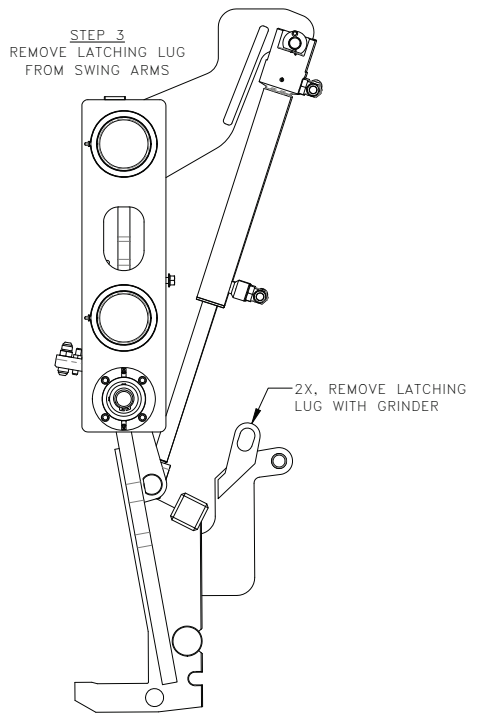
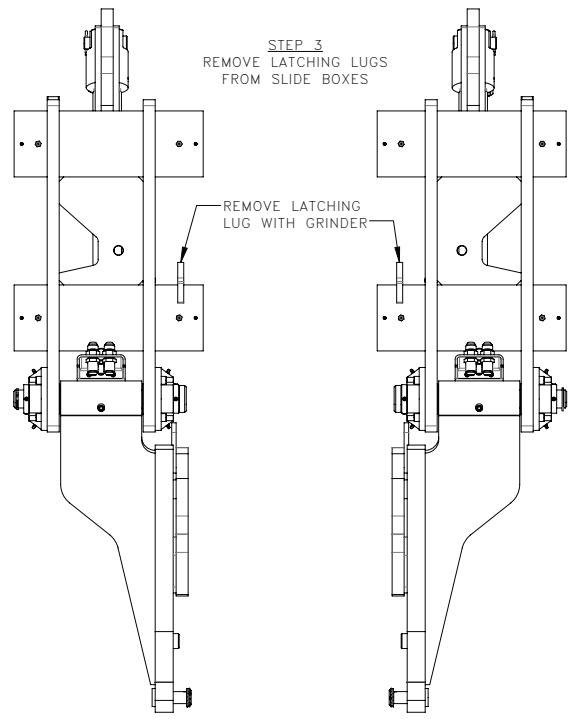
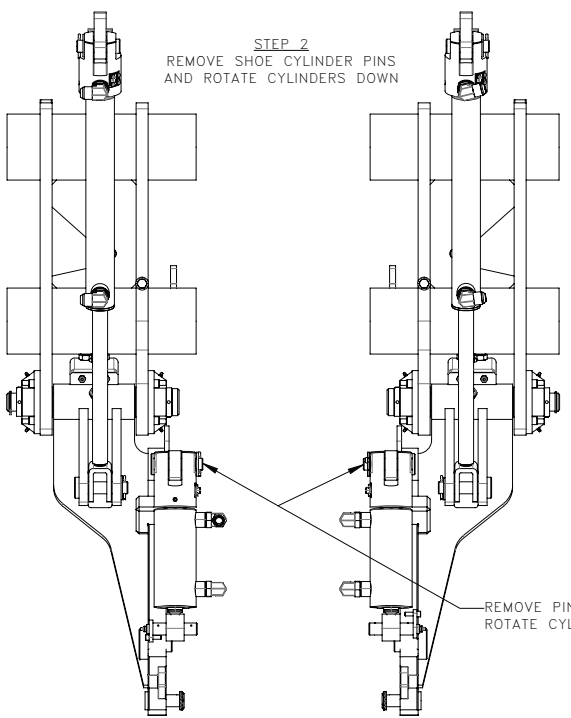
