

REMOVE CLEVIS PIN
TO UNINSTALL LOWER

PLATE CLAMP

## THESE INSTRUCTIONS ARE FOR KIT 793118.

## REMOVAL: (SHEET 1)

- 1. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION
- 2. DRAIN ALL HYDRAULIC FLUID FROM WORKHEAD TOOLING.
- 3. DISCONNECT AND LABEL PORT HOSES FROM PLATE CLAMP CYLINDERS
- 4. REMOVE LOWER PLATE CLAMPS FROM FRONT/BACK GUIDES 5. REMOVE PORT FITTINGS ON ONE SIDE OF FRONT/BACK GUIDE HORIZONAL CYLINDER AND KEEP EXISITING FITTINGS
- 6. REMOVE FRONT/BACK GUIDE HORIZONAL CYLINDER AND KEEP EXISITING FASTENERS
- 7. DISCONNECT WÍRING FROM FRONT/BACK GUIDE HORIZONAL CYLINDER IF NECCESARY
- 8. REMOVE AND KEEP EXISITING FASTENERS AND SPACERS FROM TUBE CLAMPS
- 9. SLIDE TUBES OFF THE FRONT/BACK GUIDES UNTIL ABLE TO REMOVE GUIDES KEEP TUBES RETAINED IN ONE SIDE OF CLAMPS

## <u>INSTALLATION</u>: (SHEET 2)

- 1. INSTALL NEW FRONT/BACK GUIDES ON TO TUBES
- 2. THEN SLIDE TUBES THROUGH CLAMPS AND REFASTEN WITH EXISITING FASTENERS
- 3. ATTACH FRONT/BACK GUIDE CYLINDER WITH EXISITING FASTENERS
- 4. INSTALL PLATE CLAMPS WITH CLEVIS PINS.
- 5. RECONNECT ALL LABELED HYDRAULIC HOSES TO CYLINDER PORTS
- 6. RECONNECT LABELED WIRING CONNECTION ON FRONT/BACK GUIDE HORIZONAL CYLINDER
- 7. REFILL HYDRAULIC FLUID TO WORK HEAD
- 8. LUBE BLUE ARROW MARKED GREASE FITTINGS

	DISCONNECT WIRING—	LABEL & REMOVE HYDRAULIC HOSES
	AFTER CYLINDER REMOVE & KEEP TUBE CLAMPS FASTENERS	
		REMOVE AND KEEP EXISTING FASTENERS
	LOOSEN BOTH SIDE AS NECESSARY TO SLIDE TUBES OFF FRONT/BACK GUIDES	
REMOVE AND LABEL HYDRAULIC HOSES	REMOVE CYLINDER—	REMOVE ONE SIDE OF FITTINGS
DETAIL A SCALE 1 : 4	SECTION FOR CLARITY GUIDE FRAME	

REV	EN		DESC	RIPT	TION	DATE	DRN		
1	5817	NEW R	ELEASE		8-21	PR			
DIM	DIMENSION TOLERANCES UNLESS OTHERWISE S								
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	ANGUL	٩R	X°=±1°		X.X°=±.5°				
S N	URFACE OT TO	FINIS EXCEE	H 125/	SM	100TH ALL SH CLEAN ALL		GES		
		NFORMATION W AILROAD PROD	ITHIN UCTS						

DESCRIPTION

1 REF PIN, CLEVIS: 1 X 3.75

2 | REF | PIN, CLEVIS: 1 X 3.688

3 REF PIN, COTTER: .19 X 2

4 REF WASHER, FLT: 1

5 REF WASHER, FLT: 1

7 REF GUIDE, FRONT/BACK

6 REF CLAMP, PLATE

PART NO.

322842

322843

403904

491551

491597

720136

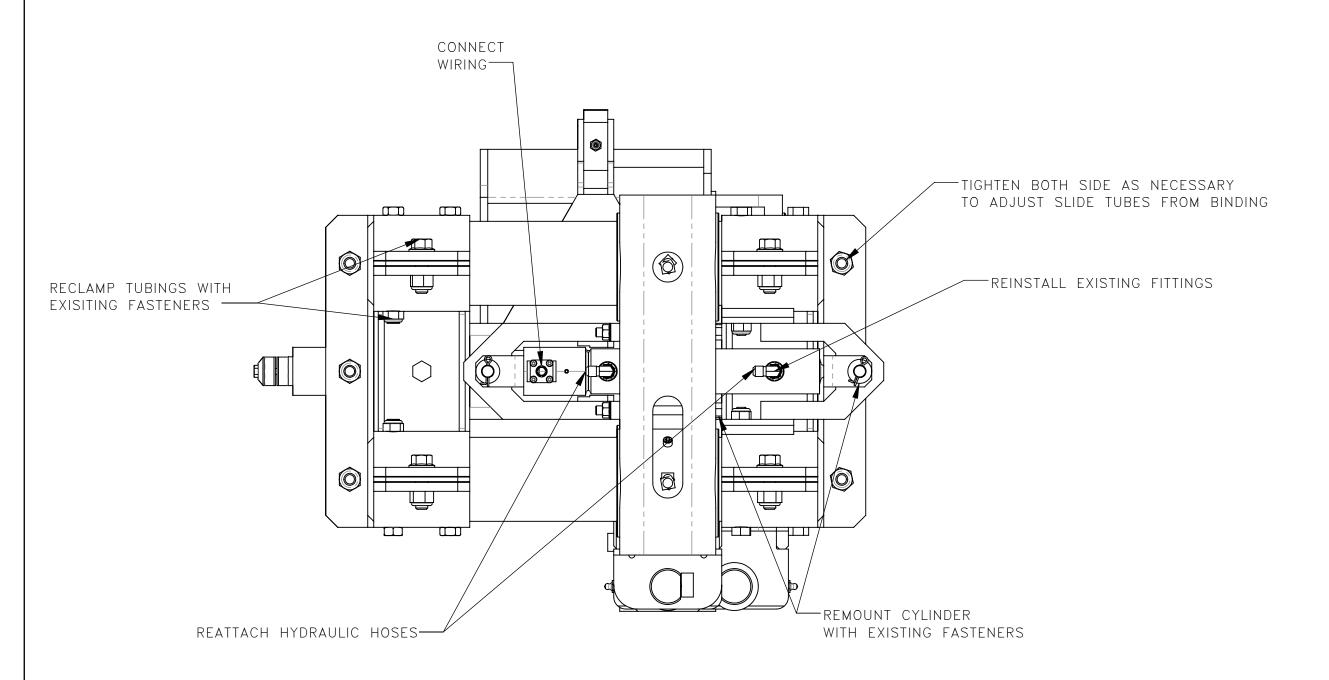
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## RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA

