



NO.	QTY	DESCRIPTION	PART NO.
1	8	PIN	314014
2	2	PIN, ROLLER	314049
3	2	TOOL, RIGHT	314176
4	2	TOOL, LEFT	314177
5	4	STUD	315358
6	2	TRUNION	317884
7	2	PIN, SLIDER	317941
8	4	JAW, RAIL CLAMP	389456
9	12	STUD	389552
10	4	FITTING, LUBE: .12 NPT(M)	401987
11	4	PIN, COTTER: .19 X 2	403904
12	4	NUT, HEX ES: .38-16	450577
13	8	NUT, HEX ES: .31-18	450578
14	12	FITTING, LUBE: .12 NPT(M) 90°	451214
15	2	SCR, SOC SHLD: .5 X 1	453727
16	8	BRG, THRUST: 1 ID BRONZE	462572
17	4	SCR, SOC SHLD: .62 X 1	471418
18	24	WASHER, BELLEVILLE: 1	472940
19	24	SCR, HEX FLG: .31-18 X 1	491043
20	8	SCR, HEX FLG: .31-18 X .75	491045
21	4	SCR, SOC SHLD: .5 X 4	491228
22	6	SCR, SOC SHLD: .5 X .38	491919
23	4	SCR, HEX: .5-13 X 3.5	491945
24	8	SCR, 12 PT: .5-13 X 2.5	491946
25	32	NUT, HEX FLG: .75-10	492098
26	8	NUT, HEX ES: .5-13	492149
27	4	SLIDE, GUIDE	718159
28	4	PIN, TEARDROP	780466
29	2	PIN, TEARDROP	780497
30	2	PIN, TEARDROP: 1.25 X 3.75	781263
31	1	INSTRUCTIONS, 718785/718786 REBUILD KIT	800417

REV	EN	DESCRIPTION	DATE	DRN
1	00368	NEW RELEASE	10-23	ASM

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010
ANGULAR	X' = ±1'	X.X' = ±.5'

SURFACE FINISH 125/√ SMOOTH ALL SHARP EDGES  
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

**RACINE RAILROAD PRODUCTS**  
RACINE, WISCONSIN USA

DESCRIPTION  
KIT, 718785/718786 REBUILD

MATERIAL  
SEE BOM

USED ON	SCALE	DATE
931584 933584	1:6	10-17-23

DRN	CHK	APP	JOB NO	SHEET
ASM			RD140001	1 OF 1

DWG SIZE	CATALOG	DWG NO
D	K	793198

NOTE: 1 REBUILD KIT REQUIRED PER WORKHEAD