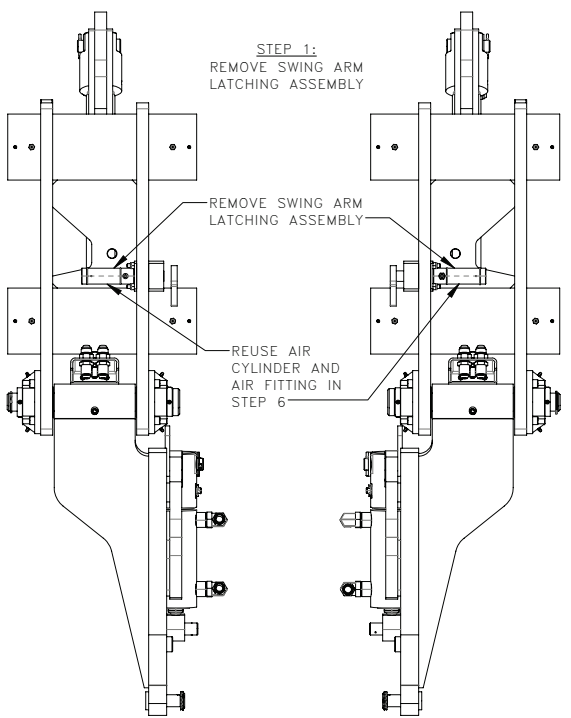
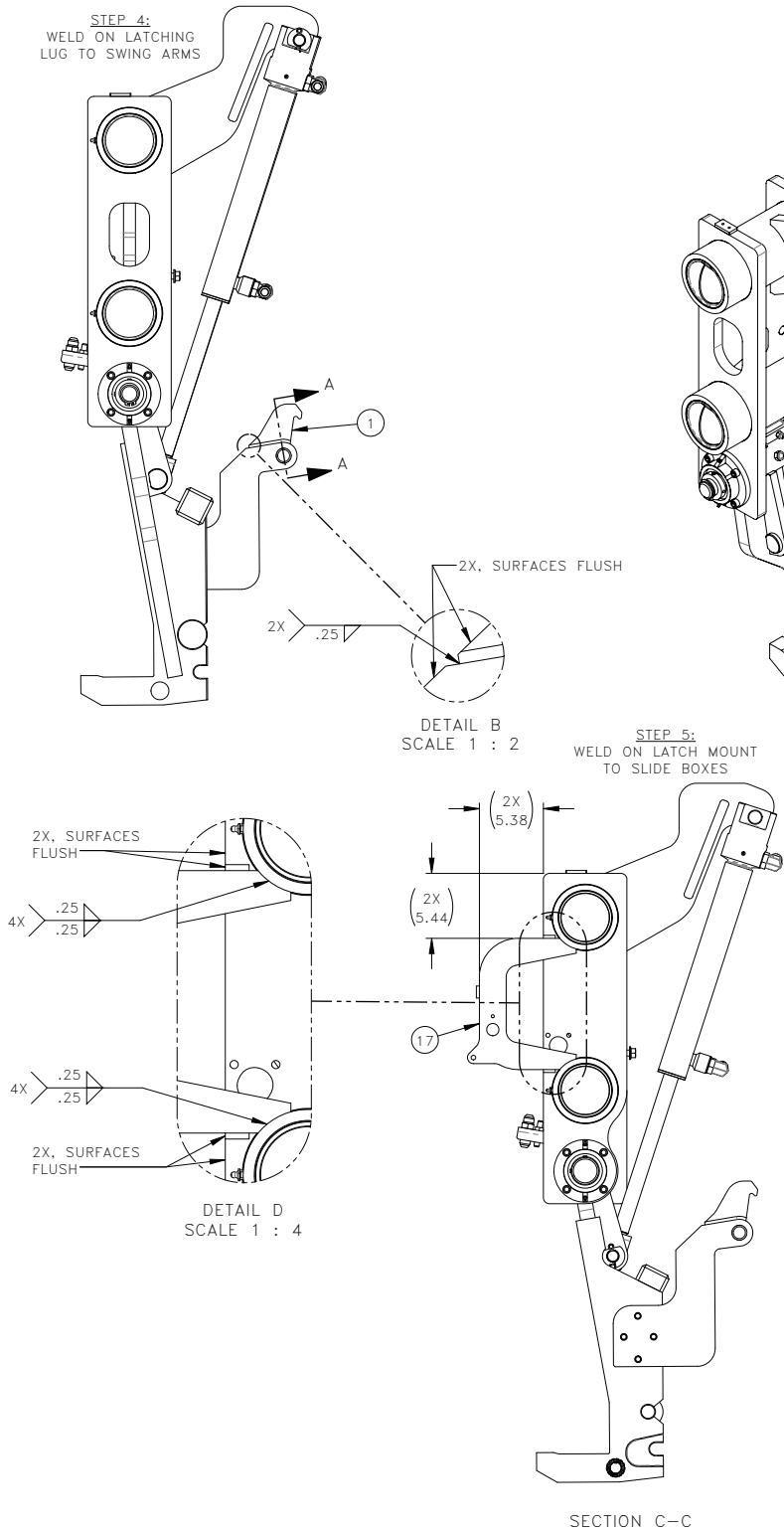
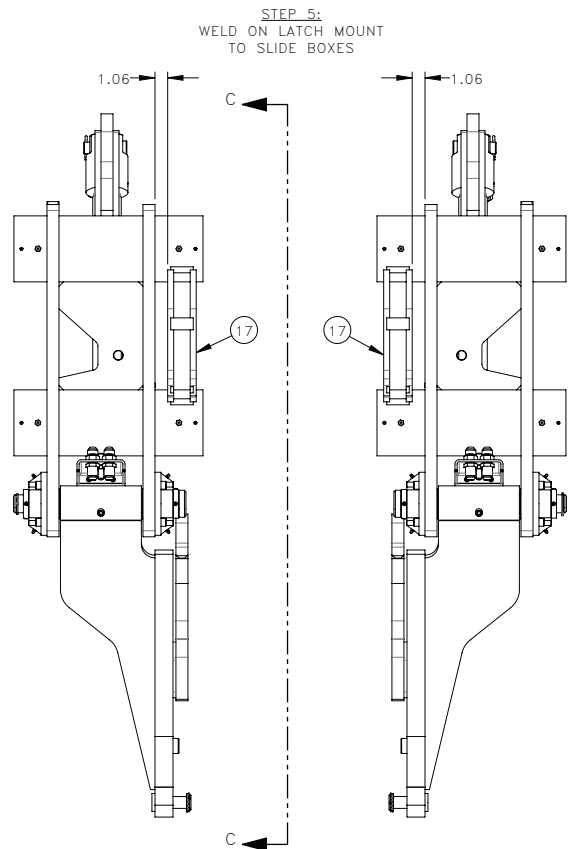
