

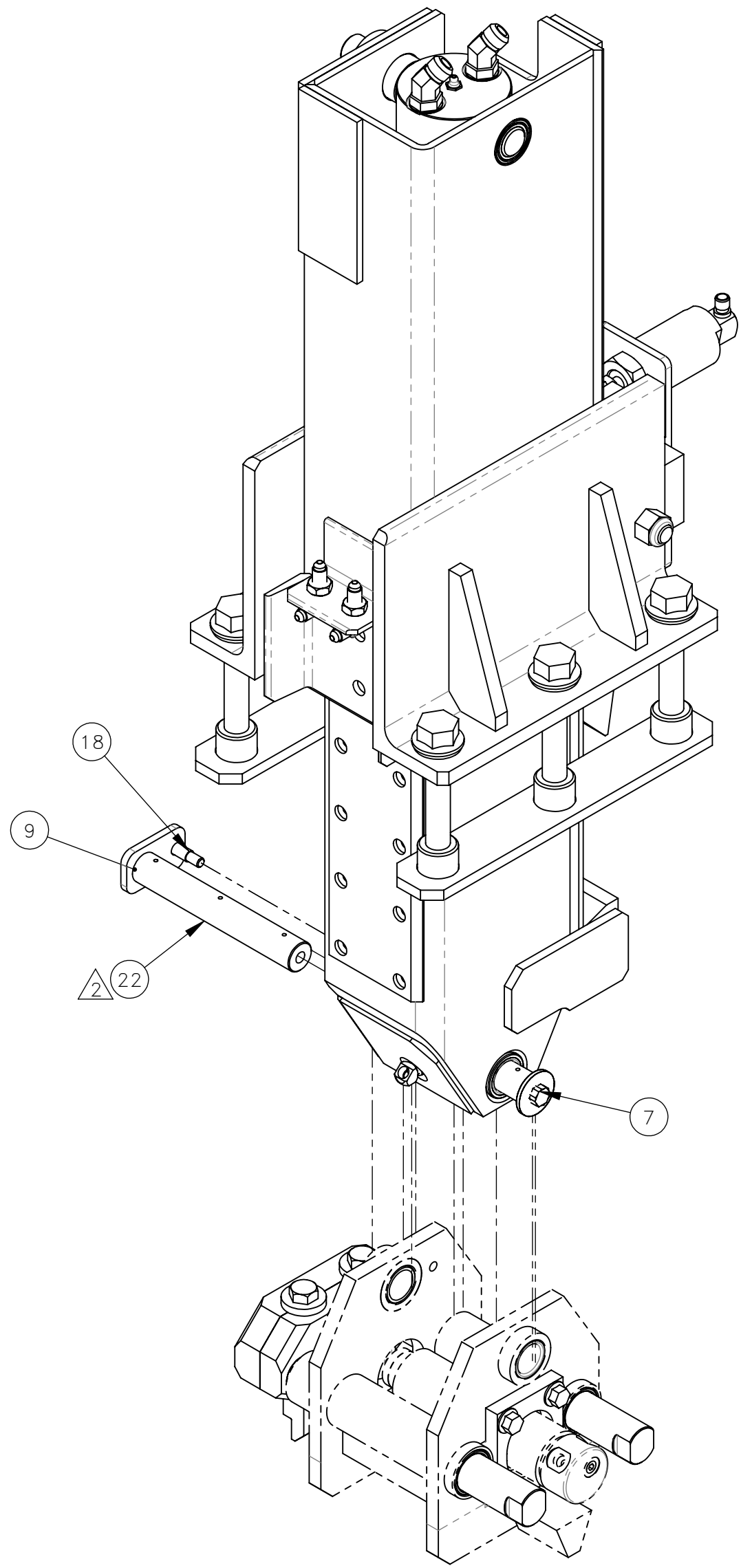
