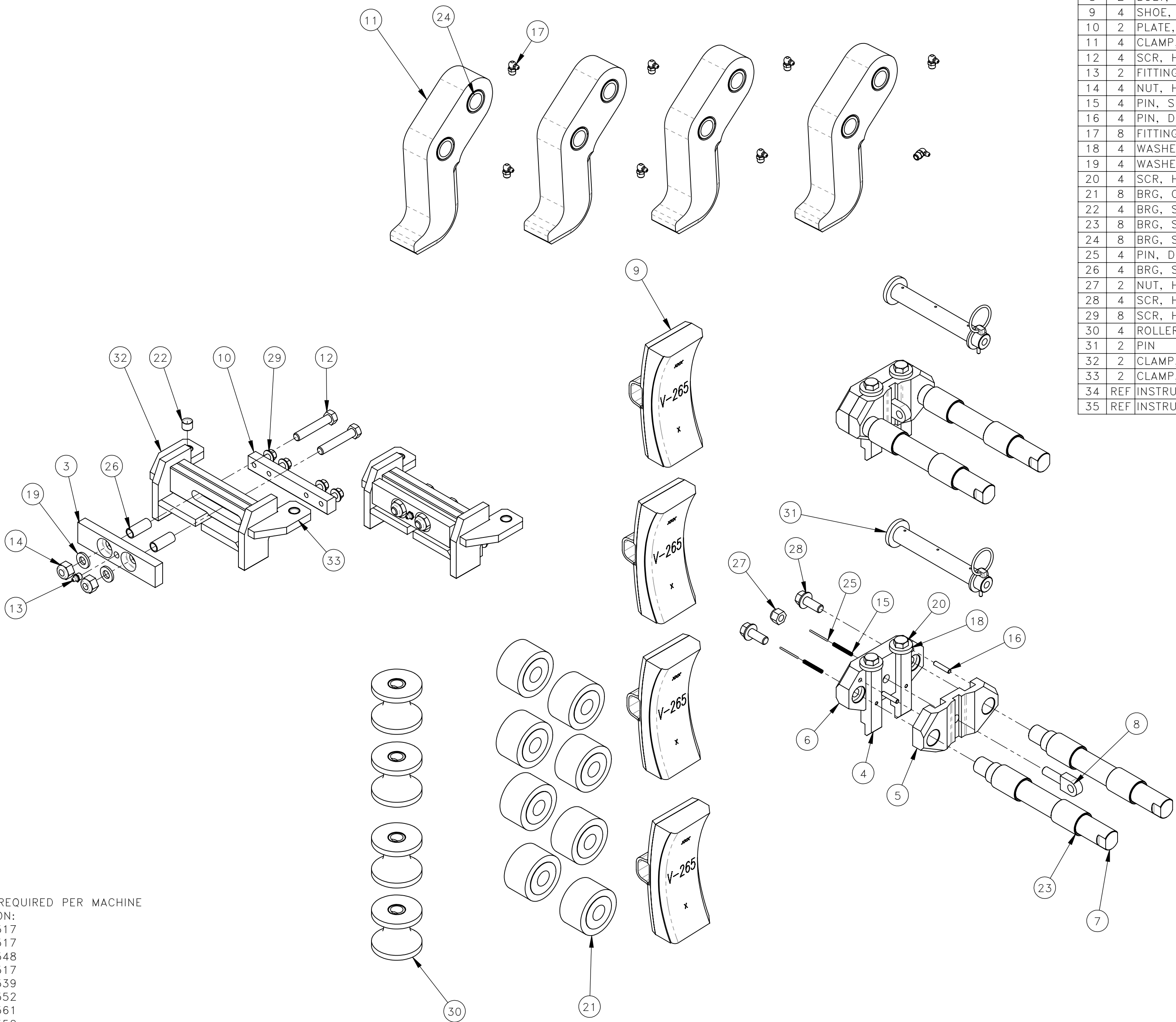




1 KIT REQUIRED PER MACHINE
USED ON:
911517
912517
912548
913517
913539
913552
913561
914552
915574
915575
932574
933574
935574

NO.	QTY	DESCRIPTION	PART NO.
1	AR	LOCTITE, PRIMER T	008825
2	AR	LOCTITE, 271	008826
3	2	PLATE, LUBE	311610
4	4	PIN, STOP: SQ	315586
5	2	PLATE, STOP	315604
6	2	PLATE, STOP	318198
7	4	SHAFT, GUIDE	318199
8	2	BOLT, SWING	318200
9	4	SHOE, COBRA	387010
10	2	PLATE, PUSH	394816
11	4	CLAMP, RAIL	395109
12	4	SCR, HEX: .5-13 X 2.75	400753
13	2	FITTING, LUBE: .12 NPT(M)	401987
14	4	NUT, HEX ES JAM: .5-13 HVY	403900
15	4	PIN, SPIROL: .19 X 1.5	407858
16	4	PIN, DOWEL: .25 X 1.25	408601
17	8	FITTING, LUBE: .12 NPT(M) 90°	451214
18	4	WASHER, FLT: .5	454779
19	4	WASHER, FLT: .5	454817
20	4	SCR, HEX: .5-20 X 1.25	461853
21	8	BRG, CAM FOLLOWER: 3 DIA	462749
22	4	BRG, SLV: .5 ID STEEL	466021
23	8	BRG, SLV: 1.25 ID BRONZE	466223
24	8	BRG, SLV: 1 ID STEEL	466286
25	4	PIN, DOWEL: .09 X 1.5 SS	467654
26	4	BRG, SLV: .5 ID STEEL	469891
27	2	NUT, HEX ES: .5-13 LT	490743
28	4	SCR, HEX FLG: .5-13 X 1.25	491046
29	8	SCR, HEX FLG: .38-16 X 1	491187
30	4	ROLLER, GUIDE	719850
31	2	PIN	720562
32	2	CLAMP, GAUGE	778438
33	2	CLAMP, FIELD	778452
34	REF	INSTRUCTIONS, JACK FOOT SQ STOP PIN REBUILD KIT	800364
35	REF	INSTRUCTIONS, PLATE CLAMP REBUILD KIT	800366

REV	EN	DESCRIPTION		DATE	DRN
1	01911	NEW RELEASE		12-25	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
KIT, TPI WINTER REBUILD					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
914552			1:4.5	12-17-25	
DRN	WEIGHT (LBS)		JOB NO	SHEET	
MSO	182.30		RD150003	1 OF 1	
DWG SIZE		CATALOG	DWG NO		
C		K	793234		