



NO.	QTY	DESCRIPTION	PART NO.
1	REF	SHAFT, GUIDE	318199
2	REF	BOLT, SWING	318200
3	REF	PIN, STOP	321487
4	REF	PLATE, STOP	321488
5	REF	PLATE, STOP	321489
6	REF	NUT, HEX ES: .5-13 HVY	404158
7	REF	PIN, SPIROL: .19 X 1.5	407858
8	REF	PIN, DOWEL: .25 X 1.25	408601
9	REF	WASHER, FLT: .5	454779
10	REF	SCR, HEX: .5-20 X 1.25	461853
11	REF	PIN, DOWEL: .09 X 1.5 SS	467654
12	REF	SCR, HEX FLG: .5-13 X 1.25	491046

**INSTRUCTIONS:**

1. THESE INSTRUCTIONS ARE FOR KIT 793087.
2. ENSURE MACHINE IS POWERED OFF BEFORE PERFORMING THE WORK.
3. MAKE SURE TO FOLLOW ALL LOCKOUT TAGOUT PROCEDURES.
4. REMOVE NUT (404158) FROM SWING BOLT (318200).
5. ONCE THE NUT IS REMOVED SLIDE OUT THE STOP ASSEMBLY FROM THE JACK FOOT.
6. LOCATE THE SMALL PLATE STOP ASSEMBLY.
7. INSERT SMALL PLATE STOP ASSEMBLY MAKING SURE, TO GET THE SWING BOLT INTO THE HOLE.
8. ONCE THE SMALL PLATE STOP ASSEMBLY IS INSERTED FASTEN NUT TO THE END OF THE SWING BOLT.
9. TO REMOVE THE SMALL PLATE STOP ASSEMBLY AND REINSTALL THE STANDARD PLATE STOP FOLLOW THE INSTRUCTIONS GIVEN ABOVE.

REV	EN	DESCRIPTION	DATE	DRN
1	5029	NEW RELEASE	5-20	ASM
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR	.XX=±.03	.XXX=±.010		
ANGULAR	X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED	125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
<b>RACINE RAILROAD PRODUCTS</b>				
RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, SMALL PLATE STOP				
MATERIAL				
SEE BOM				
USED ON	793087	SCALE	DATE	
		1:2.5	06-19-20	
DRN	CHK	APP	JOB NO	SHEET
TM			RD150003	1 OF 1
DWG SIZE	CATALOG	DWG NO		
C	A	800334		