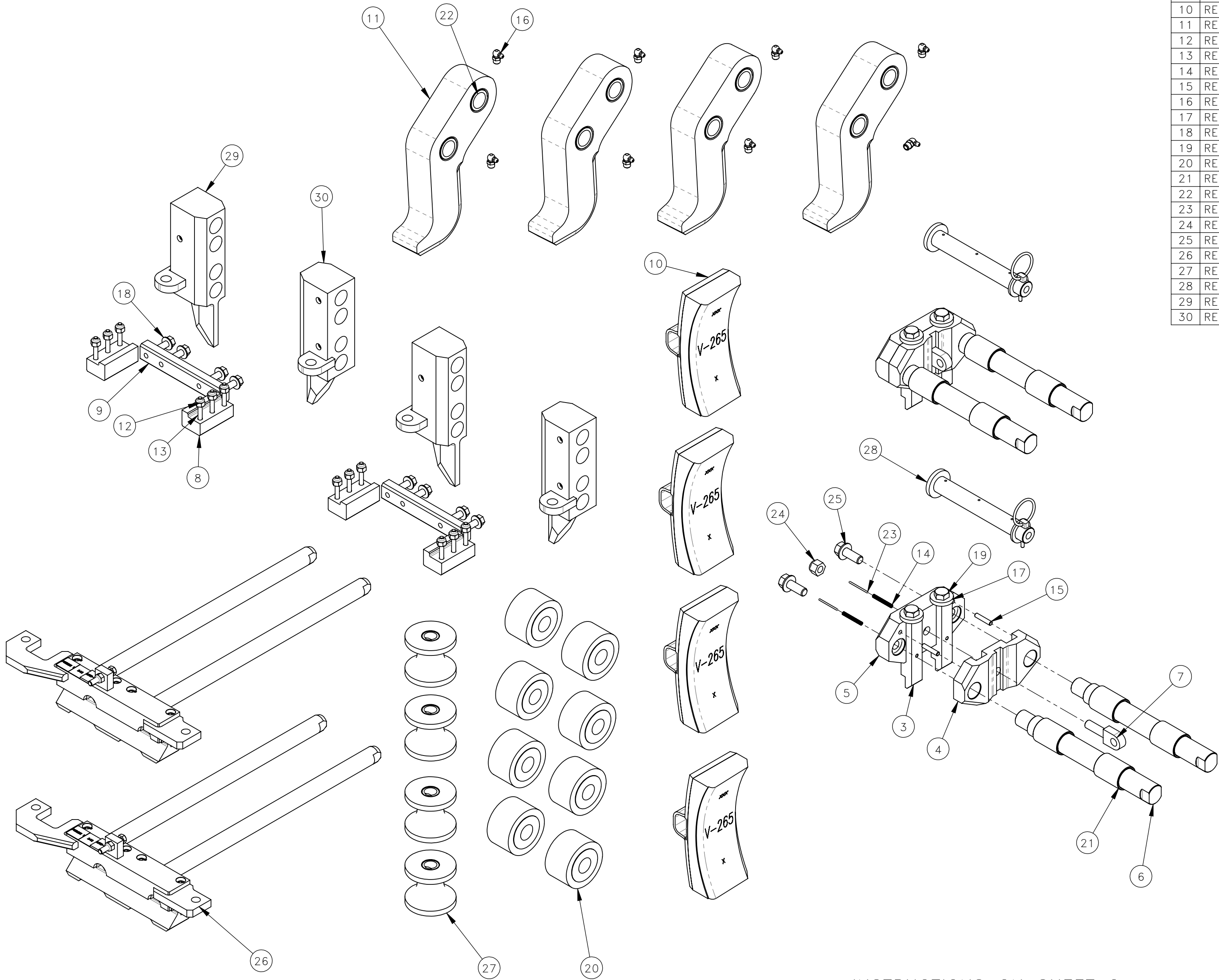
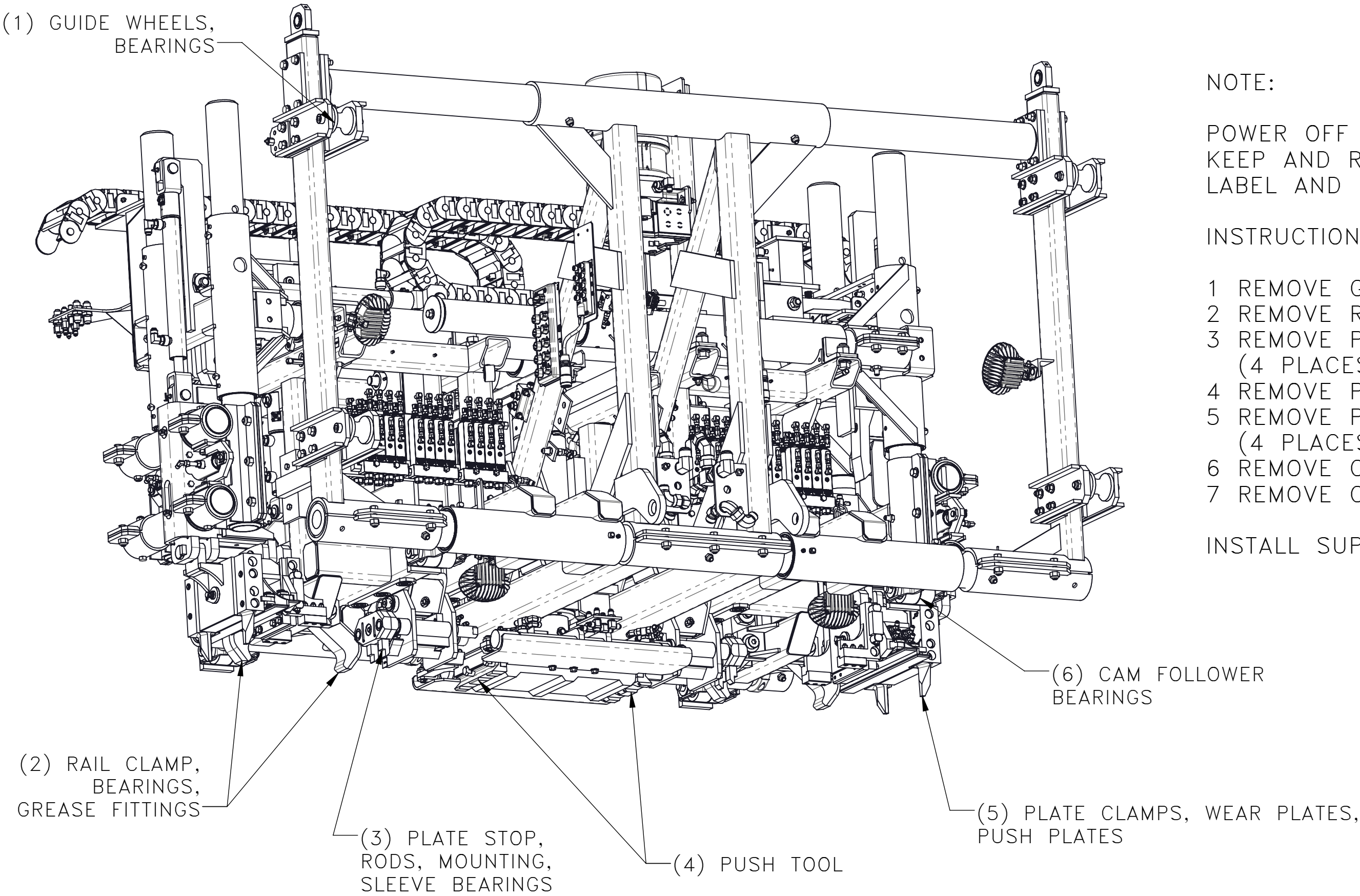




