

THESE INSTRUCTIONS ARE FOR KIT 793080 (2 KITS PER WORKHEAD)

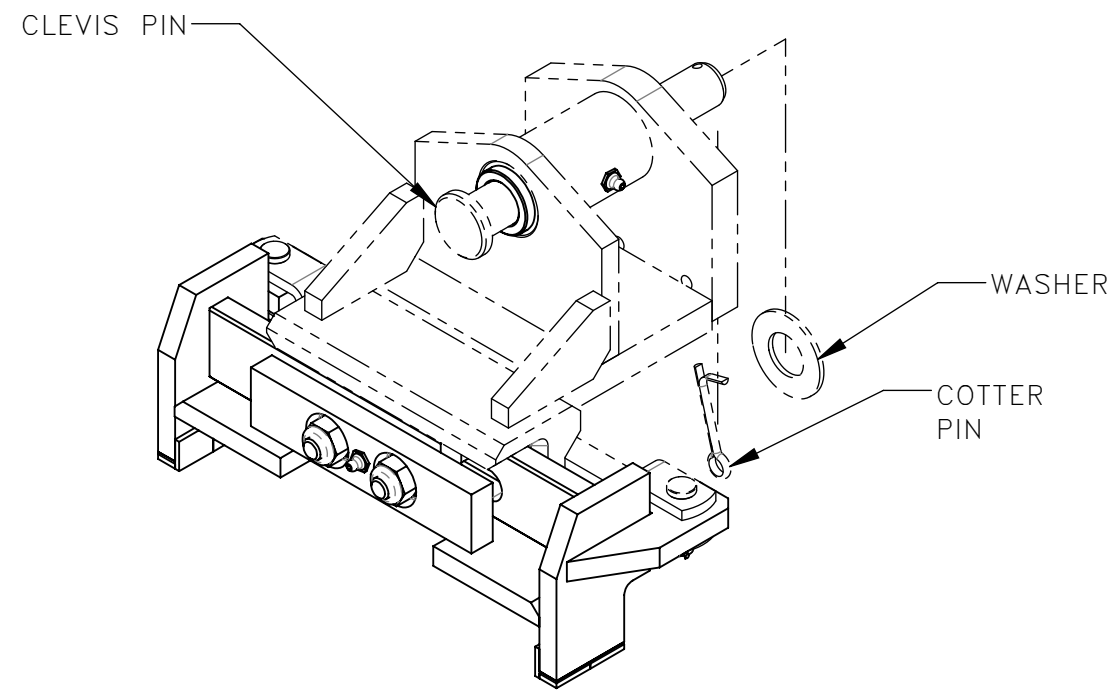
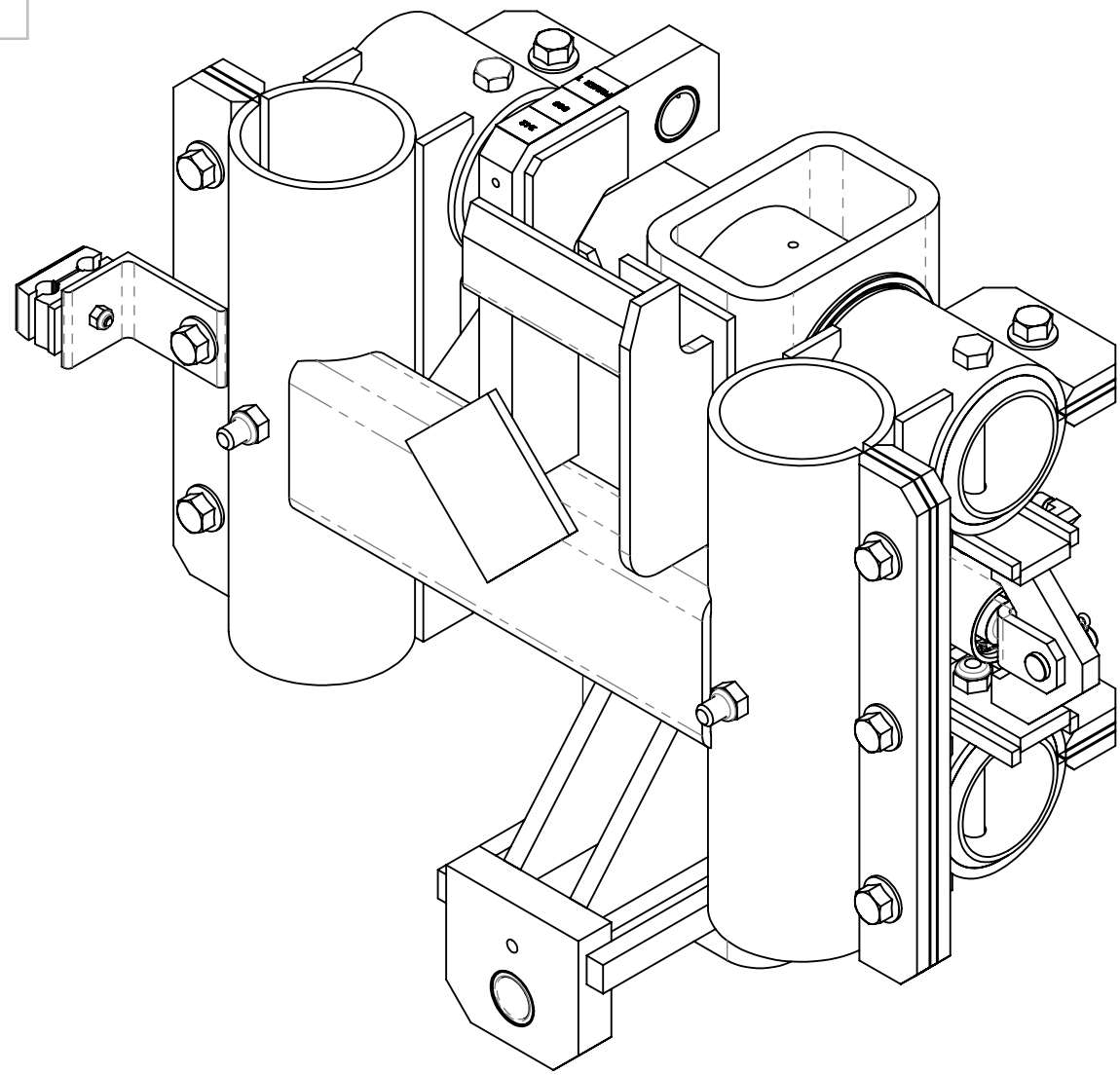
NO.	QTY	DESCRIPTION	PART NO.
1	REF	PLATE, LUBE	311259
2	REF	SCR, SOC FLT: .5-13 X 3	311261
3	REF	SCR, HEX: .5-13 X 2.75	400753
4	REF	PIN, COTTER: .12 X 1	400900
5	REF	FITTING, LUBE: .12 NPT(M)	401987
6	REF	NUT, HEX ES JAM: .5-13 HVY	403900
7	REF	WASHER, FLT: .5	454817
8	REF	BRG, SLV: .5 ID STEEL	464611
9	REF	BRG, SLV: .5 ID STEEL	466021
10	REF	PLATE, PUSH	469906
11	REF	CLAMP	469914
12	REF	CLAMP	469915
13	REF	SCR, HEX FLG: .38-16 X 1	491187

