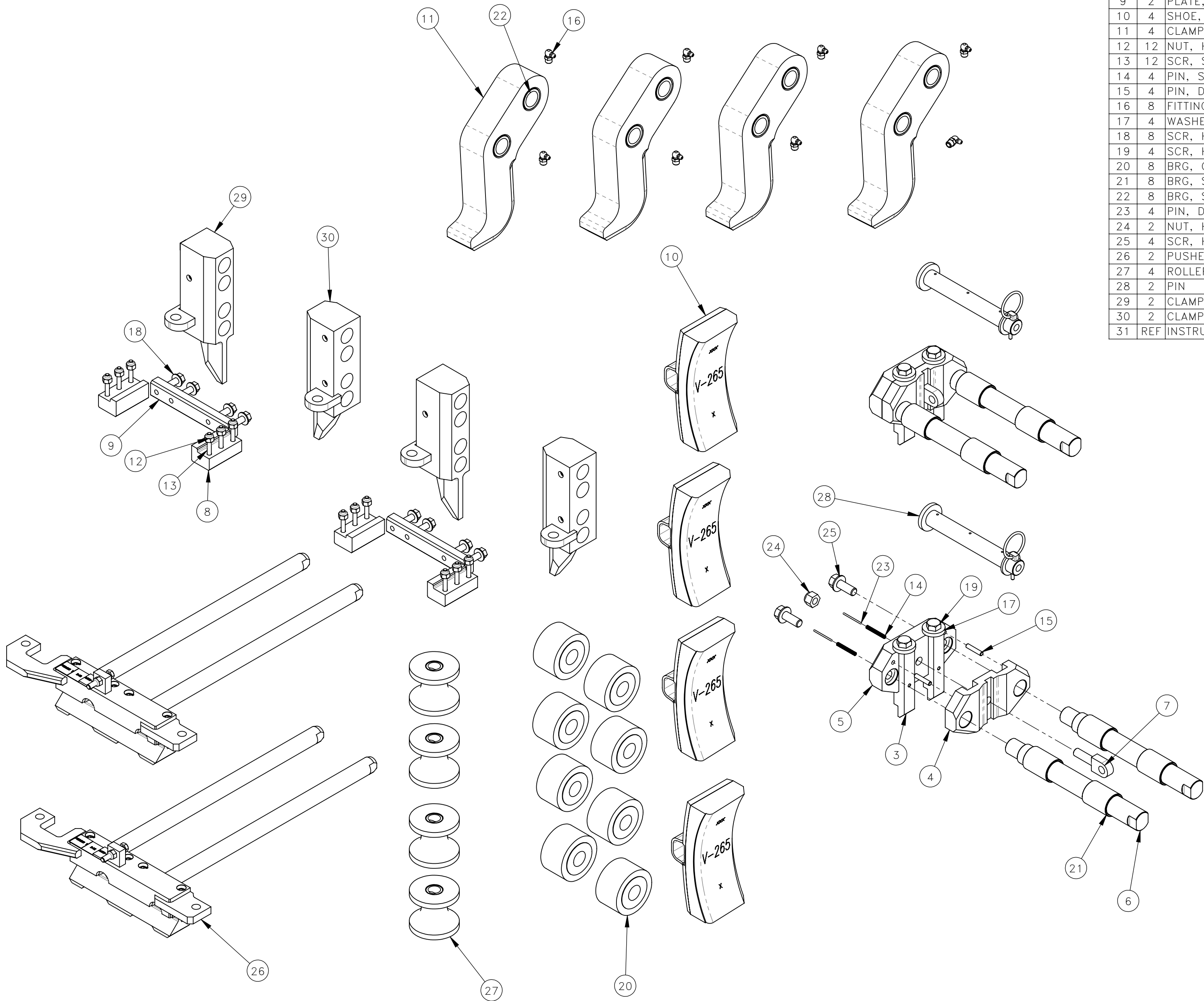




NO.	QTY	DESCRIPTION	PART NO.
1	1	LOCTITE, PRIMER T	008825
2	1	LOCTITE, 271	008826
3	4	PIN, STOP: SQ	315586
4	2	PLATE, STOP	315604
5	2	PLATE, STOP	318198
6	4	SHAFT, GUIDE	318199
7	2	BOLT, SWING	318200
8	4	PLATE, CLAMP WEAR	322837
9	2	PLATE, PUSH	322849
10	4	SHOE, COBRA	387010
11	4	CLAMP, RAIL	395109
12	12	NUT, HEX ES: .25-20 HVY	404549
13	12	SCR, SOC: .25-20 X 2	407650
14	4	PIN, SPIROL: .19 X 1.5	407858
15	4	PIN, DOWEL: .25 X 1.25	408601
16	8	FITTING, LUBE: .12 NPT(M) 90°	451214
17	4	WASHER, FLT: .5	454779
18	8	SCR, HEX FLG: .38-16 X 1.5	461833
19	4	SCR, HEX: .5-20 X 1.25	461853
20	8	BRG, CAM FOLLOWER: 3 DIA	462749
21	8	BRG, SLV: 1.25 ID BRONZE	466223
22	8	BRG, SLV: 1 ID STEEL	466286
23	4	PIN, DOWEL: .09 X 1.5 SS	467654
24	2	NUT, HEX ES: .5-13 LT	490743
25	4	SCR, HEX FLG: .5-13 X 1.25	491046
26	2	PUSHER	715153
27	4	ROLLER, GUIDE	719850
28	2	PIN	720562
29	2	CLAMP, TIE BASE LEFT	782376
30	2	CLAMP, TIE BASE RIGHT	782377
31	REF	INSTRUCTIONS, TPI WINTER BUILD	800442

REV	EN	DESCRIPTION		DATE	DRN
1	01911	NEW RELEASE		12-25	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
KIT, TPI WINTER REBUILD					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
931587, 932587			1:4.5	10-07-19	
DRN	WEIGHT (LBS)		JOB NO	SHEET	
MSO	239.06		RD150003	1 OF 1	
DWG SIZE		CATALOG	DWG NO		
C		K	793233		