NO.	QTY	DESCRIPTION	PART NO.
1	REF	LOCTITE, PRIMER T	008825
2	REF	LOCTITE, 271	008826
3	REF	PIN, STOP: SQ	315586
4	REF	PLATE, STOP	315604
5	REF	PLATE, STOP	318198
6	REF	SHAFT, GUIDE	318199
7	REF	BOLT, SWING	318200
8	REF	PLATE, CLAMP WEAR	322837
9	REF	PLATE, PUSH	322849
10	REF	SHOE, COBRA	387010
11	REF	CLAMP, RAIL	395109
12	REF	NUT, HEX ES: .25-20 HVY	404549
13	REF	SCR, SOC: .25-20 X 2	407650
14	REF	PIN, SPIROL: .19 X 1.5	407858
15	REF	PIN, DOWEL: .25 X 1.25	408601
16	REF	FITTING, LUBE: .12 NPT(M) 90°	451214
17	REF	WASHER, FLT: .5	454779
18	REF	SCR, HEX FLG: .38-16 X 1.5	461833
19	REF	SCR, HEX: .5-20 X 1.25	461853
20	REF	BRG, CAM FOLLOWER: 3 DIA	462749
21	REF	BRG, SLV: 1.25 ID BRONZE	466223
22	REF	BRG, SLV: 1 ID STEEL	466286
23	REF	PIN, DOWEL: .09 X 1.5 SS	467654
24	REF	NUT, HEX ES: .5-13 LT	490743
25	REF	SCR, HEX FLG: .5-13 X 1.25	491046
26	REF	PUSHER	715153
27	REF	ROLLER, GUIDE	719850
28	REF	PIN	720562
29	REF	CLAMP, TIE BASE LEFT	782376
30	REF	CLAMP, TIE BASE RIGHT	782377