**REMOVAL:**

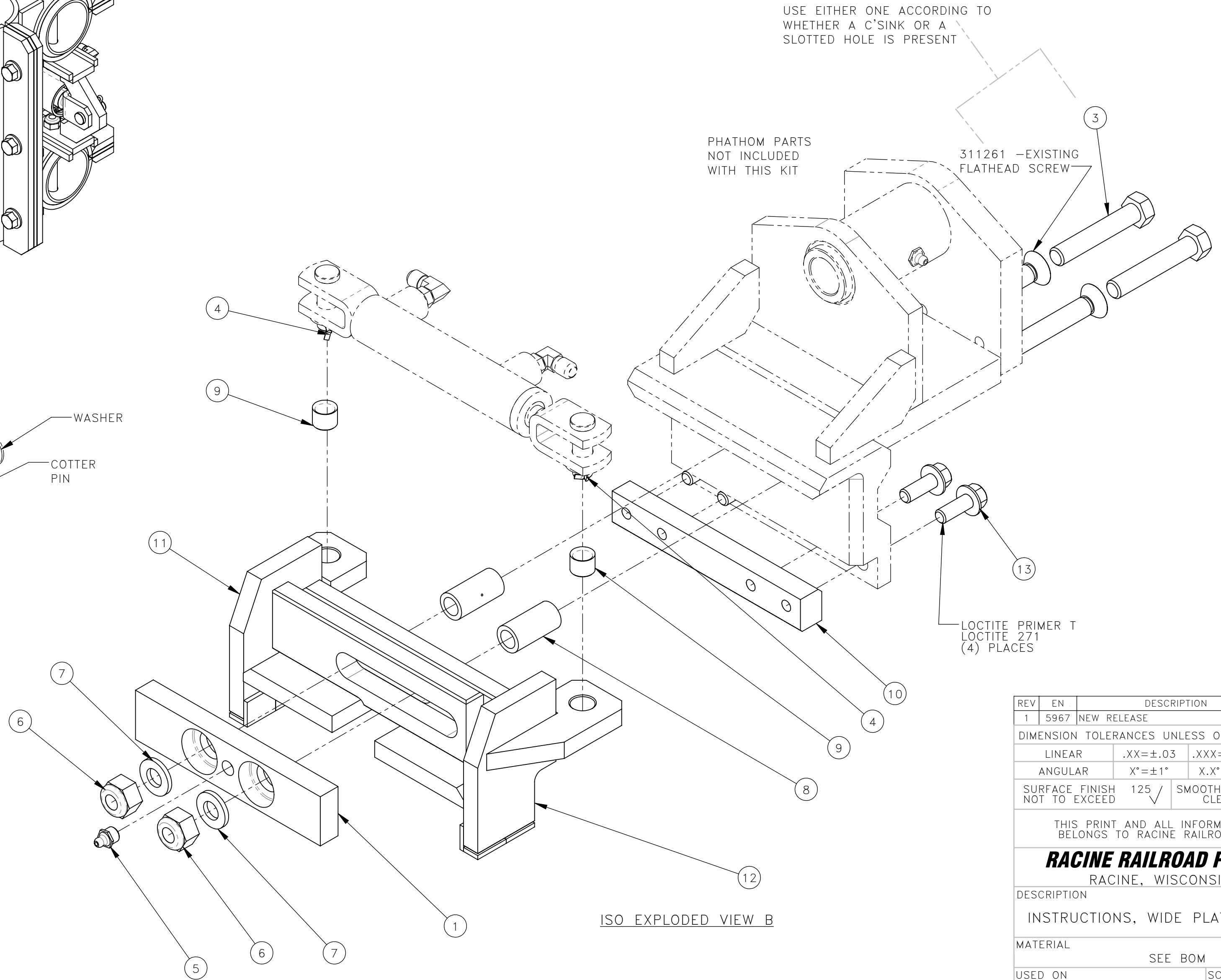
1. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION.
2. REMOVE HYDRAULIC HOSES, LABEL IF NECESSARY.
3. REMOVE CLAMP PLATE AND KEEP EXISTING FASTENERS (SEE EXPLODED ISO VIEW A).
4. DISASSEMBLE CLAMP PLATE CYLINDER FROM CLAMP HEAD AND KEEP FOR REASSEMBLY.

**INSTALLATION:**

1. REASSEMBLE PER EXPLODED ISO VIEW B.
2. REATTACH TO GUIDE MECHANISM PER EXPLODED ISO VIEW A.
3. REATTACH HOSES TO CYLINDER.



ISO EXPLODED VIEW A



ISO EXPLODED VIEW B

NOTE:  
FOR USE WITH 9.75 X 7.5 TIE PLATE

REV	EN	DESCRIPTION	DATE	DRN
1	5967	NEW RELEASE	10-21	PR
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR	.XX=±.03	.XXX=±.010		
ANGULAR	X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED	125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
<b>RACINE RAILROAD PRODUCTS</b>				
RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, WIDE PLATE CLAMP KIT				
MATERIAL				
SEE BOM				
USED ON	793080	SCALE	DATE	
		1:2	10-21-21	
DRN	CHK	APP	JOB NO	SHEET
PR			RD150003	1 OF 1
DWG SIZE	CATALOG	DWG NO		
C	A	800367		