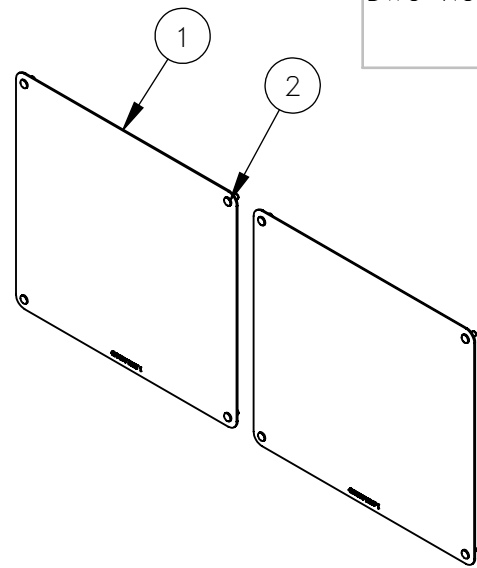


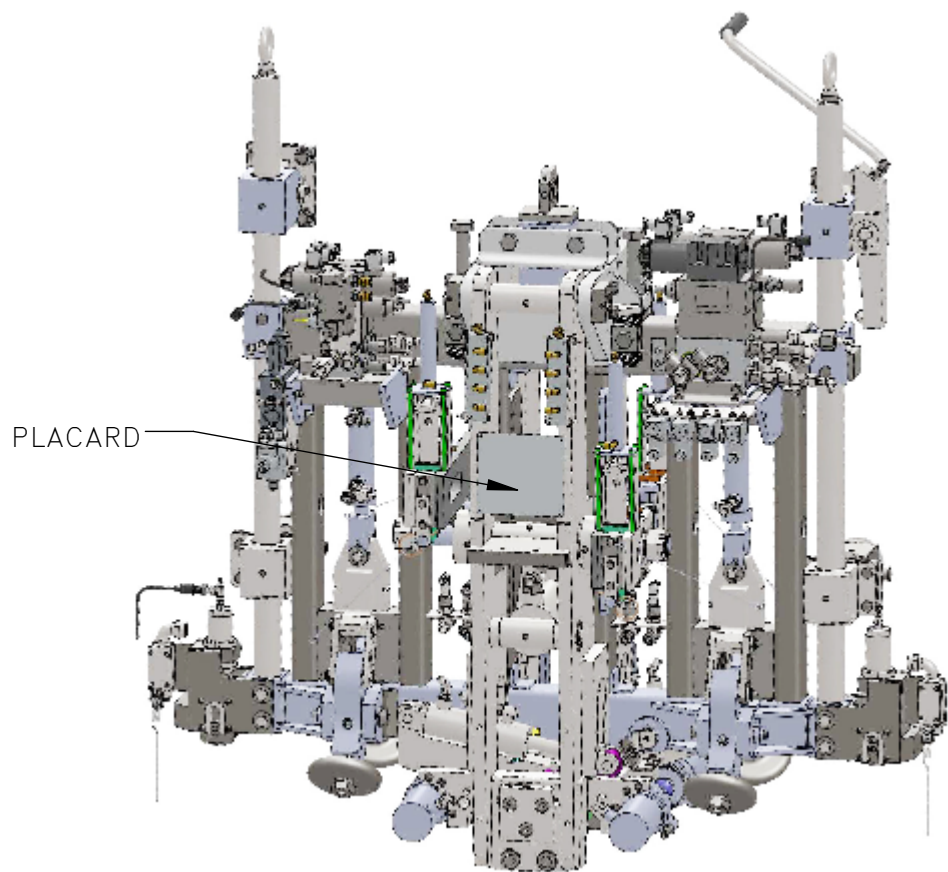
| NO. | QTY | DESCRIPTION | PART NO. |
|-----|-----|-------------------------------------|----------|
| 1 | REF | PLACARD, S CLIPPER WORKHEAD TORQUES | 473507 |
| 2 | REF | SCR, DRIVE: #4 X .25 | 491673 |

DWG NO
800280



INSTRUCTIONS:

1. LOCATE PLACARDS AS SHOWN, WITH A #37 (.104) DRILL BIT, **TRANSFER HOLES THROUGH PLACARDS 3/8" DEEP** AND INSTALL DRIVE SCREWS.
2. REPEAT ON OPPOSITE WORKHEAD.



| REV | EN | DESCRIPTION | DATE | DRN |
|-----|------|-------------|------|-----|
| 1 | 3082 | NEW RELEASE | 4-18 | MSO |

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

| | | |
|---------|----------|------------|
| LINEAR | .XX=±.03 | .XXX=±.010 |
| ANGULAR | X°=±1° | X.X°=±.5° |

SURFACE FINISH 125/ NOT TO EXCEED SMOOTH ALL SHARP EDGES CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS

RACINE, WISCONSIN USA

DESCRIPTION
**INSTRUCTIONS, S CLIPPER
WORKHEAD TORQUES**

MATERIAL
SEE BOM

| | | |
|---------|-------|----------|
| USED ON | SCALE | DATE |
| 793020 | 1:4 | 04-25-18 |

| | | | | |
|-----|-----|-----|----------|--------|
| DRN | CHK | APP | JOB NO | SHEET |
| MSO | | | RD130002 | 1 OF 1 |

| | |
|--------|---------------|
| EXP NO | DWG NO |
| | 800280 |