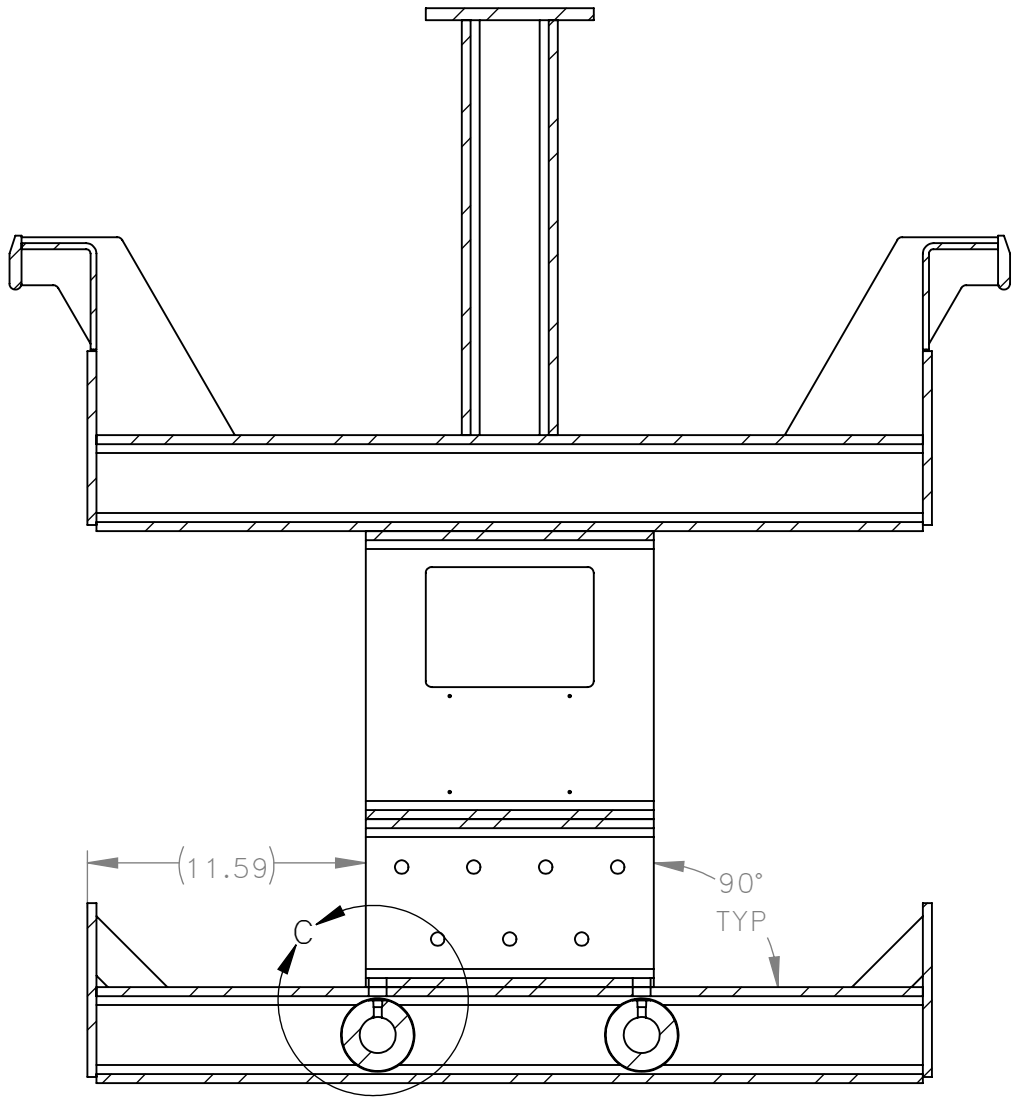
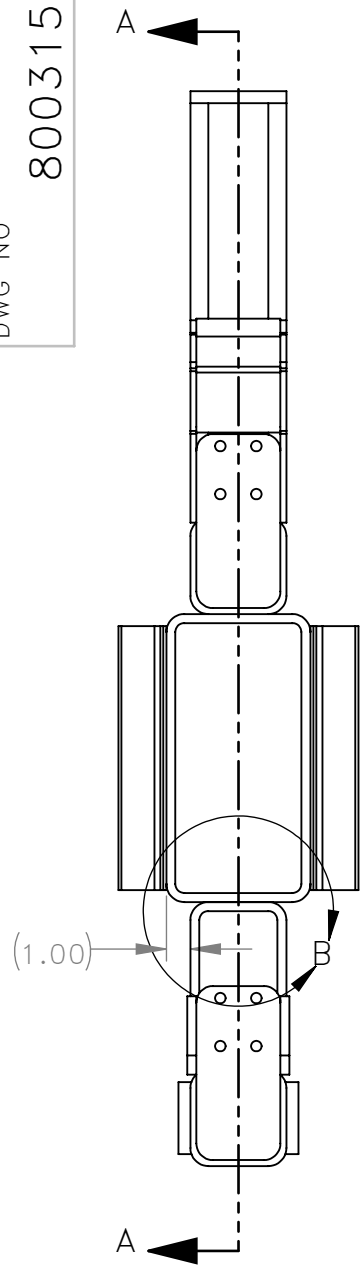
