

THESE INSTRUCTIONS ARE FOR KIT 793029 (2 KITS PER WORKHEAD)

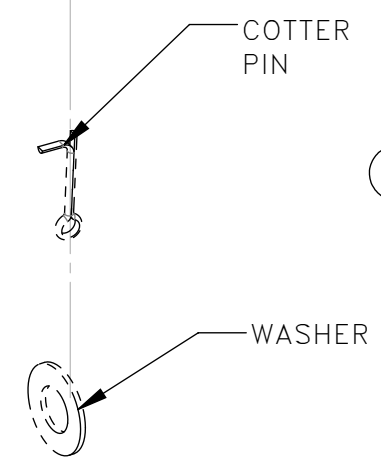
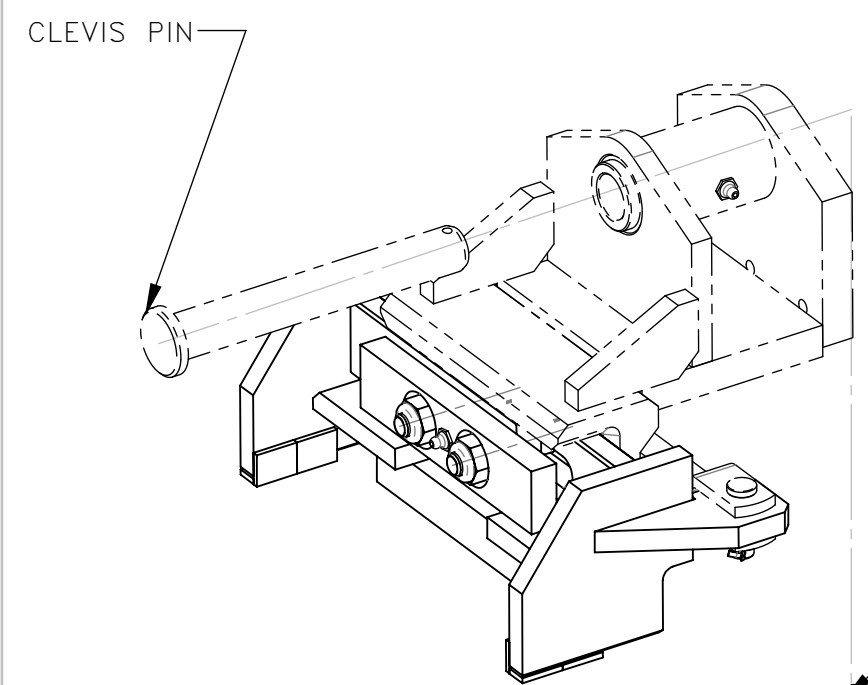
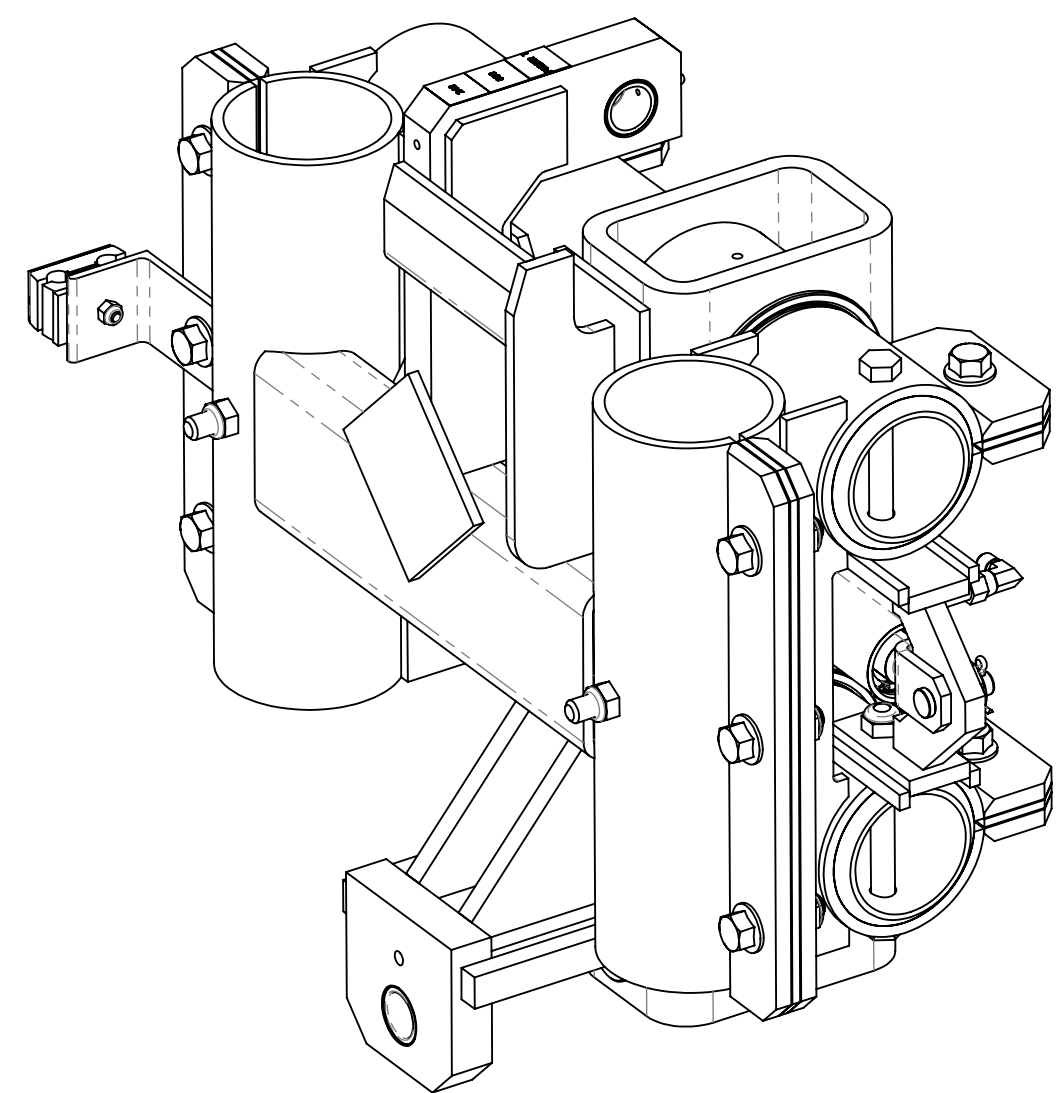
NO.	QTY	DESCRIPTION	PART NO.
1	REF	PLATE, LUBE	311259
2	REF	SCR, SOC FLT: .5-13 X 3	311261
3	REF	PLATE, PUSH	319170
4	REF	SCR, HEX: .5-13 X 2.75	400753
5	REF	PIN, COTTER: .12 X 1	400900
6	REF	FITTING, LUBE: .12 NPT(M)	401987
7	REF	NUT, HEX ES JAM: .5-13 HVY	403900
8	REF	WASHER, FLT: .5	454817
9	REF	BRG, SLV: .5 ID STEEL	464611
10	REF	BRG, SLV: .5 ID STEEL	466021
11	REF	SCR, HEX FLG: .38-16 X 1	491187
12	REF	CLAMP	781504
13	REF	CLAMP	781505

