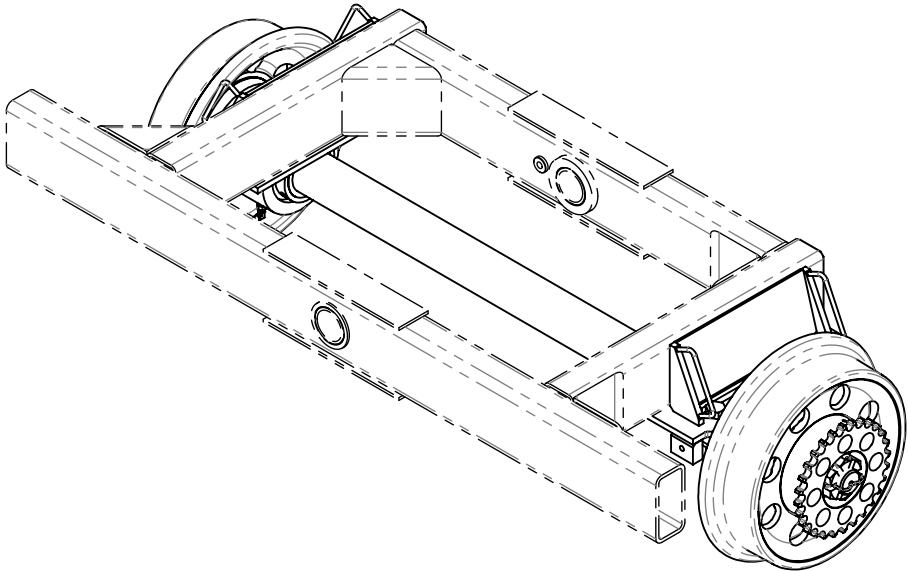
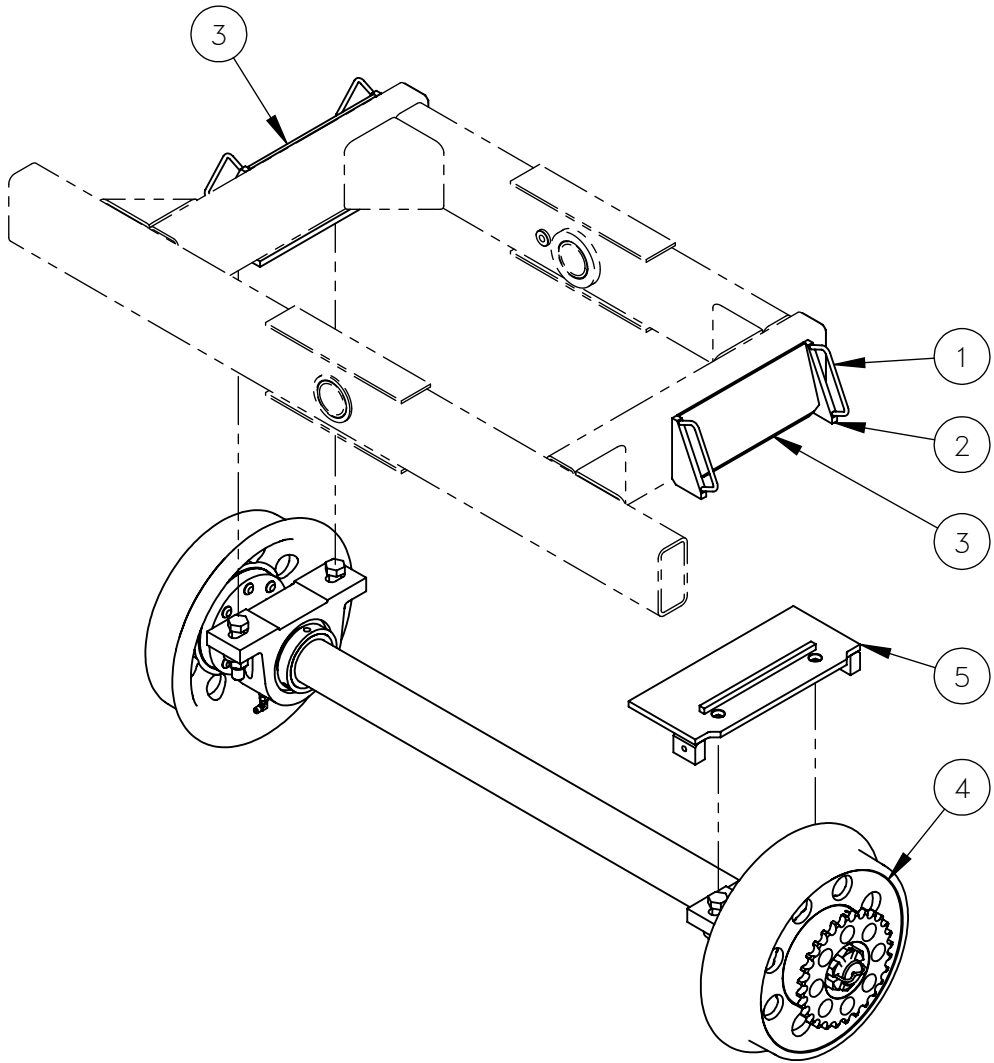