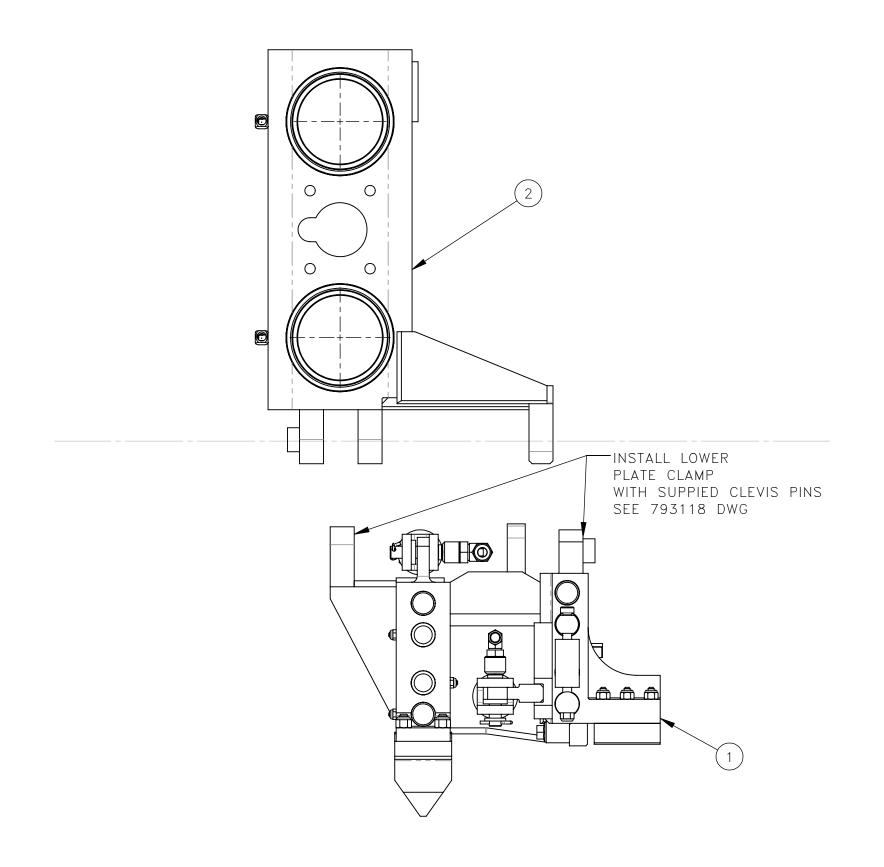
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USED ON	USED ON SCALE DATE									
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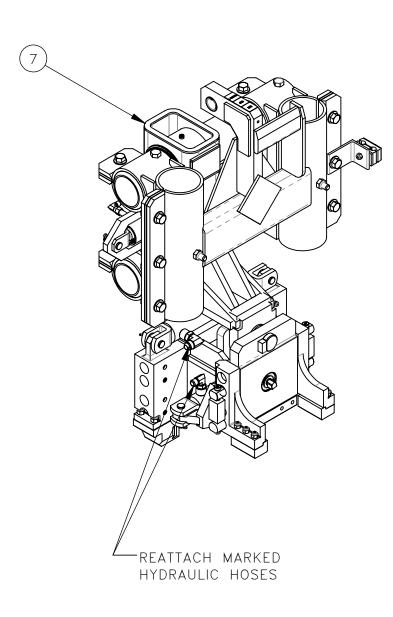
800357

DESCRIPTION

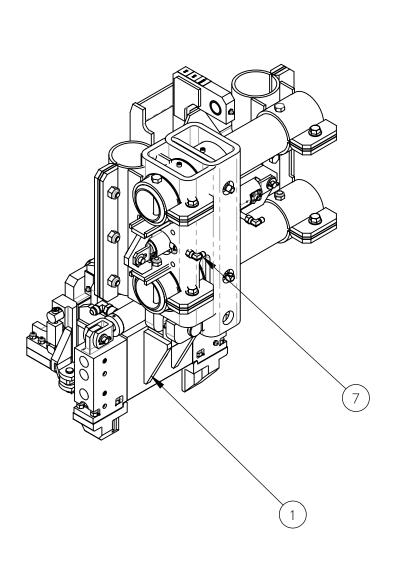


FOR CLARITY GUIDE FRAME AND GUIDE SHOWN ONLY





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	ANGULAR $X^{\circ}=\pm 1^{\circ}$ $X.X^{\circ}=\pm .5^{\circ}$									
SI N	URFACE OT TO	E FINIS	SH 125/	SM	100TH ALL SI CLEAN ALL			GES		

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

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USED ON SCALE DATE											
	79	3118		2:1	0	8 - 1	8 - 2	21			
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