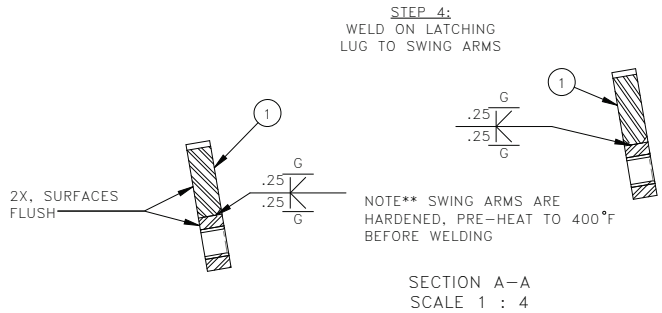


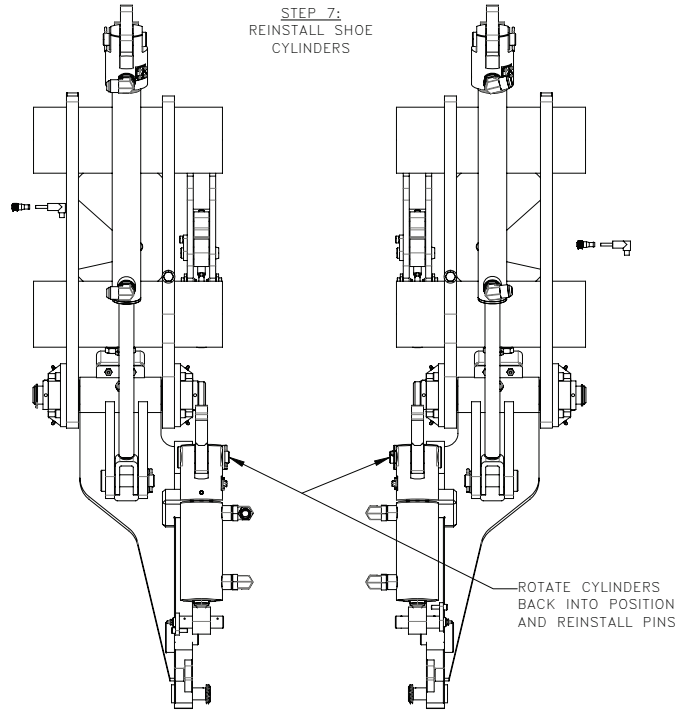
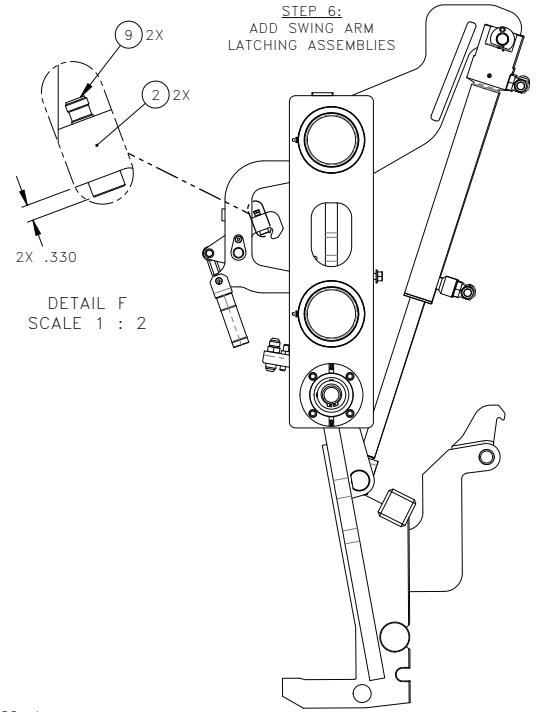
