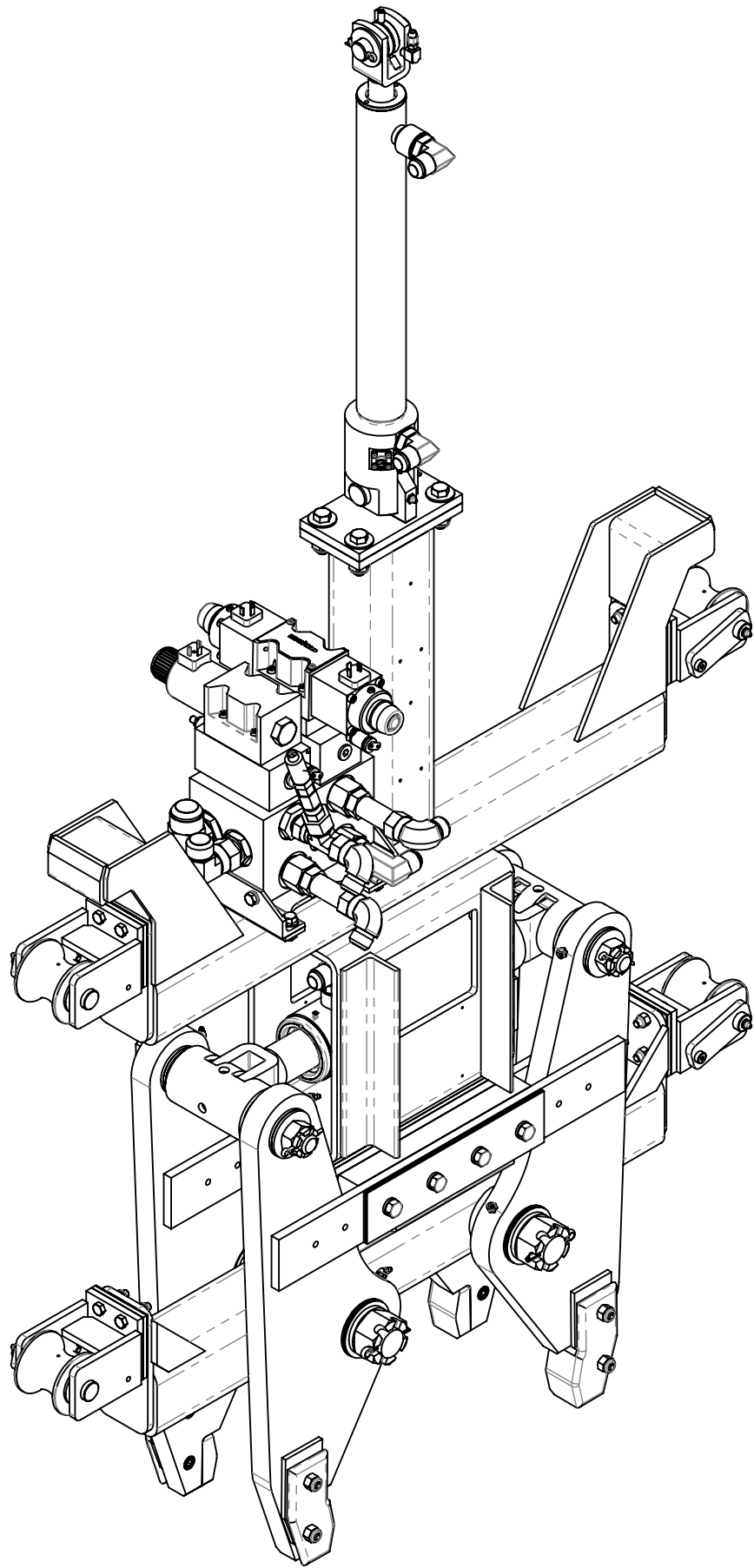
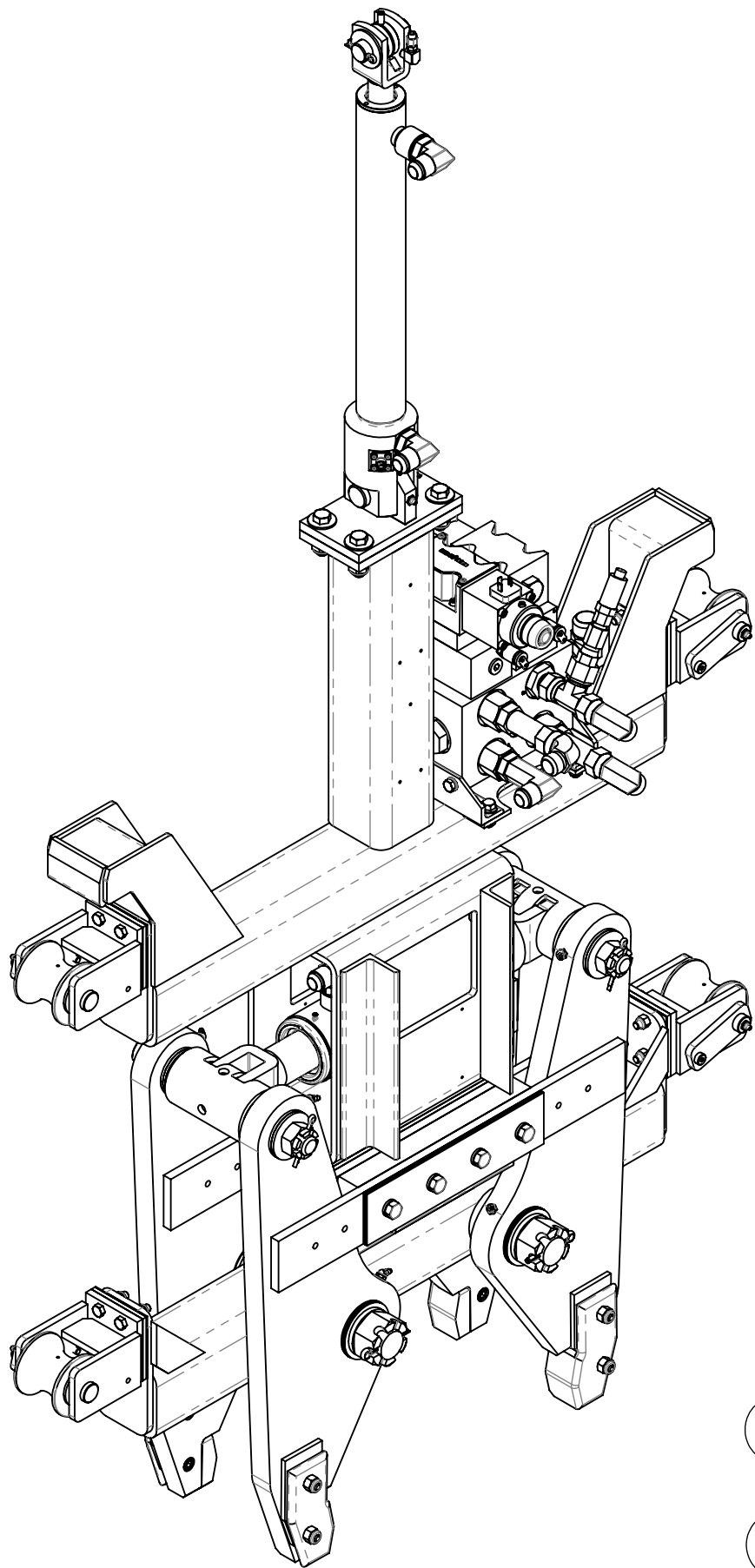
