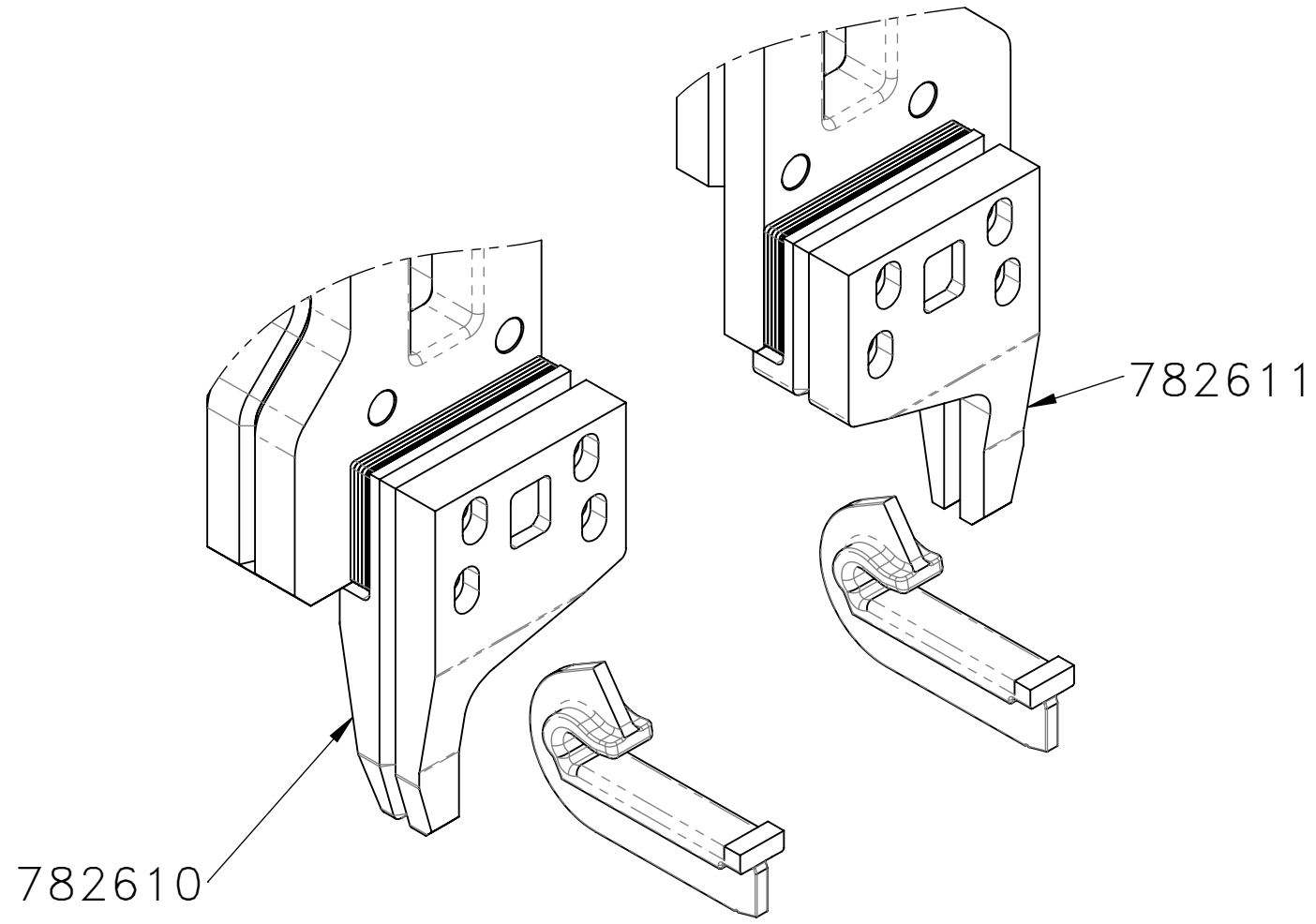
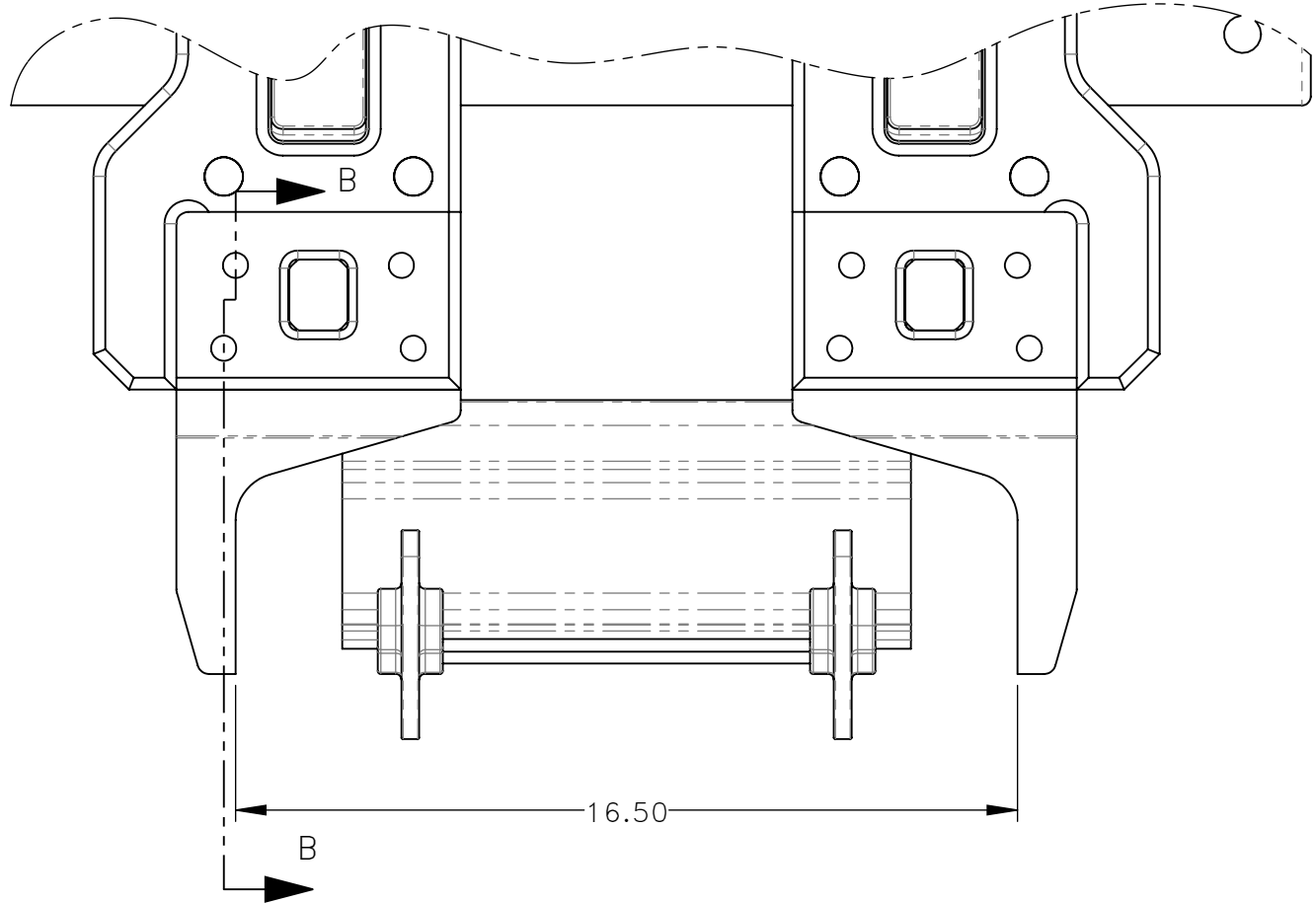
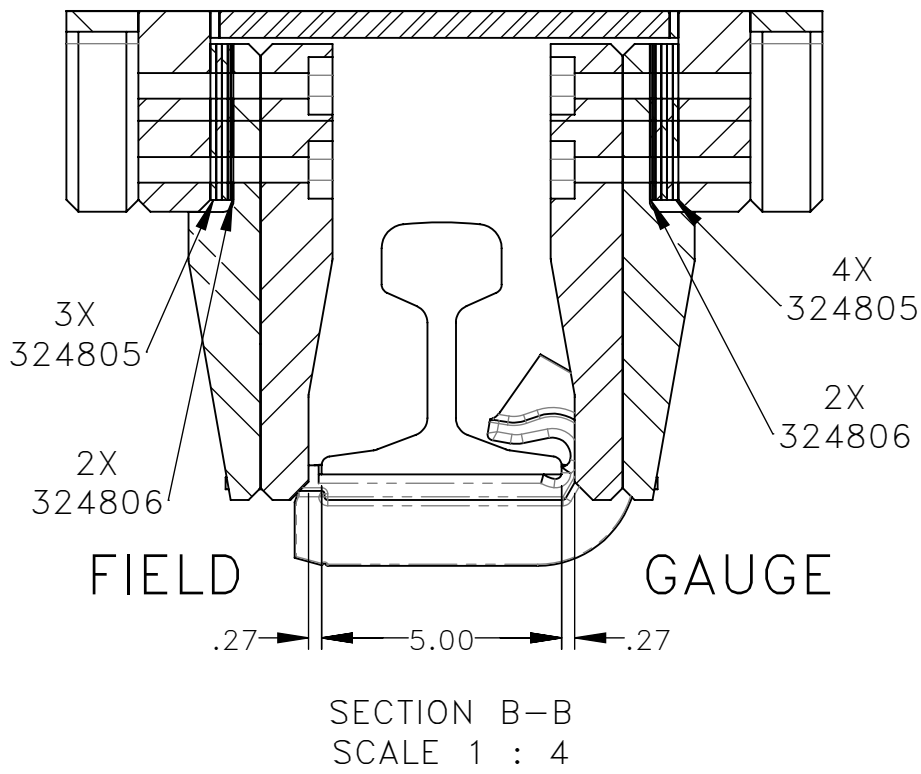




5” RAIL-SQUEEZE/ADJUST



