

| NO. | QTY. | DESCRIPTION | PART NO. |
|-----|------|-------------|----------|
| 1   | REF  | GUARD, BELT | 323014   |

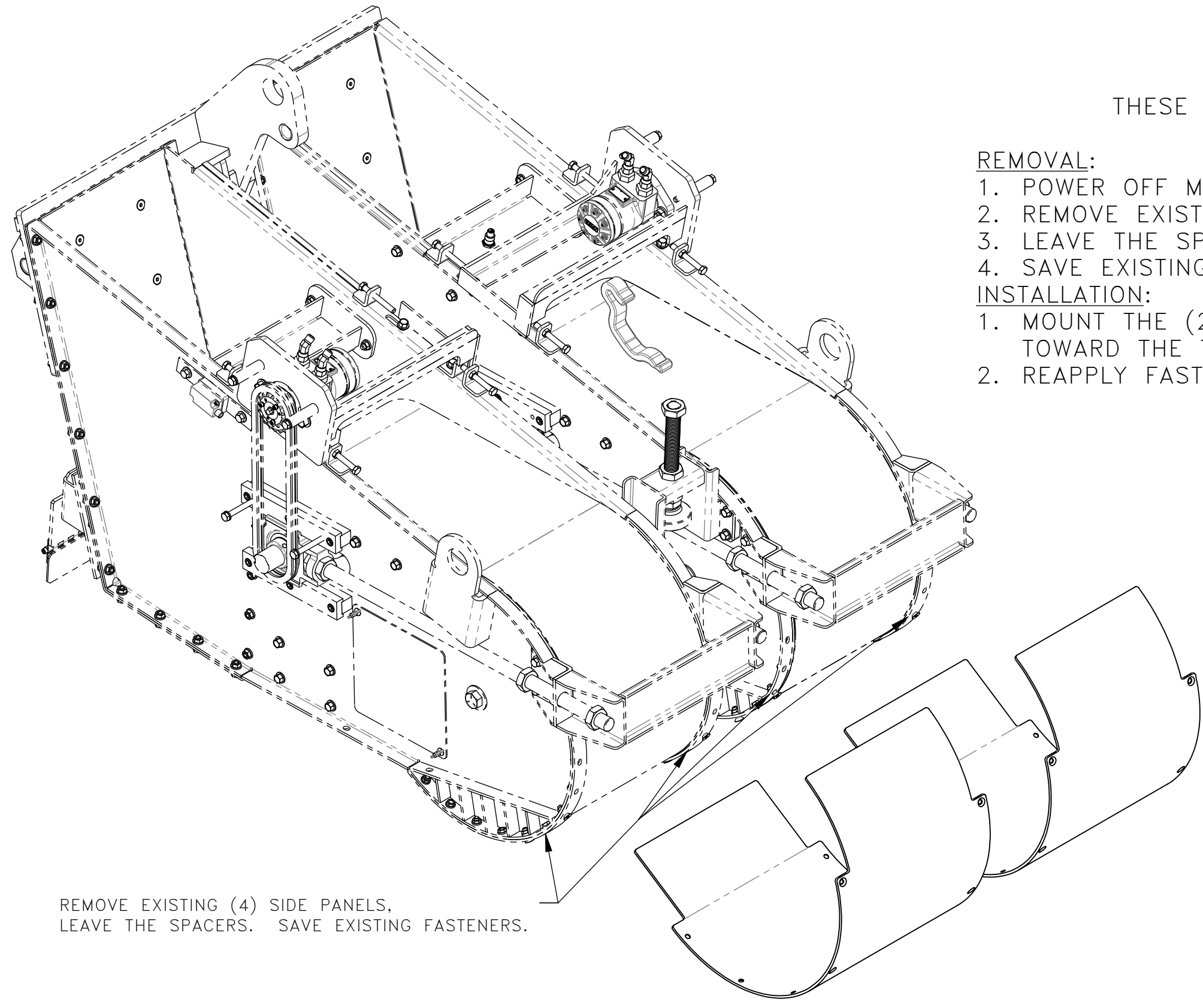
THESE INSTRUCTIONS ARE FOR KIT 793134. (2 KITS PER 910197)