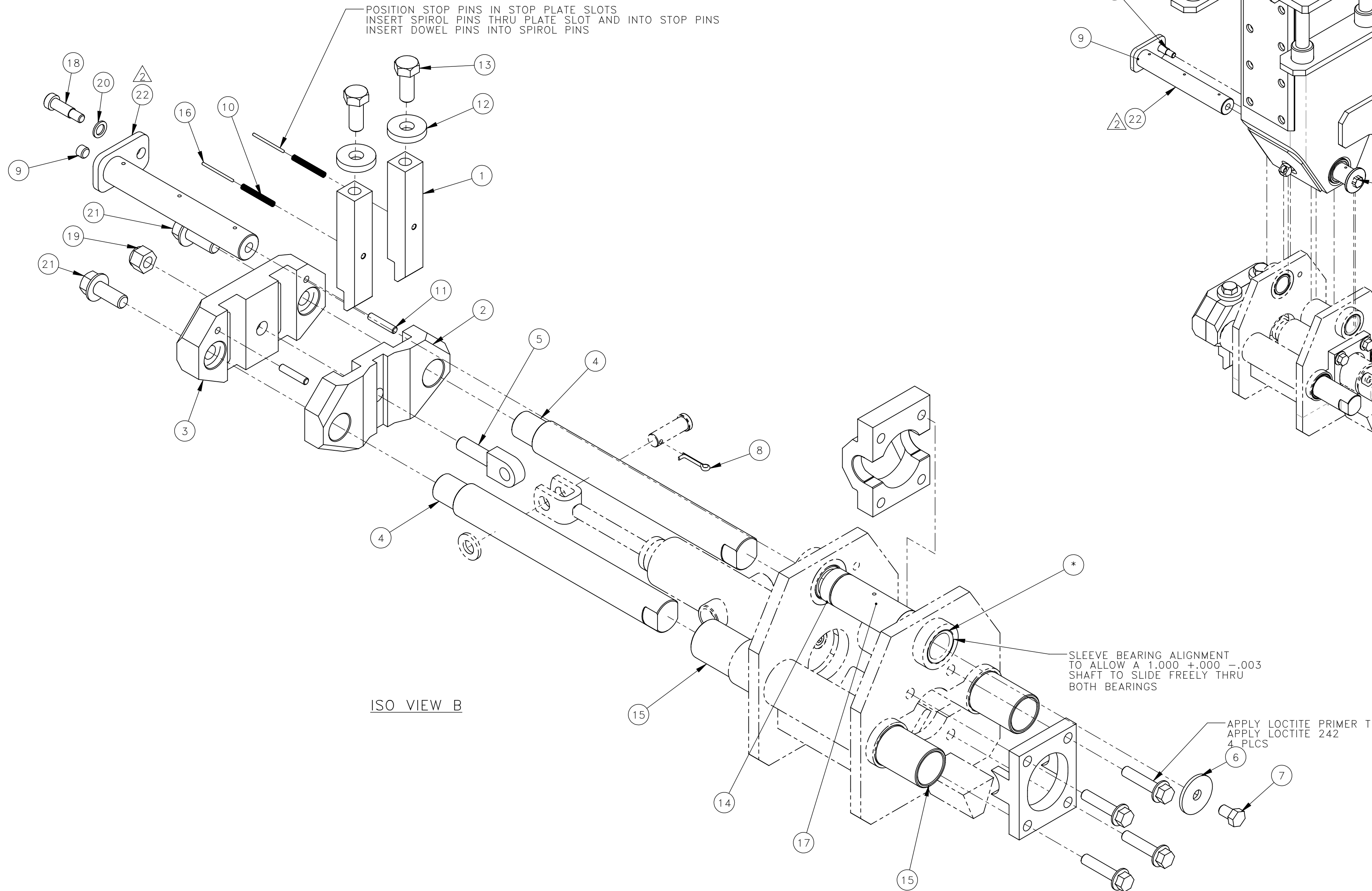
THESE INSTRUCTIONS ARE FOR KIT 793067