REMOVAL:

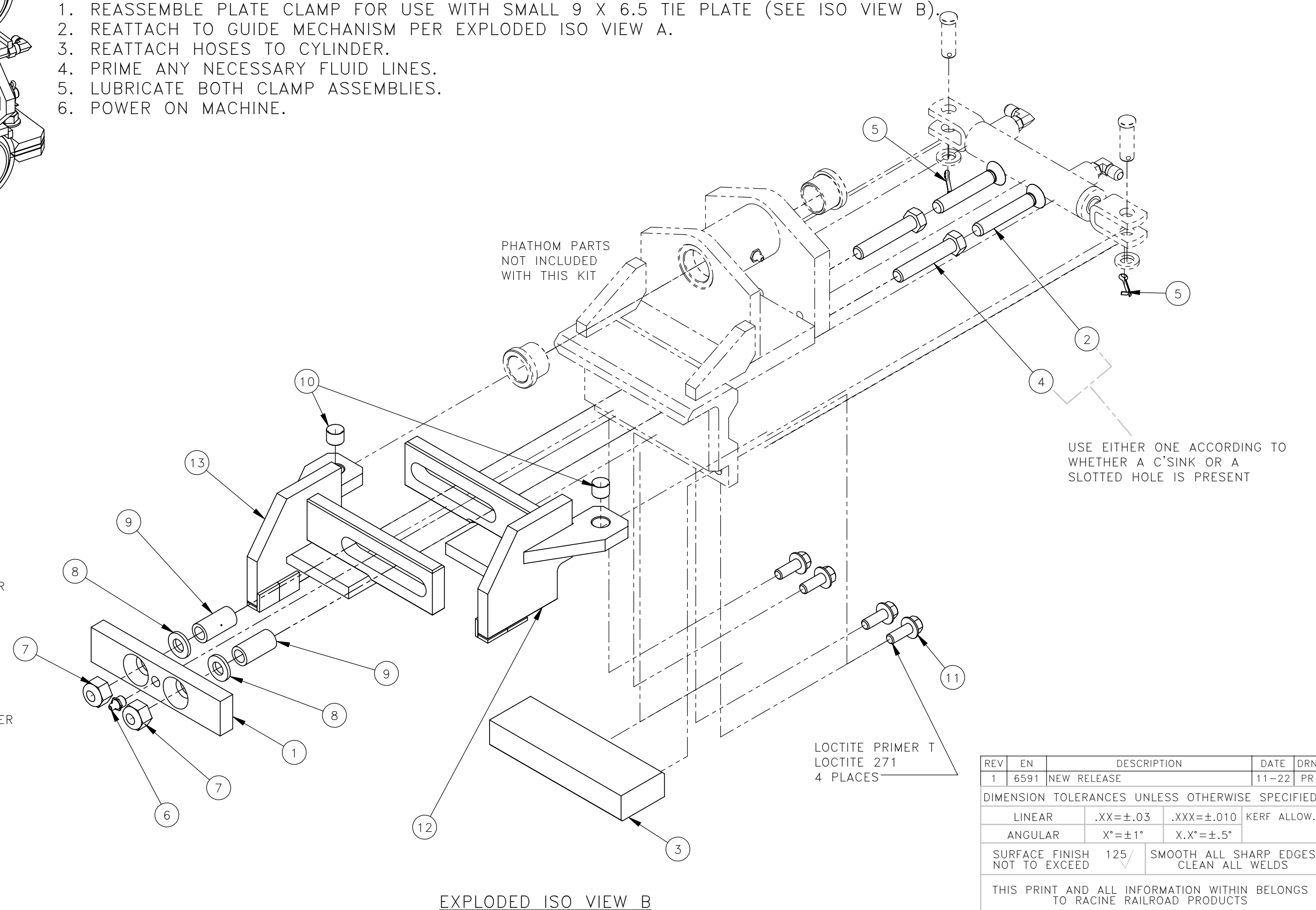
1. POWER OFF MACHINE AND TAG OUT BEFORE PERFORMING CONVERSION.
2. REMOVE HYDRAULIC HOSES, LABEL IF NECESSARY.
3. REMOVE CLAMP PLATE AND KEEP EXISTING FASTENERS (SEE EXPLODED ISO VIEW A).
4. DISASSEMBLE CLAMP PLATE CYLINDERS FROM CLAMP HEAD AND KEEP FOR REASSEMBLY.

INSTALLATION:

1. REASSEMBLE PLATE CLAMP FOR USE WITH SMALL 9 X 6.5 TIE PLATE (SEE ISO VIEW B).
2. REATTACH TO GUIDE MECHANISM PER EXPLODED ISO VIEW A.
3. REATTACH HOSES TO CYLINDER.
4. PRIME ANY NECESSARY FLUID LINES.
5. LUBRICATE BOTH CLAMP ASSEMBLIES.
6. POWER ON MACHINE.



EXPLODED ISO VIEW A



EXPLODED ISO VIEW B

REV	EN	DESCRIPTION	DATE	DRN
1	6591	NEW RELEASE	11-22	PR

DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED

LINEAR	.XX=±.03	.XXX=±.010	KERF ALLOW.
ANGULAR	X°=±1°	X.X°=±.5°	

SURFACE FINISH 125/√ SMOOTH ALL SHARP EDGES
NOT TO EXCEED CLEAN ALL WELDS

THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS

RACINE RAILROAD PRODUCTS
RACINE, WISCONSIN USA

DESCRIPTION
INSTRUCTIONS, SMALL PLATE CLAMP: CLAMPS & HARDWARE KIT

MATERIAL TYPE REFERENCE

USED ON	SCALE	DATE
793029	1:4	11-29-22

DRN	WEIGHT (LBS)	JOB NO	SHEET
PR		RD150003	1 OF 1

DWG SIZE	CATALOG	DWG NO
C	A	800404