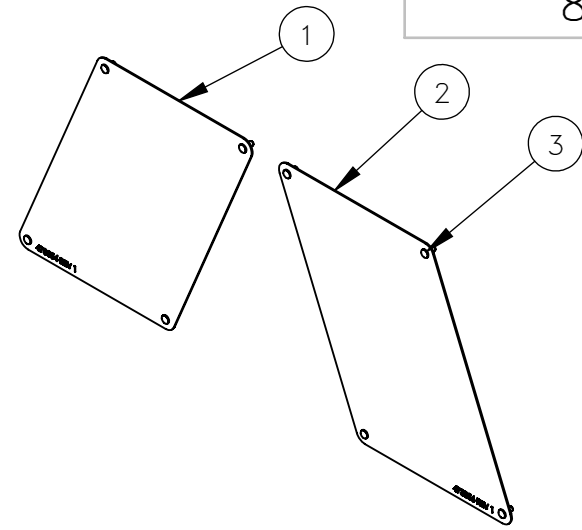


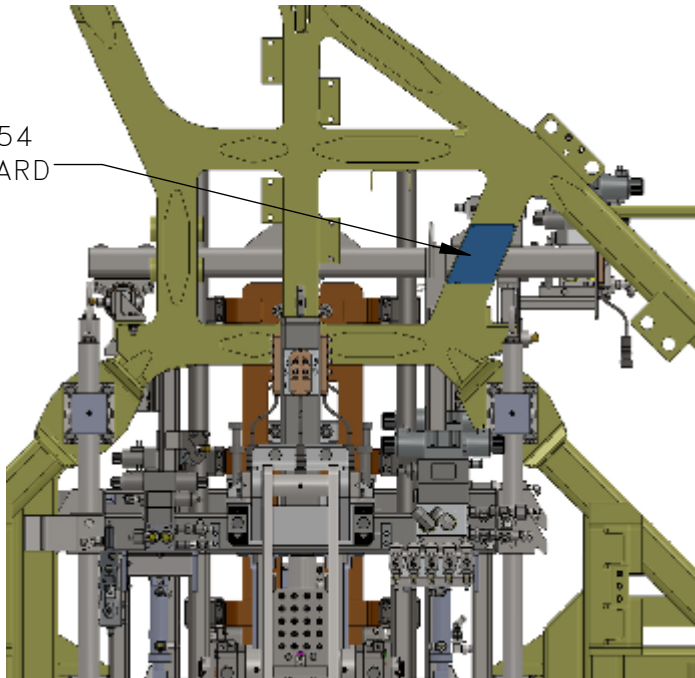
NO.	QTY	DESCRIPTION	PART NO.
1	REF	PLACARD, S CLIPPER WORKHEAD TORQUES	473354
2	REF	PLACARD, S CLIPPER WORKHEAD TORQUES	473356
3	REF	SCR, DRIVE: #4 X .25	491673

DWG NO
800277



INSTRUCTIONS:

1. LOCATE PLACARDS AS SHOWN, WITH A #37 (.104) DRILL BIT, **TRANSFER HOLES THROUGH PLACARDS 3/8" DEEP** AND INSTALL DRIVE SCREWS.
2. REPEAT ON OPPOSITE WORKHEAD.



473354
PLACARD

473356
PLACARD
OPPOSITE
SIDE

REV	EN	DESCRIPTION	DATE	DRN
1	3082	NEW RELEASE	4-18	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH 125/ NOT TO EXCEED			SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA				
DESCRIPTION INSTRUCTIONS, FASTENER TORQUE PLACARDS (NC)				
MATERIAL SEE BOM				
USED ON			SCALE 1:4	DATE 04-19-18
DRN MSO	CHK	APP	JOB NO RD140001	SHEET 1 OF 1
EXP NO			DWG NO 800277	