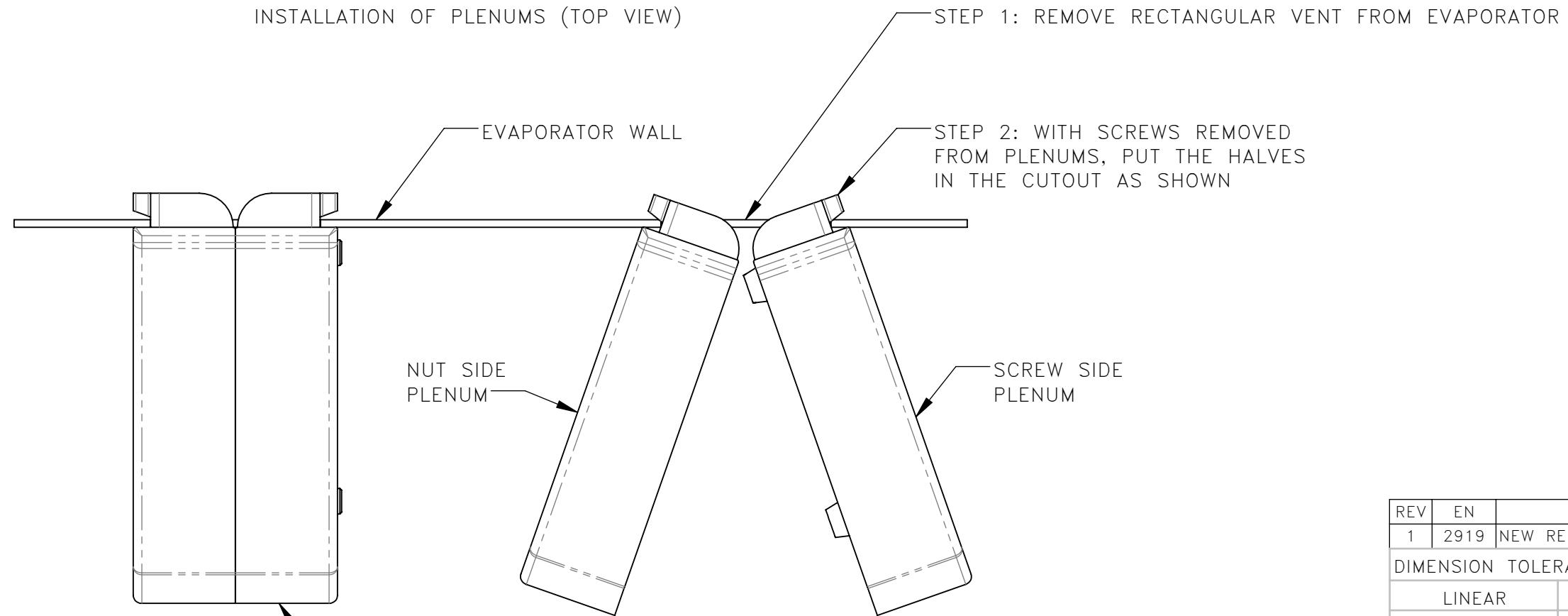


INSTALLATION OF PLENUMS (TOP VIEW)



STEP 1: REMOVE RECTANGULAR VENT FROM EVAPORATOR

STEP 2: WITH SCREWS REMOVED FROM PLENUMS, PUT THE HALVES IN THE CUTOUT AS SHOWN

STEP 3: ROTATE THE HALVES TOGETHER  
 STEP 4: INSTALL FASTENERS  
 STEP 5: INSERT LOUVERS ON BOTTOM OF PLENUMS

- NOTES:
- DO NOT OVERTIGHTEN SCREWS
  - IF LOUVERS DO NOT SNAP IN PLACE, LOOSEN SCREWS, INSERT LOUVERS, AND RETIGHTEN SCREWS

REV	EN	DESCRIPTION	DATE	DRN
1	2919	NEW RELEASE	2-18	DJW
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH		125/√	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
<b>RACINE RAILROAD PRODUCTS</b> RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, LOUVER PLENUMS				
MATERIAL				
USED ON		792996	SCALE	DATE
			1:2	02-19-18
DRN	CHK	APP	JOB NO	SHEET
DW			RD140001	1 OF 1
EXP NO			DWG NO	
			800264	