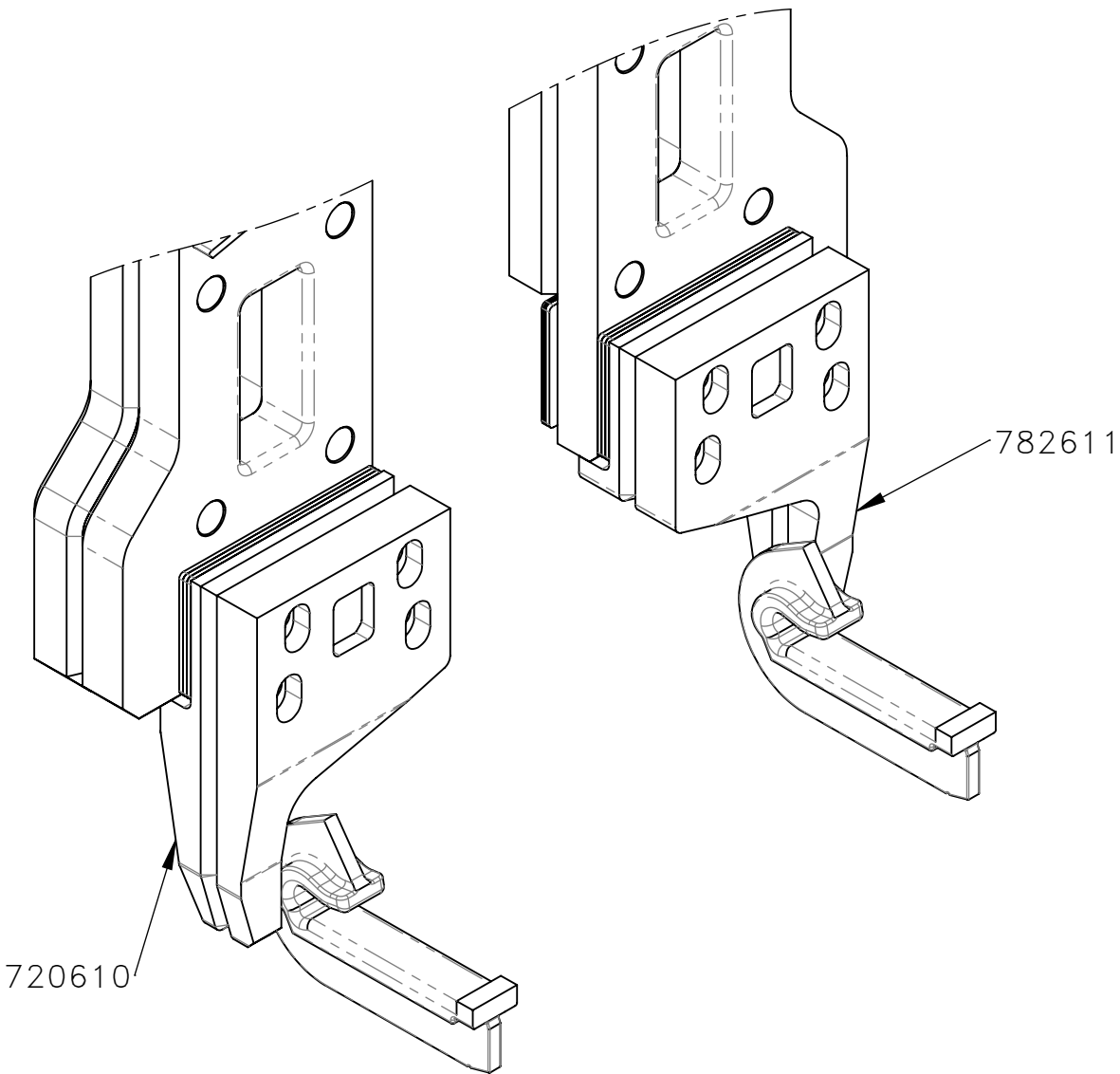
FOR GEN-3 COMBO MACHINES (914570) AND EARLIER:

SEE KIT P/N 792985 TO CONVERT DASP TOOLS TO ANCHOR SQUEEZE