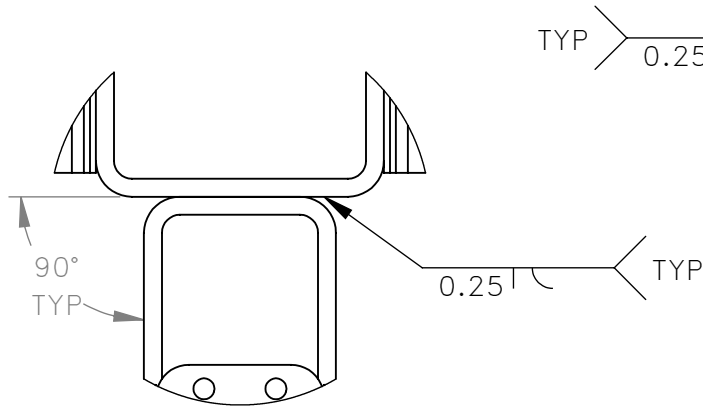
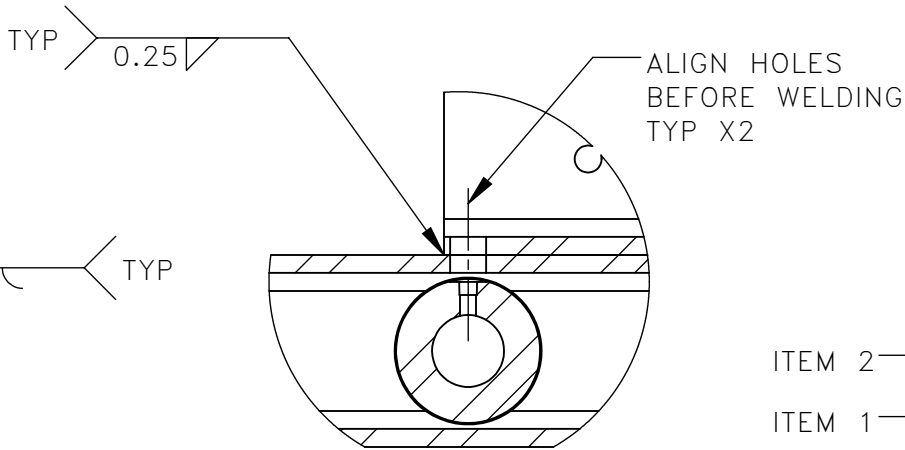