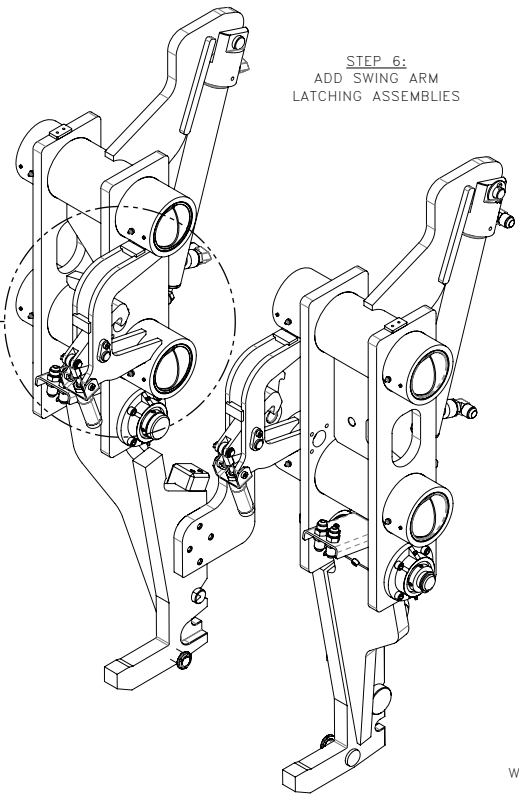
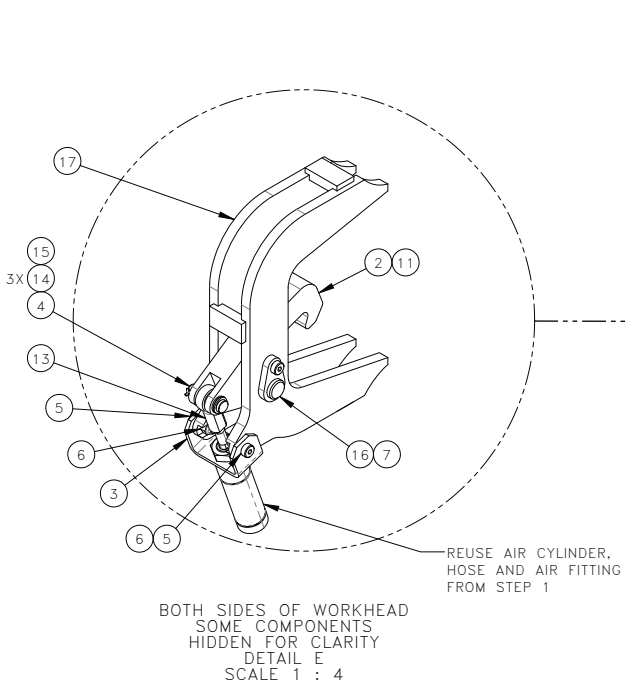


NO.	QTY	DESCRIPTION	PART NO.
