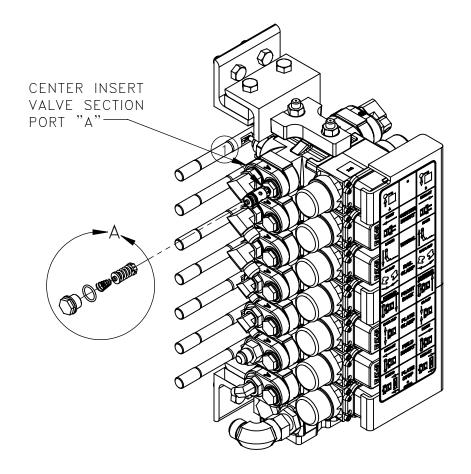
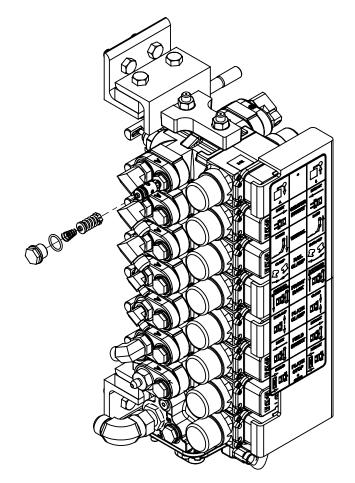
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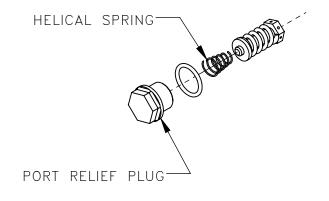
## REMOVAL INSTRUCTIONS:

CLOSE HYDRAULIC OIL RESERVOIR VALVE AND DISCONNECT ELECTRICAL WIRING TO EACH VALVE.

- 1 USING PROPER OIL CONTAINMENT PROCEDURES, CAREFULLY REMOVE PORT RELIEF PLUG, HELICAL SPRING, AND RELIEF CARTRIDGE FROM CENTER INSERT VAVLE SECTION, PORT "A". ALLOW HYDRAULIC OIL TO DRAIN.
- 2 DISCARD EXISTING O-RING, HELICAL SPRING AND RELIEF CARTRIDGE.







DETAIL A SCALE 2 : 5

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	TANT NO.
RTRIDGE, RELIEF VALVE	473924
RING, .755 ID X .097 W	473949
REV EN DESCRIPTION	
REV EN DESCRIPTION 1 3686 NEW RELEASE	DATE DF 11-18 MS
	11-18 MS
1 3686 NEW RELEASE   DIMENSION TOLERANCES UNLESS OTHER   LINEAR .XX=±.03 .XXX=±.0	11-18 MS WISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5	MISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5SURFACE FINISH125/SMOOTH ALL	11-18 MS WISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5SURFACE FINISH125/SMOOTH ALL	11-18 MS WISE SPECIFIE 0 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03     ANGULAR   X°=±1°     SURFACE FINISH   125     SMOOTH ALL     NOT TO EXCEED     THIS PRINT AND ALL INFORMATION WIT     TO RACINE RAILROAD PRODU	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125   SMOOTH ALL     NOT TO EXCEED   CLEAN   CLEAN	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03     ANGULAR   X°=±1°     SURFACE FINISH   125/     SMOOTH ALL     CLEAN     THIS PRINT AND ALL INFORMATION WIT     TO RACINE RAILROAD PRODU     RACINE RAILROAD PRODU     RACINE, WISCONSIN USA     DESCRIPTION	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125   SMOOTH ALL     NOT TO EXCEED   SMOOTH ALL   CLEAN /     THIS PRINT AND ALL INFORMATION WIT   TO RACINE RAILROAD PRODU <b>RACINE RAILROAD PR</b> RACINE, WISCONSIN USA	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125/   SMOOTH ALL     NOT TO EXCEED   SMOOTH ALL   CLEAN     THIS PRINT AND ALL INFORMATION WIT   TO RACINE RAILROAD PRODU <b>BACINE RAILROAD</b> PRODU     BACINE RAILROAD PRODU   RACINE, WISCONSIN USA     DESCRIPTION   INSTRUCTIONS, PORT     CARTRIDGE   MATERIAL	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125   SMOOTH ALL     NOT TO EXCEED   SMOOTH ALL   CLEAN /     THIS PRINT AND ALL INFORMATION WIT   TO RACINE RAILROAD PRODU <b>RACINE RAILROAD</b> PRODU     BACINE RAILROAD PRODUCTIONS, PORT   CARTRIDGE     MATERIAL   SEE BOM	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE CTS BELONGS
1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125/   SMOOTH ALL     NOT TO EXCEED   SMOOTH ALL   CLEAN     THIS PRINT AND ALL INFORMATION WIT   TO RACINE RAILROAD PRODU <b>BACINE RAILROAD</b> PRODU     BACINE RAILROAD PRODU   RACINE, WISCONSIN USA     DESCRIPTION   INSTRUCTIONS, PORT     CARTRIDGE   MATERIAL	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
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1   3686   NEW RELEASE     DIMENSION TOLERANCES UNLESS OTHER     LINEAR   .XX=±.03   .XXX=±.0     ANGULAR   X°=±1°   X.X°=±.5     SURFACE FINISH   125/   SMOOTH ALL     NOT TO EXCEED   SMOOTH ALL   CLEAN /     THIS PRINT AND ALL INFORMATION WIT   TO RACINE RAILROAD PRODU <b>BAACINE RAILROAD</b> PRODU     BACINE RAILROAD PRODU   RACINE, WISCONSIN US/     DESCRIPTION   INSTRUCTIONS, PORT     CARTRIDGE   MATERIAL     SEE BOM   USED ON     793041   1:5	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS ODUCTS RELIEF DATE 11-05-18 SHEET

