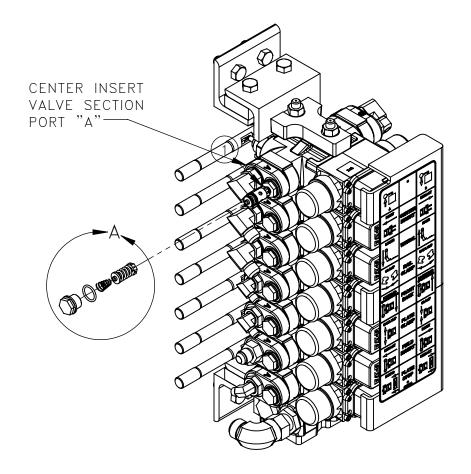
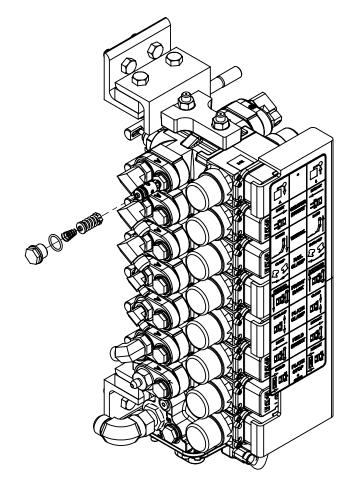
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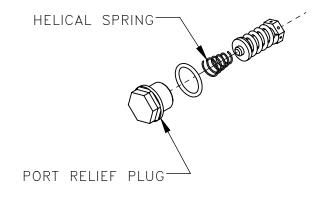
REMOVAL INSTRUCTIONS:

CLOSE HYDRAULIC OIL RESERVOIR VALVE AND DISCONNECT ELECTRICAL WIRING TO EACH VALVE.

- 1 USING PROPER OIL CONTAINMENT PROCEDURES, CAREFULLY REMOVE PORT RELIEF PLUG, HELICAL SPRING, AND RELIEF CARTRIDGE FROM CENTER INSERT VAVLE SECTION, PORT "A". ALLOW HYDRAULIC OIL TO DRAIN.
- 2 DISCARD EXISTING O-RING, HELICAL SPRING AND RELIEF CARTRIDGE.







DETAIL A SCALE 2 : 5

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	TANT NO.
RTRIDGE, RELIEF VALVE	473924
RING, .755 ID X .097 W	473949
REV EN DESCRIPTION	
REV EN DESCRIPTION 1 3686 NEW RELEASE	DATE DF 11-18 MS
	11-18 MS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0	11-18 MS WISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5	MISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5SURFACE FINISH125/SMOOTH ALL	11-18 MS WISE SPECIFIE
13686NEW RELEASEDIMENSION TOLERANCES UNLESS OTHERLINEAR.XX=±.03ANGULARX°=±1°X.X°=±.5SURFACE FINISH125/SMOOTH ALL	11-18 MS WISE SPECIFIE 0 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 ANGULAR X°=±1° SURFACE FINISH 125 SMOOTH ALL NOT TO EXCEED THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125 SMOOTH ALL NOT TO EXCEED CLEAN CLEAN	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 ANGULAR X°=±1° SURFACE FINISH 125/ SMOOTH ALL CLEAN THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU RACINE RAILROAD PRODU RACINE, WISCONSIN USA DESCRIPTION	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125 SMOOTH ALL NOT TO EXCEED SMOOTH ALL CLEAN / THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU RACINE RAILROAD PR RACINE, WISCONSIN USA	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125/ SMOOTH ALL NOT TO EXCEED SMOOTH ALL CLEAN THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU BACINE RAILROAD PRODU BACINE RAILROAD PRODU RACINE, WISCONSIN USA DESCRIPTION INSTRUCTIONS, PORT CARTRIDGE MATERIAL	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125 SMOOTH ALL NOT TO EXCEED SMOOTH ALL CLEAN / THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU RACINE RAILROAD PRODU BACINE RAILROAD PRODUCTIONS, PORT CARTRIDGE MATERIAL SEE BOM	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE CTS BELONGS
1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125/ SMOOTH ALL NOT TO EXCEED SMOOTH ALL CLEAN THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU BACINE RAILROAD PRODU BACINE RAILROAD PRODU RACINE, WISCONSIN USA DESCRIPTION INSTRUCTIONS, PORT CARTRIDGE MATERIAL	11-18 MS WISE SPECIFIE SHARP EDGE SHARP EDGE WELDS THIN BELONGS
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1 3686 NEW RELEASE DIMENSION TOLERANCES UNLESS OTHER LINEAR .XX=±.03 .XXX=±.0 ANGULAR X°=±1° X.X°=±.5 SURFACE FINISH 125/ SMOOTH ALL NOT TO EXCEED SMOOTH ALL CLEAN / THIS PRINT AND ALL INFORMATION WIT TO RACINE RAILROAD PRODU BAACINE RAILROAD PRODU BACINE RAILROAD PRODU RACINE, WISCONSIN US/ DESCRIPTION INSTRUCTIONS, PORT CARTRIDGE MATERIAL SEE BOM USED ON 793041 1:5	11-18 MS WISE SPECIFIE SHARP EDGE ALL WELDS THIN BELONGS ODUCTS RELIEF DATE 11-05-18 SHEET

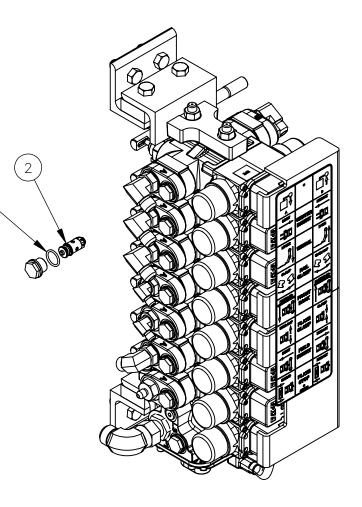
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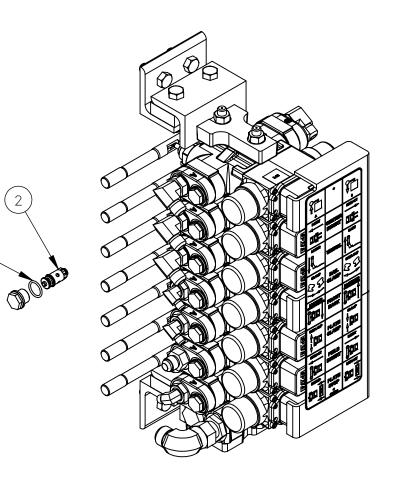
PART NO.

INSTALLATION INSTRUCTIONS:

- CAREFULLY INSERT SUPPLIED RELIEF VALVE CARTRIDGE, DO NOT DISTURB THE SETTING OF THE RELIEF VALVE. MAKE SURE VALVE IS SEATED PROPERLY IN THE CAVITY.
 INSTALL O-RINGS ONTO PLUGS, INSTALL PLUGS.
- 3 RECONNECT ELECTRICAL WIRING.

AFTER ALL PLUGS ARE SEALED, OPEN HYDRAULIC OIL RESERVOIR VALVE.





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INSTRUCTIONS, PORT RELIEF				
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			800303	

DESCRIPTION

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

.XX=±.03 .XXX=±.010

DATE DRN

11-18 MSO

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1 3686 NEW RELEASE

LINEAR