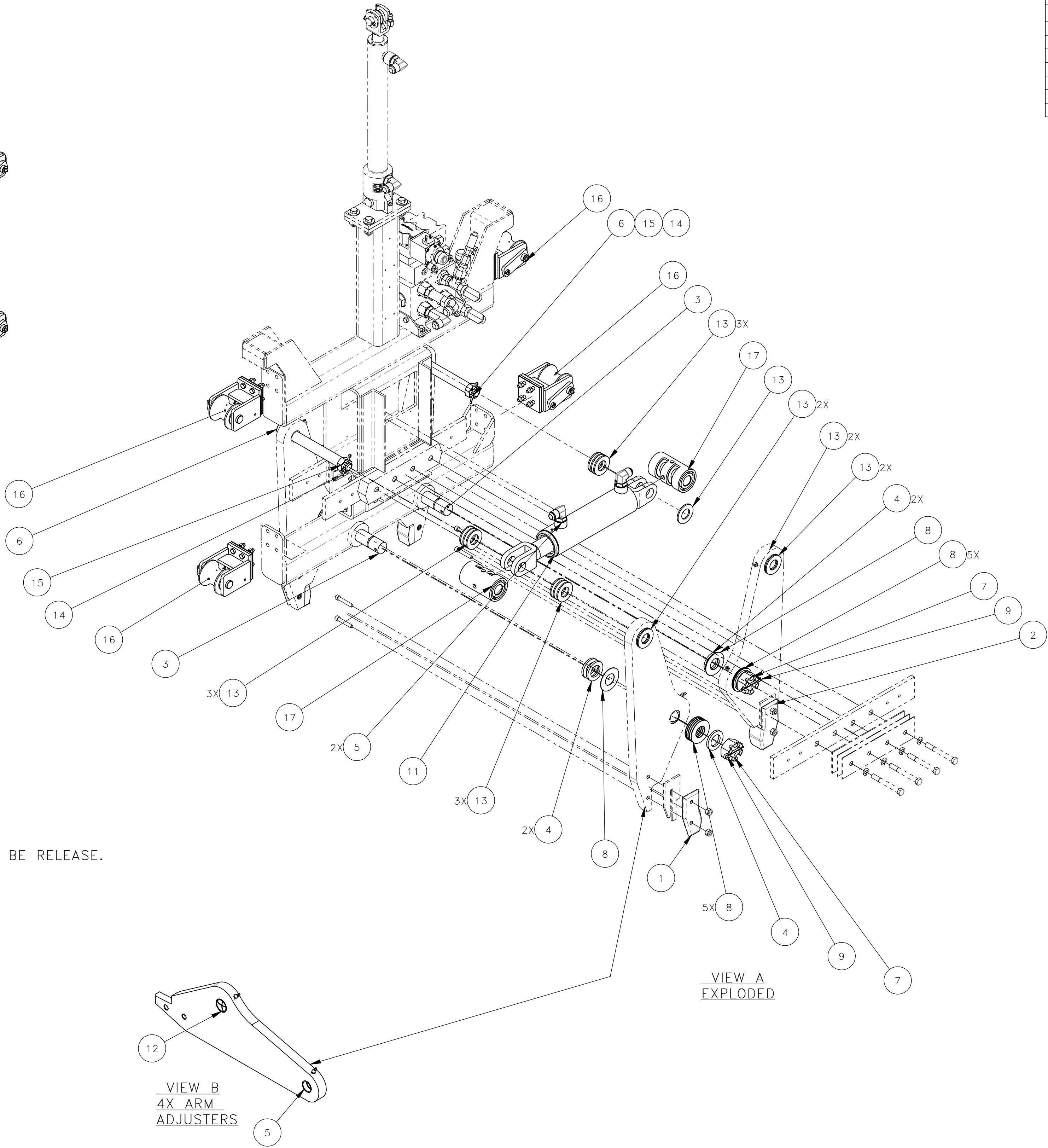