REMOVAL:

1. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION
2. DISCONNECT HYD. HOSES FROM CYLINDER
3. REMOVE FIELD JACK FOOT AND KEEP EXISTING FASTENERS (SEE ISO VIEW A).
4. DISASSEMBLE JACK FOOT CLAMP (SEE ISO VIEW A).

INSTALLATION:

1. ASSEMBLE JACK FOOT PUSHER (SEE ISO VIEW B).
2. REATTACH FIELD JACK FOOT WITH EXISTING CLEVIS PINS AND COTTER PIN (SEE ISO VIEW A).
3. RECONNECT HYD. HOSES TO CYLINDER.



ISO VIEW A

ISO VIEW B

| NO. | QTY | DESCRIPTION                | PART NO. |
|-----|-----|----------------------------|----------|
| 1   | REF | PIN, STOP: SQ              | 315586   |
| 2   | REF | PLATE, STOP                | 315604   |
| 3   | REF | PLATE, STOP                | 318198   |
| 4   | REF | SHAFT, GUIDE               | 318199   |
| 5   | REF | BOLT, SWING                | 318200   |
| 6   | REF | WASHER, FLT: .38           | 380061   |
| 7   | REF | SCR, HEX: .38-16 X .62     | 400733   |
| 8   | REF | PIN, COTTER: .12 X 1       | 400900   |
| 9   | REF | PLUG, .12 NPT(M)           | 400922   |
| 10  | REF | PIN, SPIROL: .19 X 1.5     | 407858   |
| 11  | REF | PIN, DOWEL: .25 X 1.25     | 408601   |
| 12  | REF | WASHER, FLT: .5            | 454779   |
| 13  | REF | SCR, HEX: .5-20 X 1.25     | 461853   |
| 14  | REF | BRG, SLV: 1 STEEL          | 465440   |
| 15  | REF | BRG, SLV: 1.25 ID BRONZE   | 466223   |
| 16  | REF | PIN, DOWEL: .09 X 1.5 SS   | 467654   |
| 17  | REF | BRG, SLV: 1 ID STEEL       | 468401   |
| 18  | REF | SCR, SOC SHLD: .38 X .88   | 468404   |
| 19  | REF | NUT, HEX ES: .5-13 LT      | 490743   |
| 20  | REF | WASHER, FLT: .38           | 490959   |
| 21  | REF | SCR, HEX FLG: .5-13 X 1.25 | 491046   |
| 22  | REF | PIN, TEARDROP              | 779509   |

| REV                                                                       | EN   | DESCRIPTION                                    | DATE                   | DRN      |
|---------------------------------------------------------------------------|------|------------------------------------------------|------------------------|----------|
| 1                                                                         | 5967 | NEW RELEASE                                    | 12-21                  | PR       |
| 2                                                                         | 6441 | DEL 399427(REF) 399430(REF)<br>ADD 779509(REF) | 10-22                  | ASM      |
| DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED                           |      |                                                |                        |          |
| LINEAR                                                                    |      | .XX=±.03                                       | .XXX=±.010             |          |
| ANGULAR                                                                   |      | X°=±1°                                         | X.X°=±.5°              |          |
| SURFACE FINISH                                                            |      | 125/√                                          | SMOOTH ALL SHARP EDGES |          |
| NOT TO EXCEED                                                             |      |                                                | CLEAN ALL WELDS        |          |
| THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS |      |                                                |                        |          |
| <b>RACINE RAILROAD PRODUCTS</b><br>RACINE, WISCONSIN USA                  |      |                                                |                        |          |
| DESCRIPTION                                                               |      |                                                |                        |          |
| INSTRUCTIONS, JACK FOOT SQ STOP PIN REBUILD KIT                           |      |                                                |                        |          |
| MATERIAL                                                                  |      |                                                |                        |          |
| SEE BOM                                                                   |      |                                                |                        |          |
| USED ON                                                                   |      | 793067                                         | SCALE                  | DATE     |
|                                                                           |      |                                                | 1:2.5                  | 12-15-15 |
| DRN                                                                       | CHK  | APP                                            | JOB NO                 | SHEET    |
| PR                                                                        |      |                                                | RD150003               | 1 OF 1   |
| DWG SIZE                                                                  |      | CATALOG                                        | DWG NO                 |          |
| D                                                                         |      | N                                              | 800364                 |          |