1	REF	LATCH, APPLY ARM	325834
2	REF	LATCH	325835
3	REF	SHEET, CYLINDER MOUNT	325836
4	REF	PIN, CLEVIS: .44 X 1.75	382798
5	REF	SCR, SOC SHLD: .38 X .5	408851
6	REF	NUT, HEX ES: .31-18	450578
7	REF	SCR, SOC SHLD: .38 X .38	453853
8	REF	CABLE, MICRO: 5 PIN(M) 90° X 5 PIN(F) 5 M	468957
9	REF	SENSOR, PROXIMITY	473376
10	REF	PLACARD, DB-2	474439
11	REF	BRG, SLV: 1 ID OILITE	475882
12	REF	PLACARD, DB-3	476829
13	REF	ROD END, .44-20 INTERNAL	478600
14	REF	WASHER, FLT: .44	491276
15	REF	PIN, COTTER: .12 X .75	491347
16	REF	PIN, TEARDROP: 1 X 2.62	781437
17	REF	MOUNT, LATCH	782870

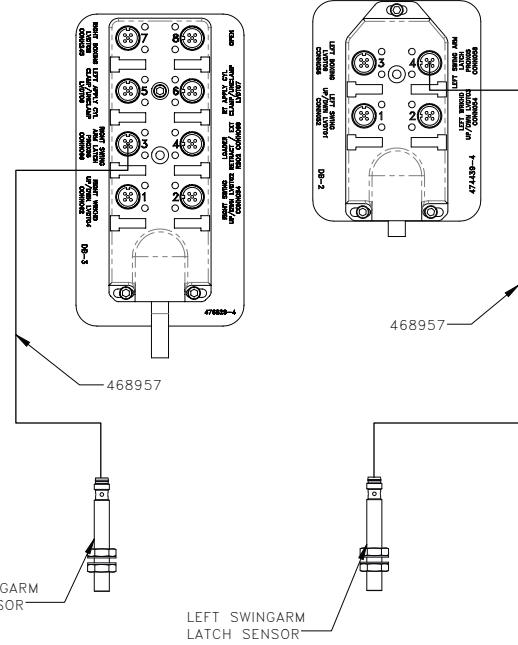
REV	EN	DESCRIPTION		DATE	DRN
1	01353	NEW RELEASE		3-25	DJW
2	01480	DEL 479307(REF) 465853(REF), ADD 468958(REF) 473376(REF)		03-25	MAE
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH		125 /	SMOOTH ALL SHARP EDGES		
NOT TO EXCEED			CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
RACINE RAILROAD PRODUCTS					
RACINE, WISCONSIN USA					
DESCRIPTION					
KIT, SWING ARM LATCH					
MATERIAL TYPE					
REFERENCE					
USED ON		793223	SCALE	DATE	
			1:8	03-05-25	
DRN	WEIGHT (LBS)	JOB NO	SHEET		
DW	772.63	RD190002	1 OF 3		
DWG SIZE	CATALOG	DWG NO			
C		N		800434	



REV	EN	DESCRIPTION		DATE	DRN
1	01353	NEW RELEASE		3-25	DJW
2	01480	DEL 478307(REF) 465853(REF), ADD 468958(REF) 473376(REF)		03-25	MAE
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X,X°=±.5°		
SURFACE FINISH		125/√	SMOOTH ALL SHARP EDGES NOT TO EXCEED CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i>					
RACINE, WISCONSIN USA					
DESCRIPTION					
KIT, SWING ARM LATCH					
MATERIAL TYPE					
REFERENCE					
USED ON		793223	SCALE 1:8	DATE 03-05-25	
DRN	WEIGHT (LBS) 772.63		JOB NO RD190002	SHEET 2 OF 3	
DWG SIZE	CATALOG		DWG NO		
C		N		800434	



STEP 8
REPLACE DB-2
AND DB-3 PLACARD
WITH 474439-4 AND 476829-4
CONNECT HARNESS 465853
TO SENSOR



STEP 9
INSTALL LATEST OPERATING
PROGRAM. OBTAIN FROM
RACINE RAILROAD PRODUCTS

REV	EN	DESCRIPTION	DATE	DRN
1	01353	NEW RELEASE	3-25	DJW
2	01480	DEL 479307(REF) 465853(REF), ADD 468958(REF) 473376(REF)	03-25	MAE
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.
ANGULAR		X°=±1°	X,X°=±.5°	
SURFACE FINISH		125/	SMOOTH ALL SHARP EDGES	
NOT TO EXCEED			CLEAN ALL WELDS	
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS				
RACINE, WISCONSIN USA				
DESCRIPTION				
KIT, SWING ARM LATCH				
MATERIAL TYPE				
REFERENCE				
USED ON		793223	SCALE	DATE
			1:8	03-05-25
DRN	WEIGHT (LBS)	JOB NO	SHEET	
DW	772.63	RD190002	3 OF 3	
DWG SIZE	CATALOG	DWG NO		
C	N		800434	