WORKHEAD, RIGHT ADJUSTER



WORKHEAD, LEFT ADJUSTER



<PARA >THESE INSTRUCTIONS ARE FOR KIT 793175 (2 KITS REQUIRED PER MACHINE)

REMOVAL:

- 1. LOWER BOTH LEFT OR RIGHT WORKHEAD.
- 2. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION.
- 3. LABEL & DETACH NECESSARY HYD. HOSES AND WIRING.
- 4. LOOSEN GUIDE POSTS TO ONLY THE POINT THAT ALLOWS WORKHEAD GUIDE ROLLERS TO BE RELEASE.
- 5. REMOVE WORKHEAD FROM MACHINE AND DISMANTLE AS SHOWN (SEE VIEW A).

INSTALLATION:

- 6. PRESS FIT THE NEW BEARINGS INTO EACH ARM ADJUSTER (SEE VIEW B).
- 7. ASSEMBLE WEAR PARTS (SEE VIEW A).
- 8. ASSEMBLE LEFT OR RIGHT WORKHEAD ONTO MACHINE.
- 9. ADJUST GUIDE POST AND TIGHTEN.
- 10. REATTACH HYD. HOSES AND WIRING.
- 11. PRIME ANY NECESSARY FLUID LINES.
- 12. LUBRICATE WORKHEAD.
- 13. POWER ON MACHINE.

NO.	QTY	DESCRIPTION	PART NO.
1	REF	TOOL, LEFT 1.50 WIDE RECESSED FACE PUSH	315453
2	REF	TOOL, RIGHT 1.50 WIDE RECESSED FACE PUSH	315454
3	REF	STUD, ARM GUIDE	381017
4	REF	WASHER, FLT: 1.5	381030
5	REF	BRG, SLV: 1.25 ID BRONZE	390330
6	REF	PIN, 1.25 X 9.25	395039
7	REF	NUT, HEX SLT: 1.5-12	451018
8	REF	WASHER, FLT: 1.5	451557
9	REF	PIN, COTTER: .25 X 2.5	454854
10	REF	ELBOW, 90°: #12 JIC(M) X #12 SAE(M)	459815
11	REF	CYLINDER, HYDR: 3 X 8	471101
12	REF	BRG, SLV: 1.5 ID STEEL	471643
13	REF	WASHER, FLT: 1.25	491424
14	REF	PIN, COTTER: .19 X 2.25	491602
15	REF	NUT, HEX SLT: 1-12	491751
16	REF	ROLLER, GUIDE	718339
17	REF	TRUNNION	777086

NOTE: SEE KIT 793175 FOR QTY'S

REV	EN	DESCRIPTION	DATE	DRN
1	6315	NEW RELEASE	7-22	PR
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED			125/✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA				
DESCRIPTION INSTRUCTIONS, DUAL ANCHOR ADJUSTER WORKHEAD KIT				
MATERIAL SEE BOM				
USED ON 793175		SCALE 1:8	DATE 06-30-22	
DRN PR	CHK	APP	JOB NO RD140001	SHEET 1 OF 1
DWG SIZE D		CATALOG A	DWG NO 800397	