**REMOVAL:**

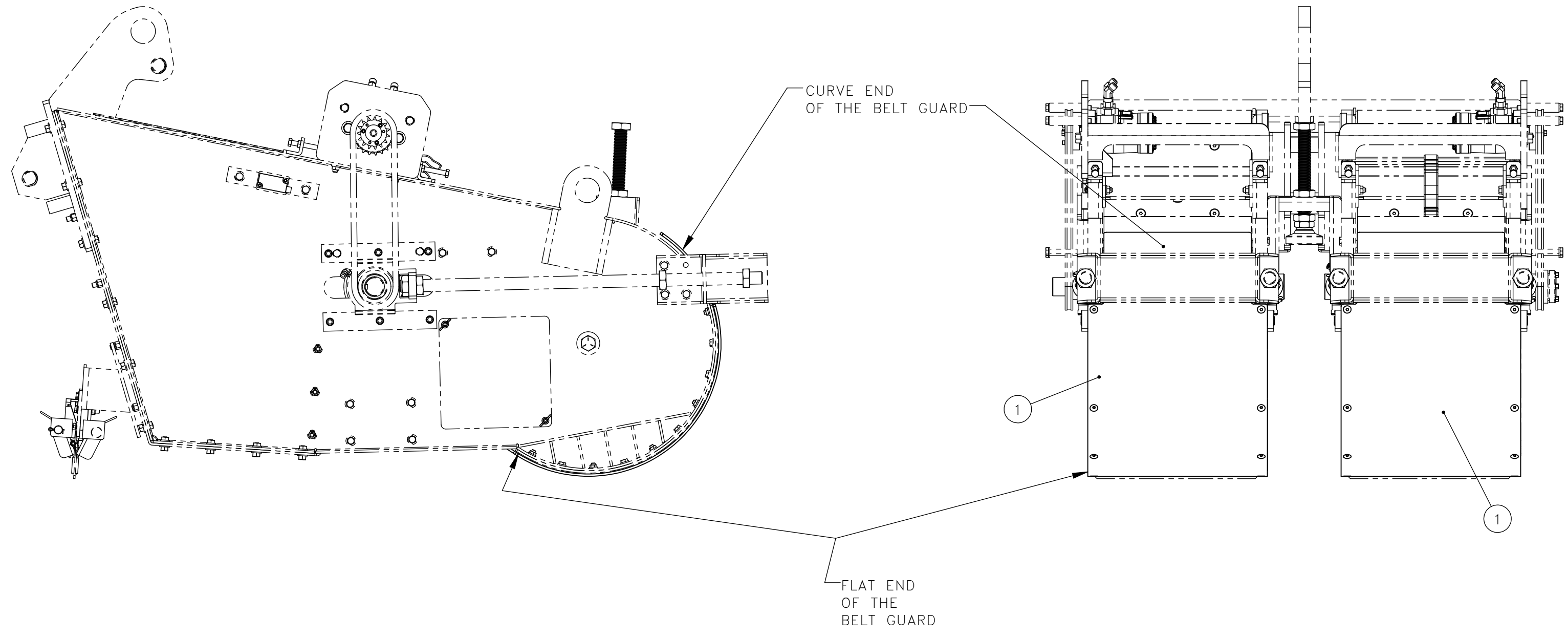
1. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION
2. REMOVE EXISTING (4) SIDE PANELS.
3. LEAVE THE SPACERS.
4. SAVE EXISTING FASTENERS.

**INSTALLATION:**

1. MOUNT THE (2) NEW BELT GUARDS AS FOLLOWS: POSITION THE CURVED END OF THE GUARD TOWARD THE TOP SIDE OF THE CONVEYOR.
2. REAPPLY FASTENERS



REMOVE EXISTING (4) SIDE PANELS.  
LEAVE THE SPACERS. SAVE EXISTING FASTENERS.



CURVE END  
OF THE BELT GUARD

FLAT END  
OF THE  
BELT GUARD

| REV | EN   | DESCRIPTION | DATE  | DRN |
|-----|------|-------------|-------|-----|
| 1   | 6071 | NEW RELEASE | 01-22 | PR  |

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

|         |          |            |
|---------|----------|------------|
| LINEAR  | .XX=±.03 | .XXX=±.010 |
| ANGULAR | X°=±1°   | X.X°=±.5°  |

SURFACE FINISH 125/ ✓ SMOOTH ALL SHARP EDGES  
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS  
TO RACINE RAILROAD PRODUCTS

**RACINE RAILROAD PRODUCTS**  
RACINE, WISCONSIN USA

DESCRIPTION  
INSTRUCTIONS, CONVEYOR BELT GUARD KIT

MATERIAL REFERENCE

| USED ON | SCALE | DATE     |
|---------|-------|----------|
| 793134  | 1:8   | 01-07-22 |

| DRN | CHK | APP | JOB NO   | SHEET  |
|-----|-----|-----|----------|--------|
| PR  |     |     | RD180001 | 1 OF 1 |

| DWG SIZE | CATALOG | DWG NO |
|----------|---------|--------|
| C        | A       | 800380 |