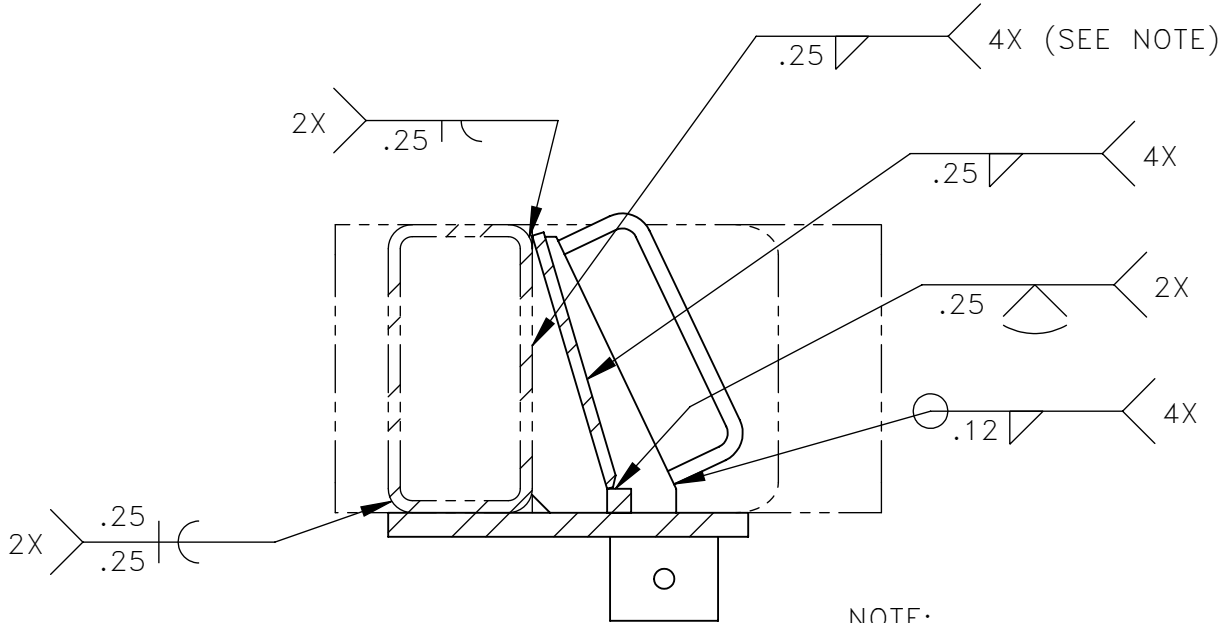
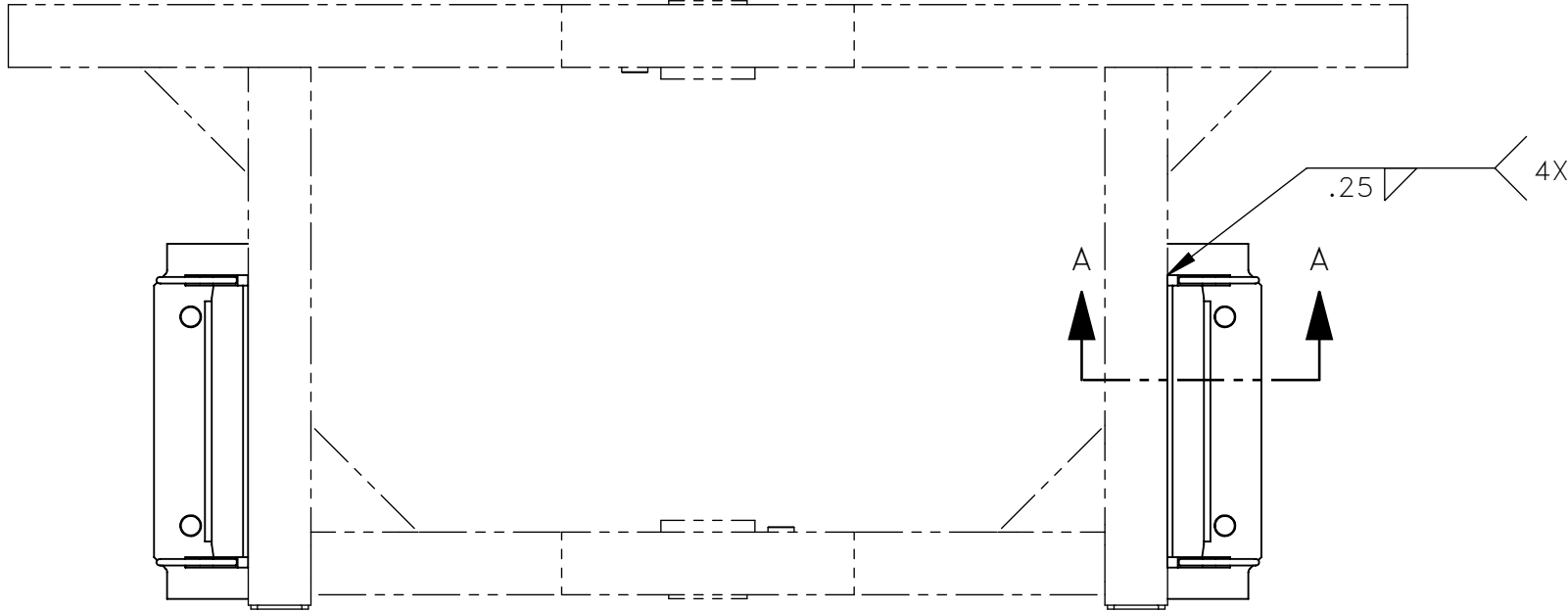




