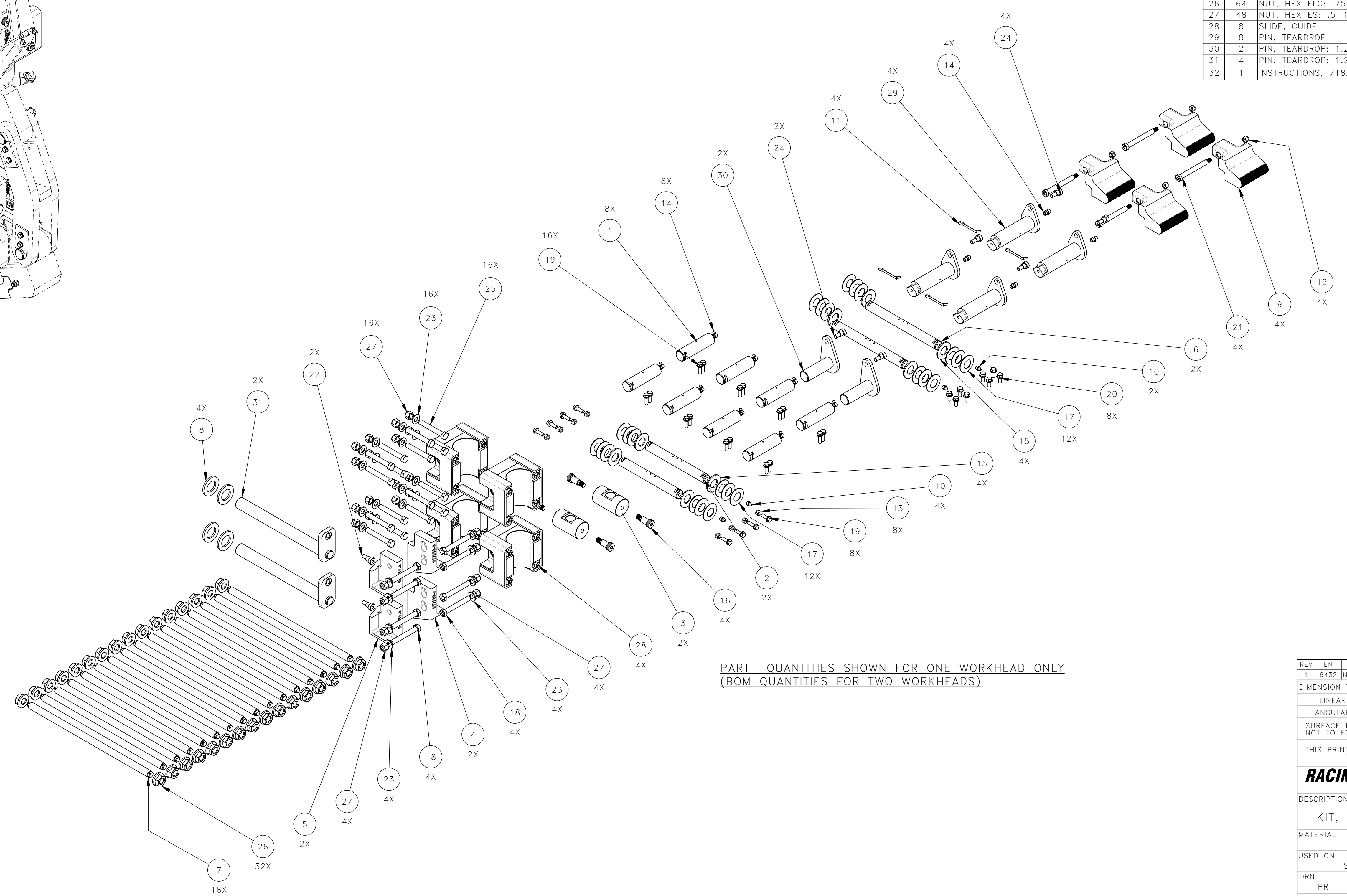


718257 & 718258
718617 & 718618
WORKHEADS SEE
INSTRUCTIONS FOR
PART LOCATIONS



PART QUANTITIES SHOWN FOR ONE WORKHEAD ONLY
(BOM QUANTITIES FOR TWO WORKHEADS)

USED ON:
913570
914570
930582
935582
945582
955582

NO.	QTY	DESCRIPTION	PART NO.
1	16	PIN	314014
2	4	PIN, ROLLER	314049
3	2	TRUNION	317884
4	4	TOOL, LEFT	317918
5	4	TOOL, RIGHT	317919
6	4	PIN, SLIDER	317941
7	32	STUD	317955
8	8	SPACER	317990
9	8	JAW, RAIL CLAMP	389456
10	8	FITTING, LUBE: .12 NPT(M)	401987
11	8	PIN, COTTER: .19 X 2	403904
12	8	NUT, HEX ES: .38-16	450577
13	16	NUT, HEX ES: .31-18	450578
14	24	FITTING, LUBE: .12 NPT(M) 90°	451214
15	16	BRG, THRUST: 1 ID BRONZE	462572
16	4	SCR, SOC SHLD: .62 X 1	471418
17	48	WASHER, BELLEVILLE: 1	472940
18	16	SCR, HEX: .5-13 X 3.75	475264
19	48	SCR, HEX FLG: .31-18 X 1	491043
20	16	SCR, HEX FLG: .31-18 X .75	491045
21	8	SCR, SOC SHLD: .5 X 4	491228
22	4	SCR, SOC SHLD: .5 X .5	491283
23	48	WASHER, FLT: .5	491405
24	10	SCR, SOC SHLD: .5 X .38	491919
25	32	SCR, HEX: .5-13 X 3.5	491945
26	64	NUT, HEX FLG: .75-10	492098
27	48	NUT, HEX ES: .5-13	492149
28	8	SLIDE, GUIDE	718159
29	8	PIN, TEARDROP	780466
30	2	PIN, TEARDROP: 1.25 X 3.75	781263
31	4	PIN, TEARDROP: 1.25 X 12.88	781265
32	1	INSTRUCTIONS, 718257/718258 REBUILD KIT	800401

REV	EN	DESCRIPTION	DATE	DRN
1	6432	NEW RELEASE	9-22	PR

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X°=±1°	X.X°=±.5°

SURFACE FINISH 125√ SMOOTH ALL SHARP EDGES
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
KIT, 718257/718258 REBUILD

MATERIAL
SEE BOM

USED ON	SCALE	DATE
SEE NOTE	1:6	09-27-22

DRN	CHK	APP	JOB NO	SHEET
PR			RD140001	1 OF 1

DWG SIZE	CATALOG	DWG NO
D	A	793178