SEE KIT P/N 792986 TO CONVERT DASP TOOLS TO ANCHOR SPREAD

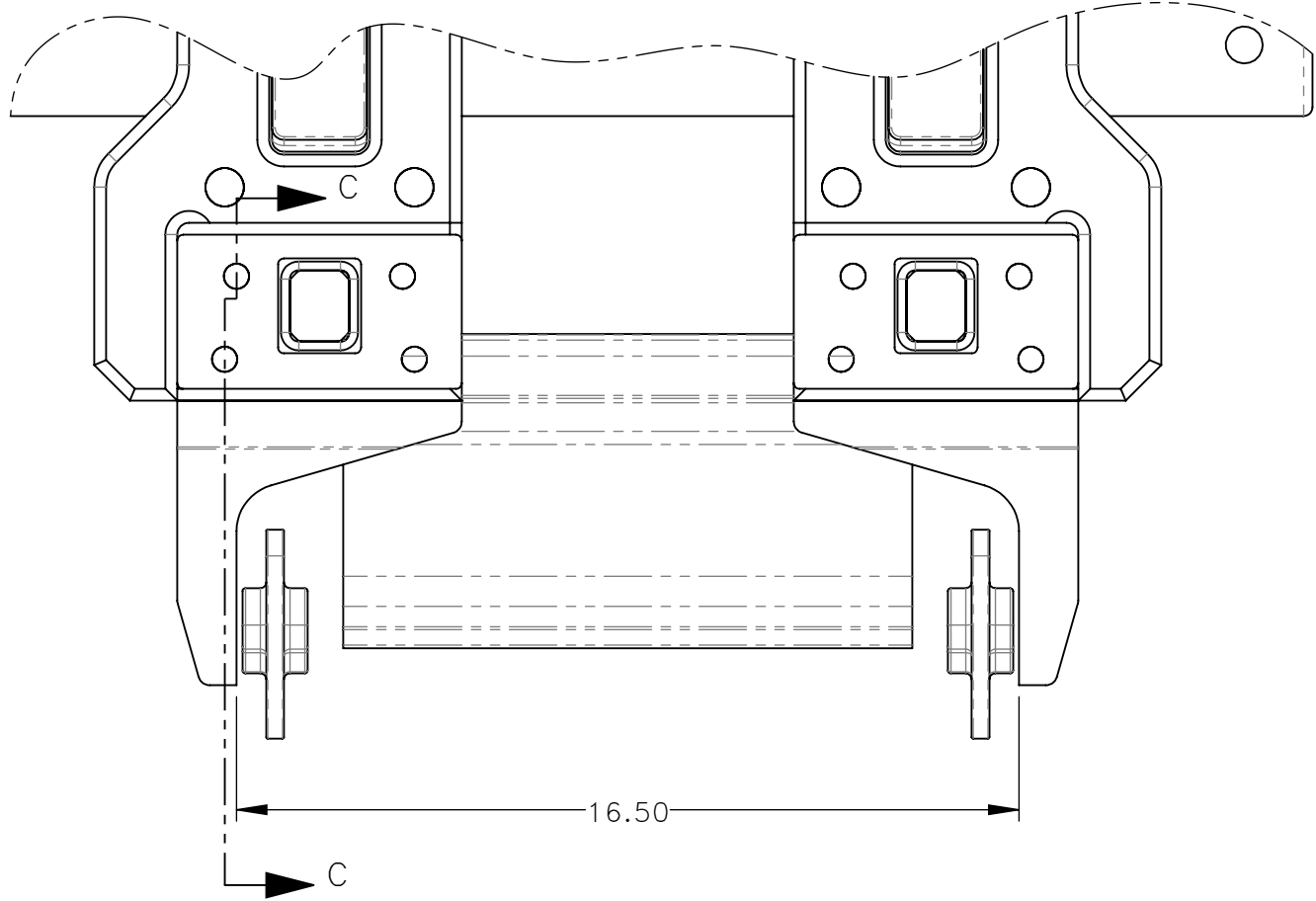
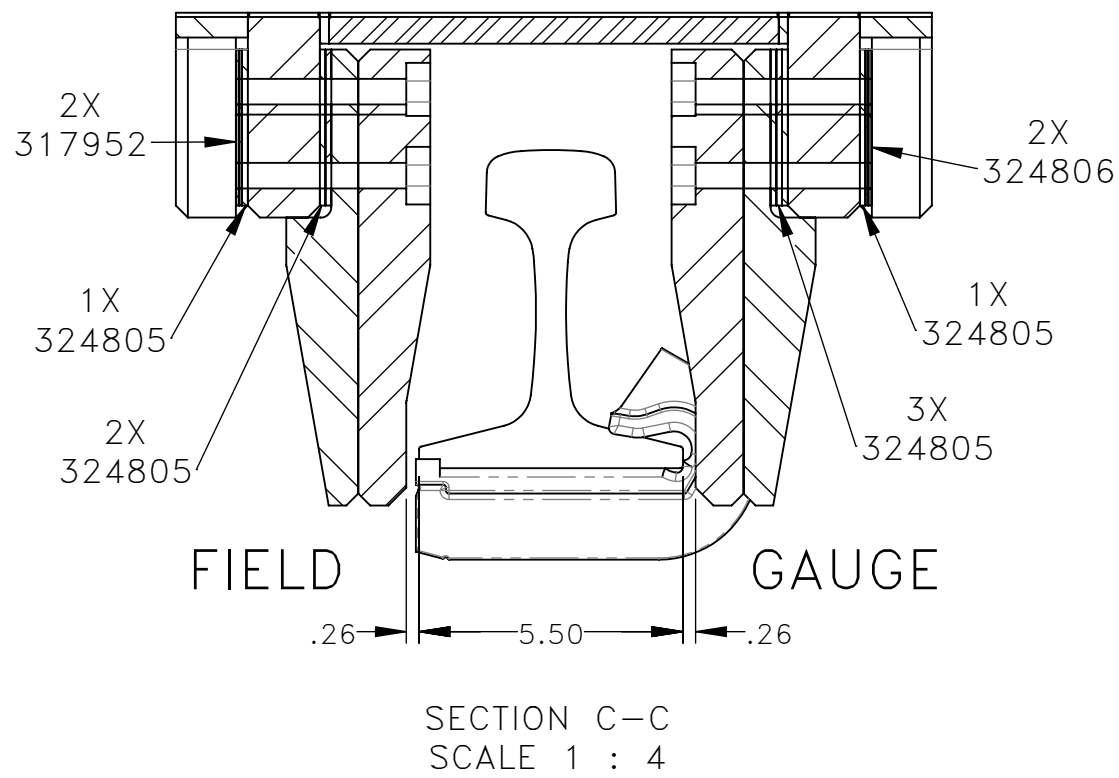