- INSTRUCTIONS:
- 1 REMOVE EXISTING AXLE MOUNTING PLATE ALONG WITH SUPPORT PLATES ON EACH SIDE.
 - 2 INSTALL SUPPLIED AXLE MOUNTING PLATES, GUSSET, AND SUPPORT PLATES ON EACH SIDE (SEE SHEET 2).
 - 3 PRIMER, PAINT, AND INSTALL SUPPLIED AXLE.

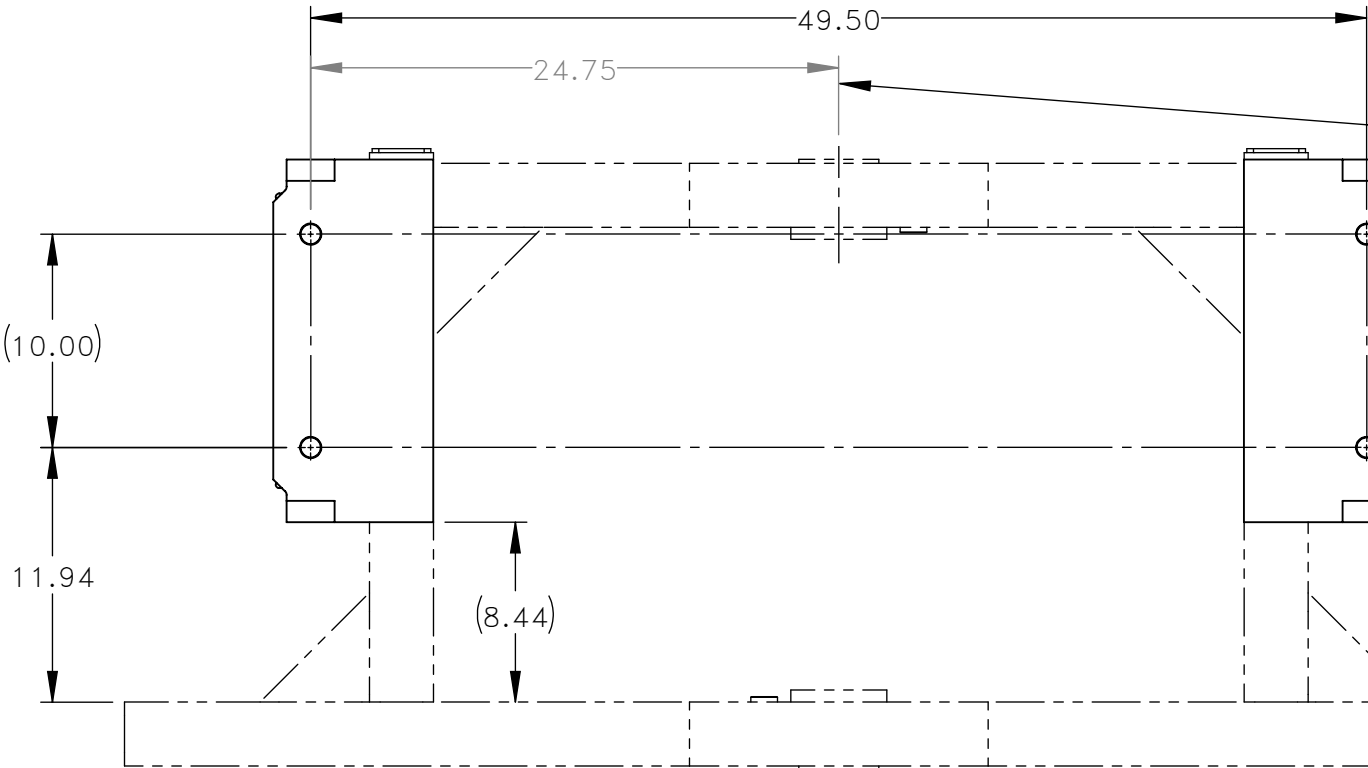
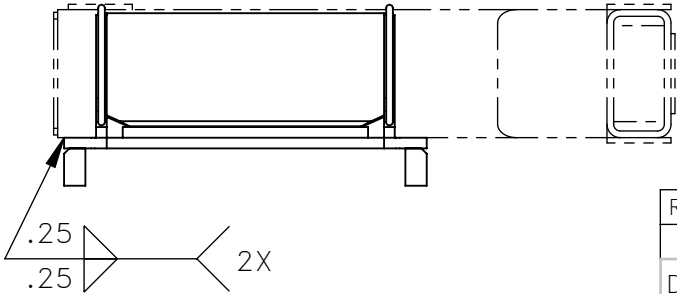
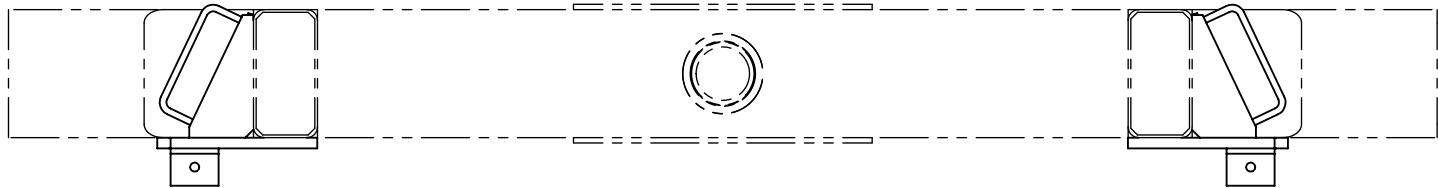
NO.	QTY	DESCRIPTION	PART NO.
1	REF	LOOP, 5 W X 1.5 H	389064
2	REF	FLAT	398721
3	REF	FLAT	398722
4	REF	AXLE, 3.50 DIA INS #80 28T	720655
5	REF	PLATE, BEARING	782562

REV	EN	DESCRIPTION		DATE	DRN
1	01803	NEW RELEASE			10-25 MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, 3.5 AXLE KIT					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
793230			1:14	10-21-25	
DRN	WEIGHT (LBS)		JOB NO	SHEET	
MSO	578.47		RD150003	1 OF 2	
DWG SIZE		CATALOG	DWG NO		
B		K	800441		



SECTION A-A
SCALE 1 : 4

NOTE:
WELD GUSSET BEFORE
CAPPING WITH (398722)



ENSURE AXLE MOUNTING HOLES
CENTERED BETWEEN FLOAT FRAME
PIVOTS SO THAT AXLE IS CENTERED
ON FLOAT FRAME

REV	EN	DESCRIPTION		DATE	DRN
1	01803	NEW RELEASE		10-25	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, 3.5 AXLE KIT					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
793230			1:9	10-21-25	
DRN	WEIGHT (LBS)		JOB NO	SHEET	
MSO	578.47		RD150003	2 OF 2	
DWG SIZE		CATALOG	DWG NO		
B		K	800441		