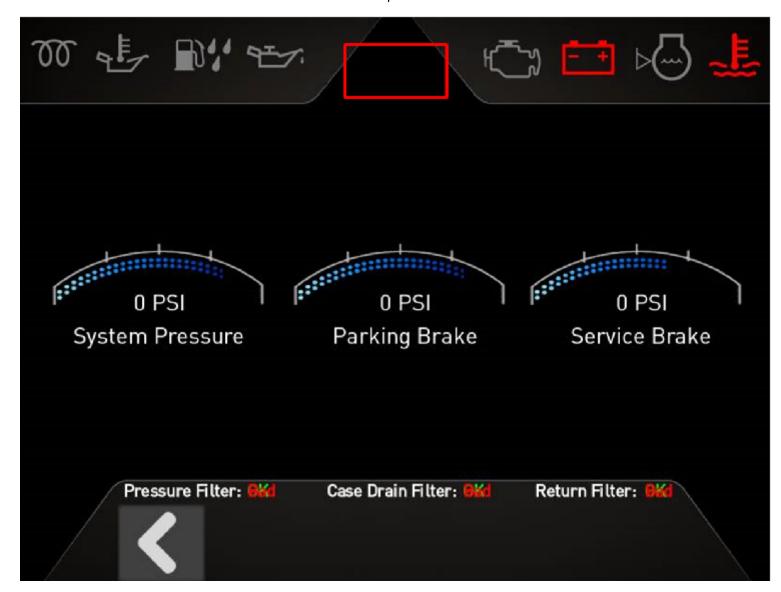
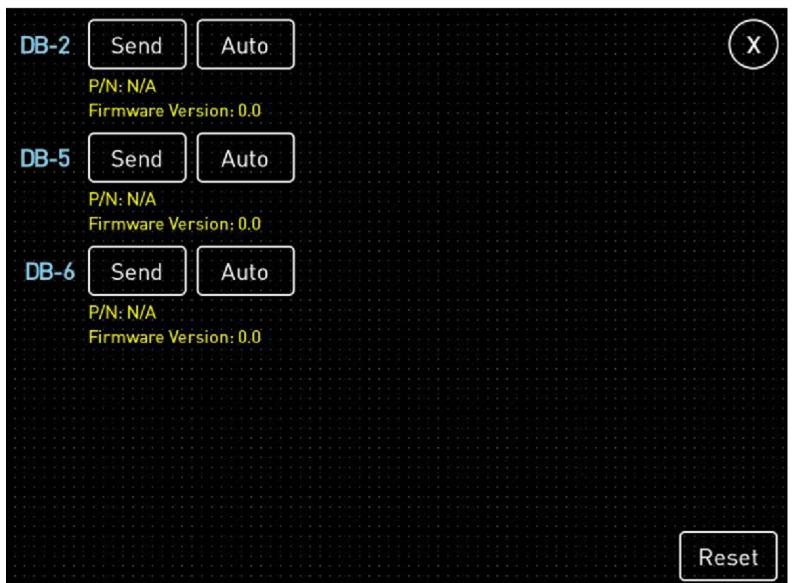


PROGRAM INSTRUCTIONS AND VIEWS:

- 1. USING IQANRUN 5 UPLOAD CORRECT PROGRAM CLONE FILE.
- 2. <u>APTI'S</u> ONLY:



B. DE-SELECT AUTO FOR DB2, DB5, AND DB6.



- C. FOR BD-2, PRESS <u>SEND</u> AND AFTER 5 SECONDS PRESS <u>AUTO</u>.
- D. FOR BD-5, PRESS <u>SEND</u> AND AFTER 5 SECONDS PRESS <u>AUTO</u>.
- E. FOR BD-6, PRESS <u>SEND</u> AND AFTER 5 SECONDS PRESS <u>AUTO</u>.
- 3. CYCLE BATTERY POWER.
- 4. START THE ENGINE AND CONFIRM ENGINE OIL PRESSURE READINGS.

REV	ΕN	DESCRIPTION	DAIL	DRN					
1	5422	NEW RELEASE	11-20	PR					
3	5513	UPDATE INSTRUCTIONS AND VIEWS	1-21	PR					
3	. 5564	UPDATE INSTRUCTIONS AND VIEWS	2-21	PR					
4	5601	UPDATE INSTRUCTIONS AND VIEWS	3-21	PR					
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED									

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIE

LINEAR .XX=±.03 .XXX=±.010

ANGULAR X°=±1° X.X°=±.5°

ANGULAR X°=±1° X.X°=±.5°

SURFACE FINISH 125 / SMOOTH ALL SHARP EDGES CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS

RACINE, WISCONSIN USA DESCRIPTION

MATERIAL

ADVANCED TIE PLATE INSERTER

SEE BOM													
JSED ON				SCALE	DA	TE							
				1:12	1	1 - 2	20 - 1	20					
ORN	CHK	APP	JO	B NO		SHE	ΕT						
PR			R	D15000)3	2	OF	2					
DWG SIZE	CA	CATALOG		'G NO									

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