FOR GEN-4 COMBO MACHINES (93x582):

SEE KIT P/N 793071 TO CONVERT DASP TOOLS TO OLD ANCHOR SQUEEZE
SEE KIT P/N 793228 TO CONVERT DASP TOOLS TO REVISED ANCHOR SQUEEZE
SEE KIT P/N 792986 TO CONVERT DASP TOOLS TO ANCHOR SPREAD

NOTE DIFFERENCE BETWEEN GAUGE AND FIELD SHIMS

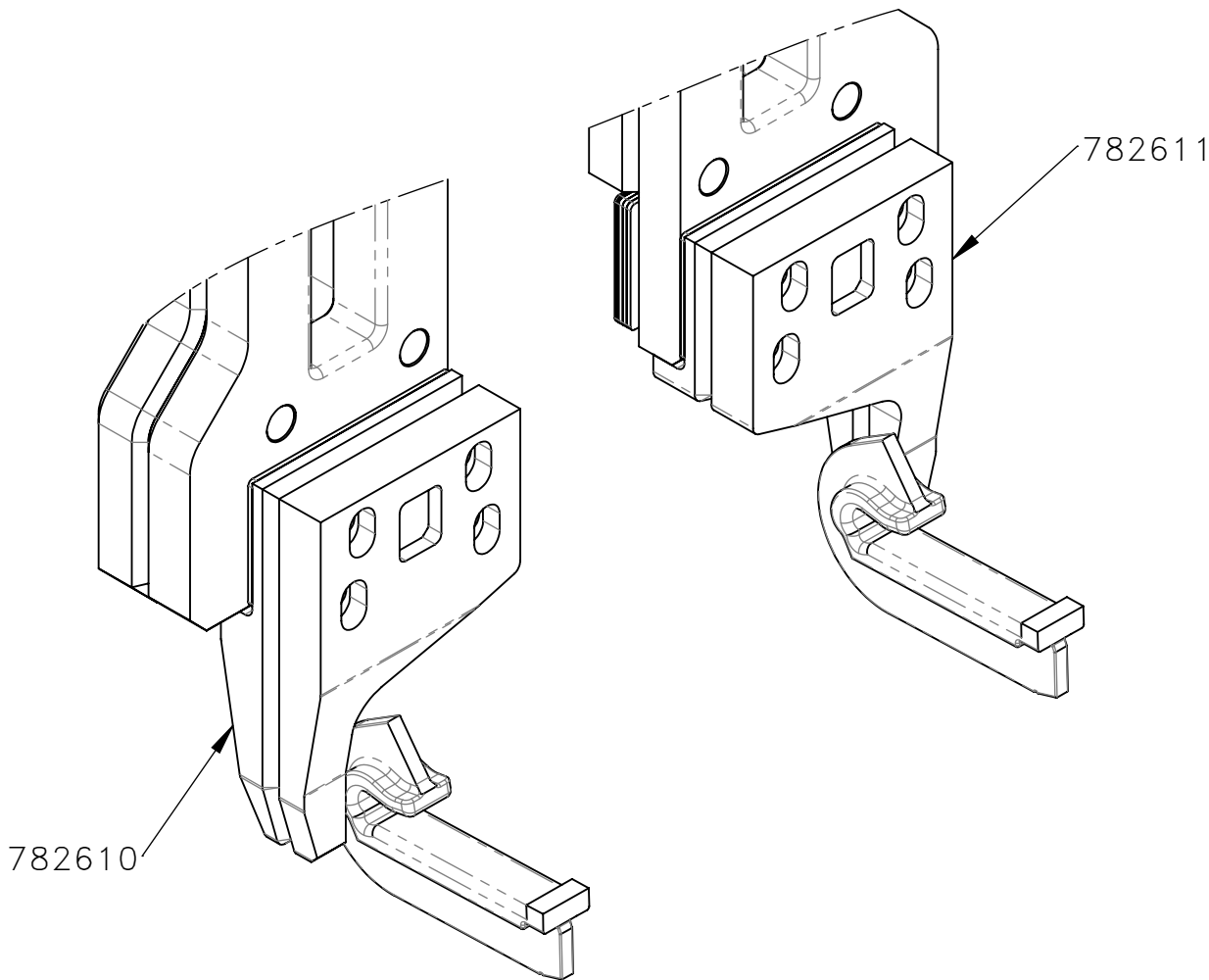


5.5” RAIL-SQUEEZE/ADJUST

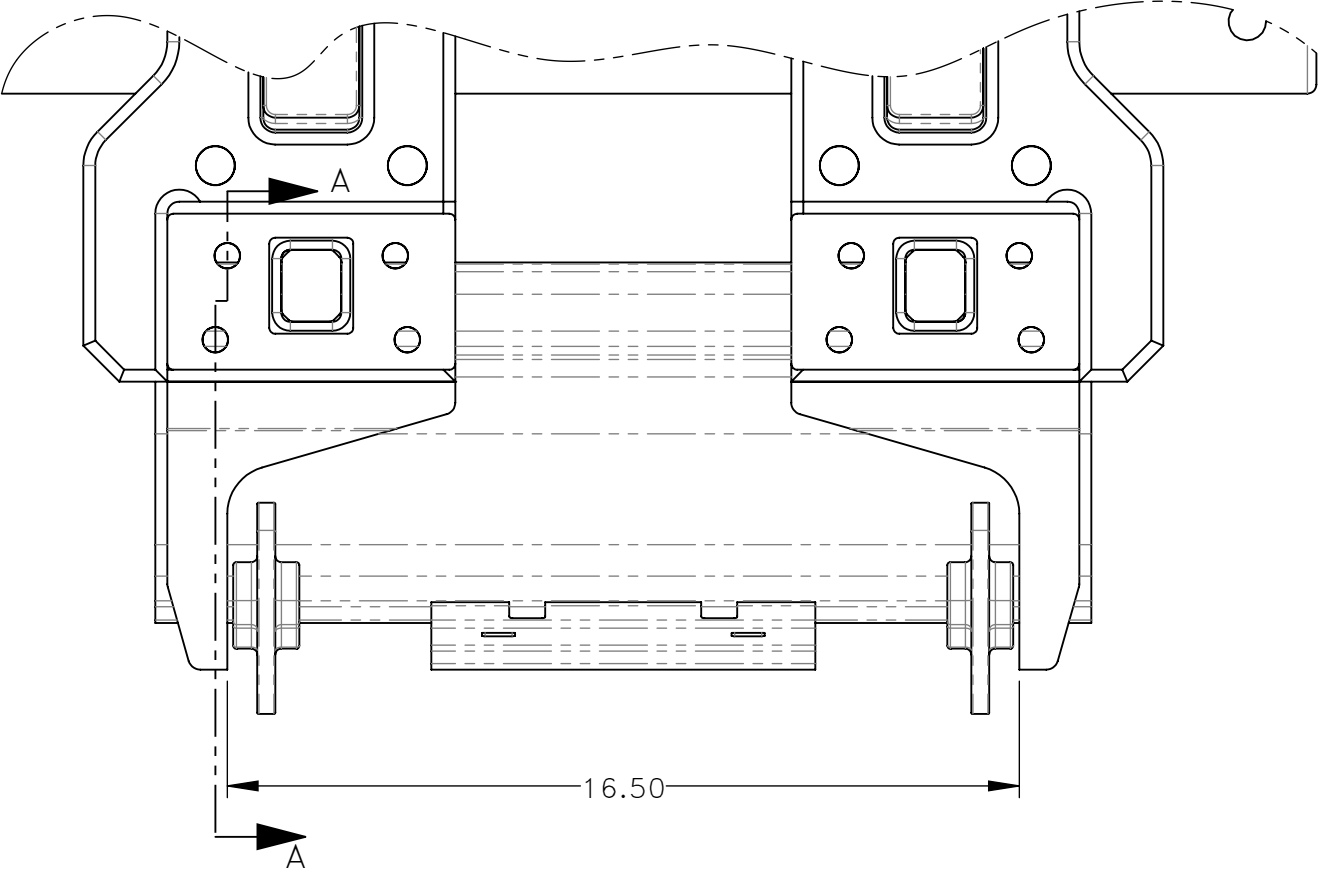
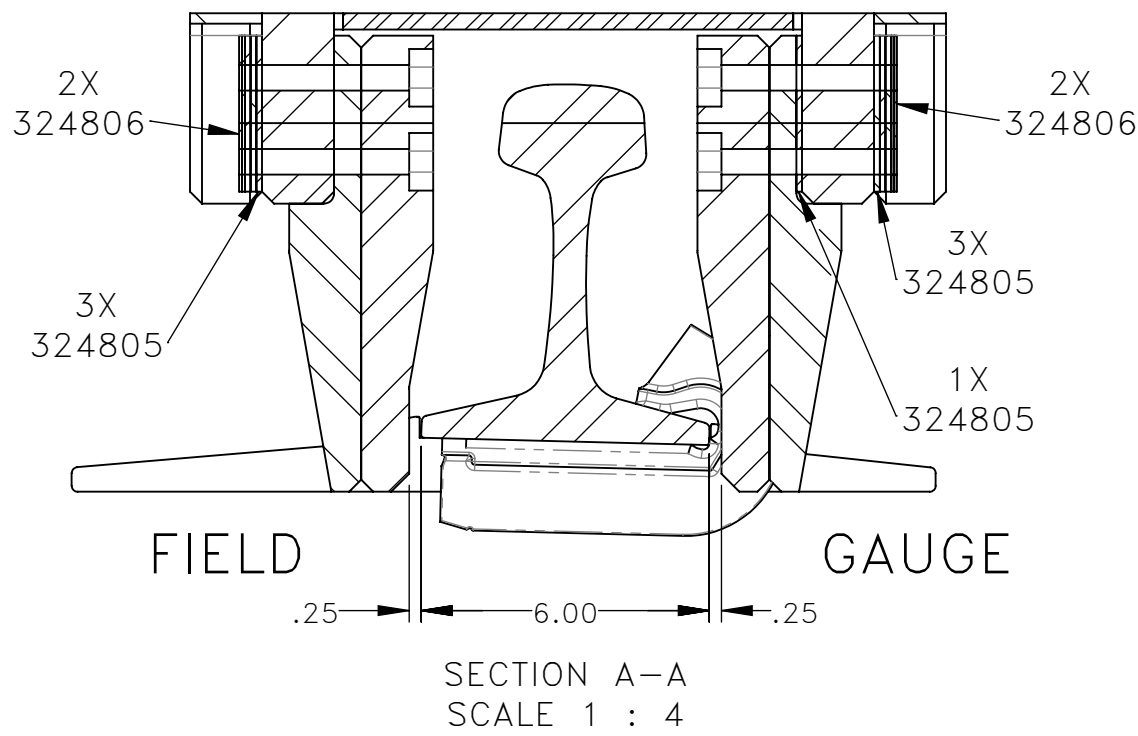