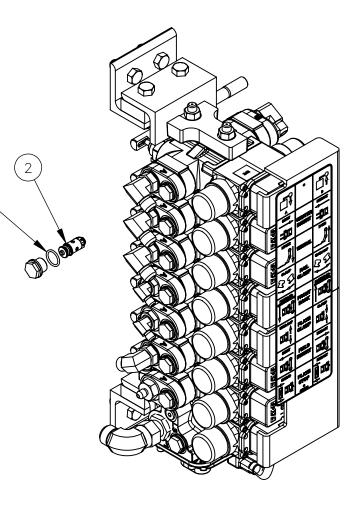
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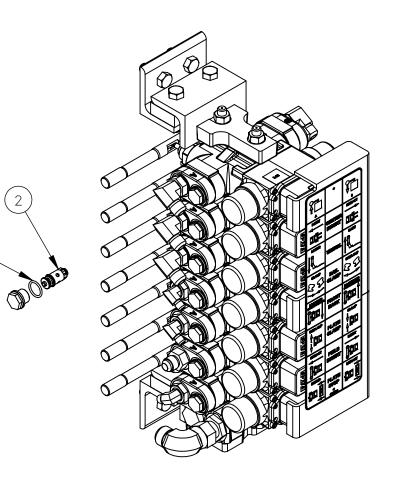
PART NO.

## INSTALLATION INSTRUCTIONS:

- CAREFULLY INSERT SUPPLIED RELIEF VALVE CARTRIDGE, DO NOT DISTURB THE SETTING OF THE RELIEF VALVE. MAKE SURE VALVE IS SEATED PROPERLY IN THE CAVITY.
  INSTALL O-RINGS ONTO PLUGS, INSTALL PLUGS.
- 3 RECONNECT ELECTRICAL WIRING.

AFTER ALL PLUGS ARE SEALED, OPEN HYDRAULIC OIL RESERVOIR VALVE.





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ANGULAR	X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED	H 125/ S	MOOTH ALL S CLEAN AL	SHARP EDGES L WELDS	
THIS PRINT AND TO RA		MATION WITH DAD PRODUCT		
RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA				
INSTRUCTIONS, PORT RELIEF				
MATERIAL SEE BOM				
USED ON			ATE	
7930	041	1:5	11-05-18	
DRN CHK	APP	JOB NO	SHEET	
FXP NO		RD150003 2 OF 2		
			800303	

DESCRIPTION

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

.XX=±.03 .XXX=±.010

DATE DRN

11-18 MSO

REV EN

1 3686 NEW RELEASE

LINEAR