SECTION A-A
SCALE 1 : 8

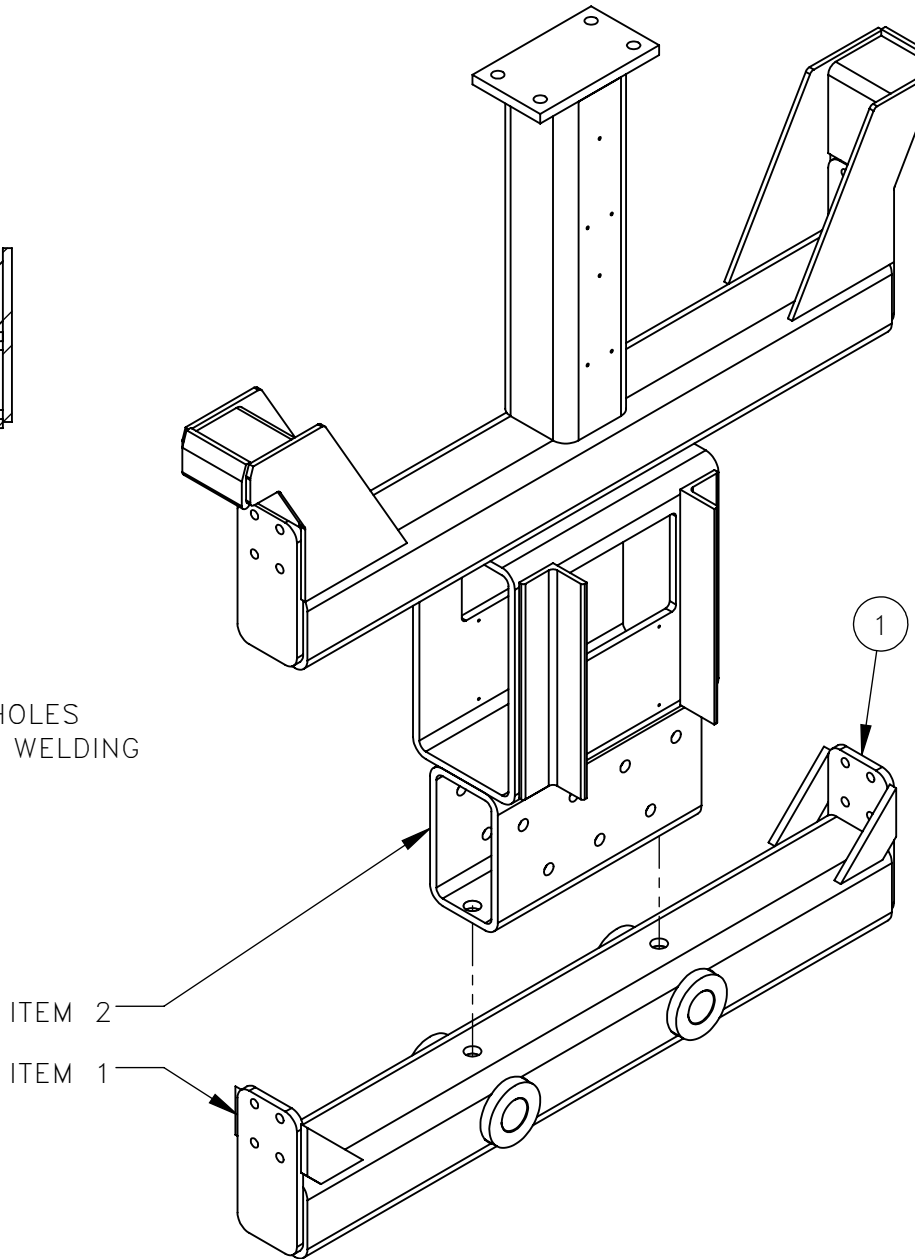


DETAIL B
SCALE 1 : 4



DETAIL C
SCALE 1 : 4

- INSTRUCTIONS:
1. REMOVE ITEM 1 FROM THE EXISTING ASSEMBLY.
 2. CLEAN AND PREPARE BOTH MATING SURFACES BETWEEN ITEM 1 AND ITEM 2.
 3. ALIGN HOLES AND WELD PER DRAWING.



NO.	QTY	DESCRIPTION	PART NO.
1	REF	TUBE, DAA LOWER WORKHEAD FRAME	781668

REV	EN	DESCRIPTION		DATE	DRN
1	3884	NEW RELEASE		2-19	DCM
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010		
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, 780507 WORKHEAD FRAME					
MATERIAL					
SEE BOM					
USED ON 793051			SCALE 1:16	DATE 02-11-19	
DRN DCM	CHK	APP	JOB NO RD140001	SHEET 1 OF 1	
DWG SIZE B		CATALOG		DWG NO 800315	