REV	EN	DESCRIPTION		DATE	DRN
1	01911	NEW RELEASE		12-25	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH		125	SMOOTH ALL SHARP EDGES		
NOT TO EXCEED			CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i>					
RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, TPI WINTER REBUILD					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
931587, 932587			1:4.5	12-16-25	
DRN	WEIGHT (LBS)		JOB NO	SHEET	
MSO	239.06		RD150003	1 OF 2	
DWG SIZE		CATALOG	DWG NO		
C		K	800442		

INSTRUCTIONS ON SHEET 2



NOTE:

POWER OFF MACHINE, TAG OUT BEFORE BREAKDOWN.
KEEP AND RE-USE ALL FASTENERS.
LABEL AND DISCONNECT HOSES WHERE NEEDED.

INSTRUCTIONS:

1 REMOVE GUIDE WHEELS (4 PLACES).
2 REMOVE RAIL CLAMPS (4 PLACES).
3 REMOVE PLATE STOP, MOUNTING, SLEEVE BEARINGS (4 PLACES)(SEE SHT 1 EXPLODED VIEW).
4 REMOVE PUSH TOOLS FROM JACK FOOT (2 PLACES).
5 REMOVE PLATE CLAMPS, WEAR PLATES AND PUSH PLATES (4 PLACES).
6 REMOVE CAM FOLLOWERS (8 PLACES).
7 REMOVE COBRA SHOES (4 PLACES) NOT SHOWN.

INSTALL SUPPLIED PARTS IN THE REVERSE ORDER.

REV	EN	DESCRIPTION		DATE	DRN
1	01911	NEW RELEASE		12-25	MSO
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH NOT TO EXCEED		125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
<i>RACINE RAILROAD PRODUCTS</i> RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, TPI WINTER REBUILD					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
931587, 932587			1:4	12-16-25	
DRN		WEIGHT (LBS)	JOB NO	SHEET	
MSO		239.06	RD150003	2 OF 2	
DWG SIZE		CATALOG	DWG NO		
C		K	800442		