ANCHOR SQUEEZE/ADJUST TOOLS (REVISED STYLE)

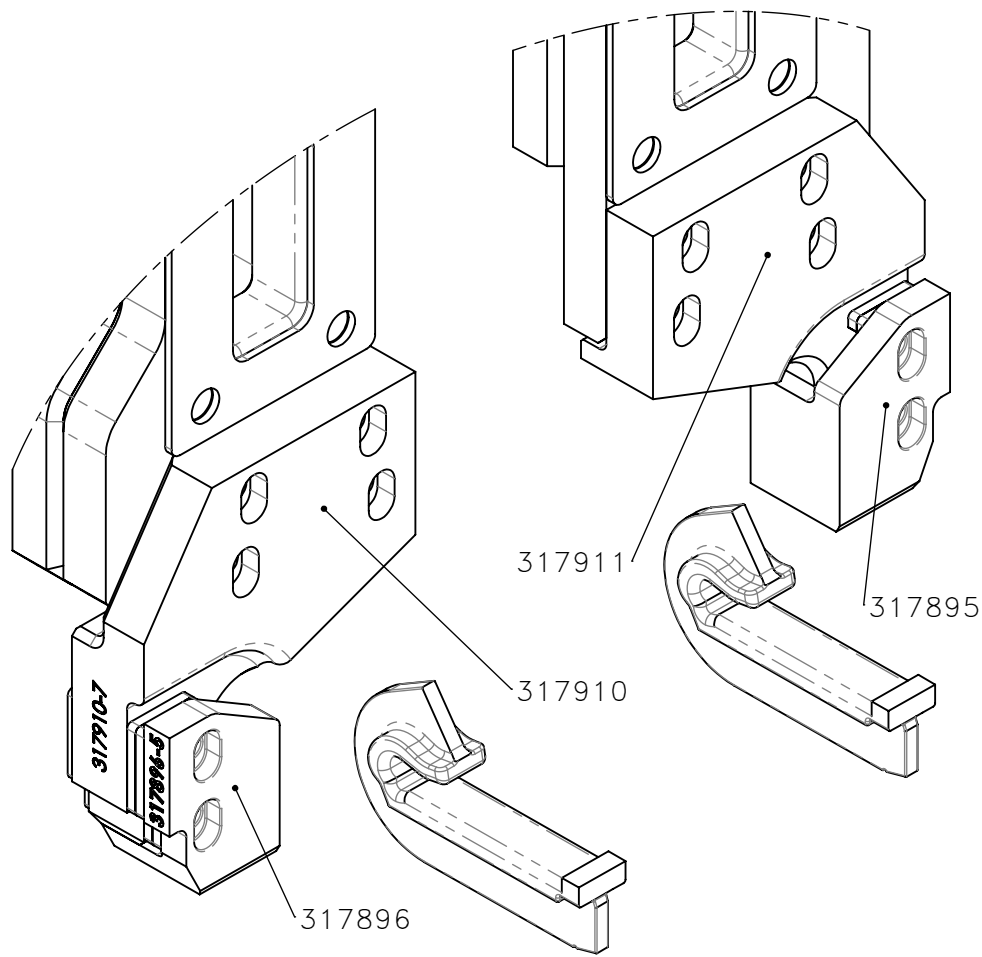
ORDER REPLACEMENT TOOLS FROM 793229 KIT, DASP: REPLACEMENT SQUEEZE TOOLING



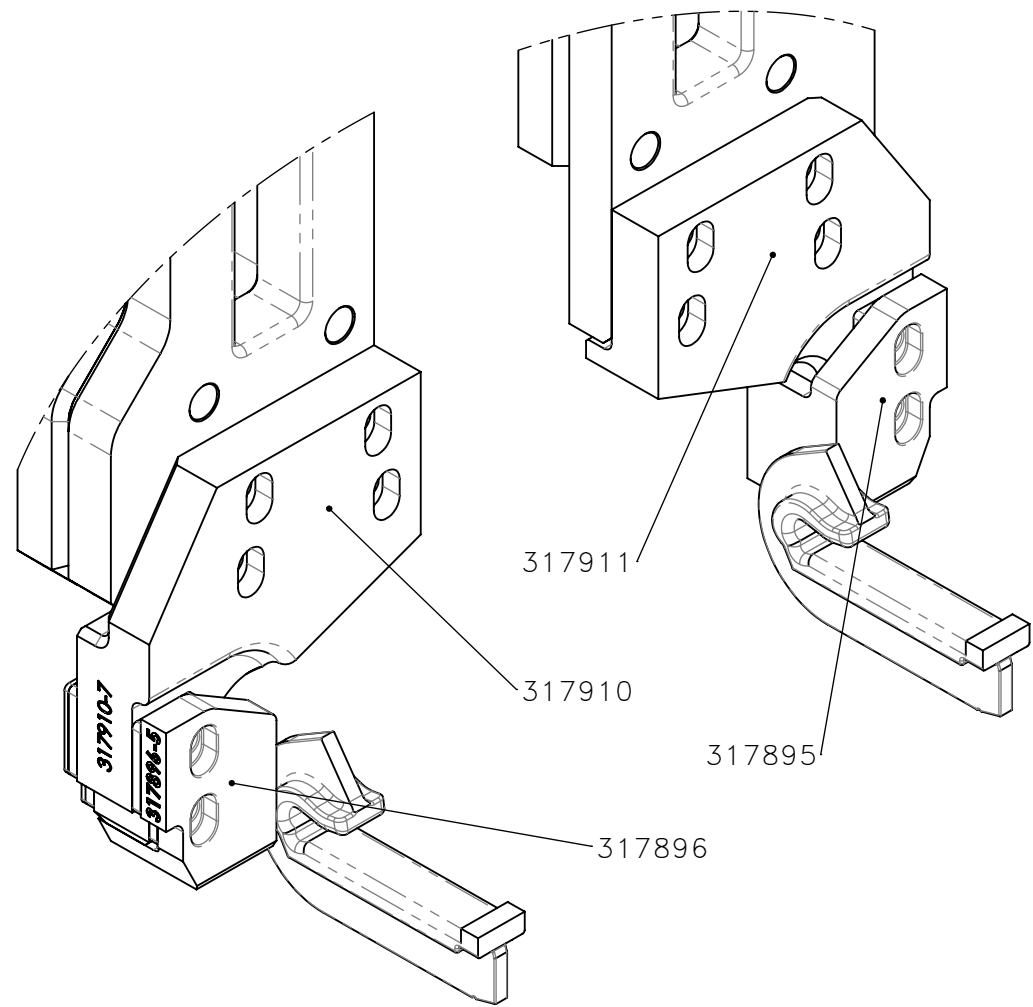
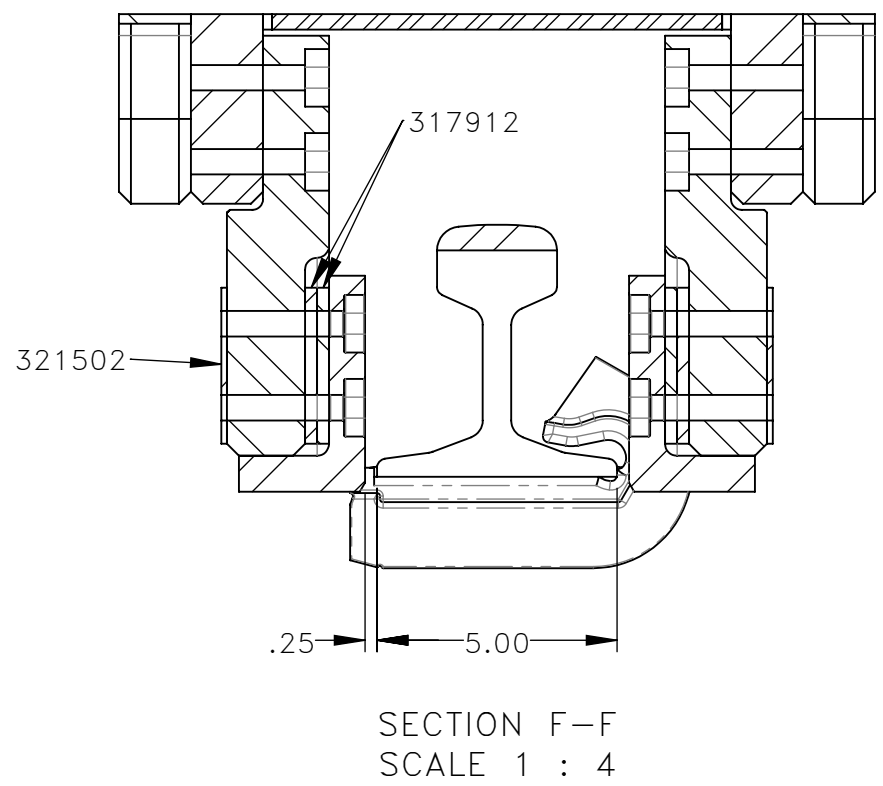
6” RAIL-SQUEEZE/ADJUST



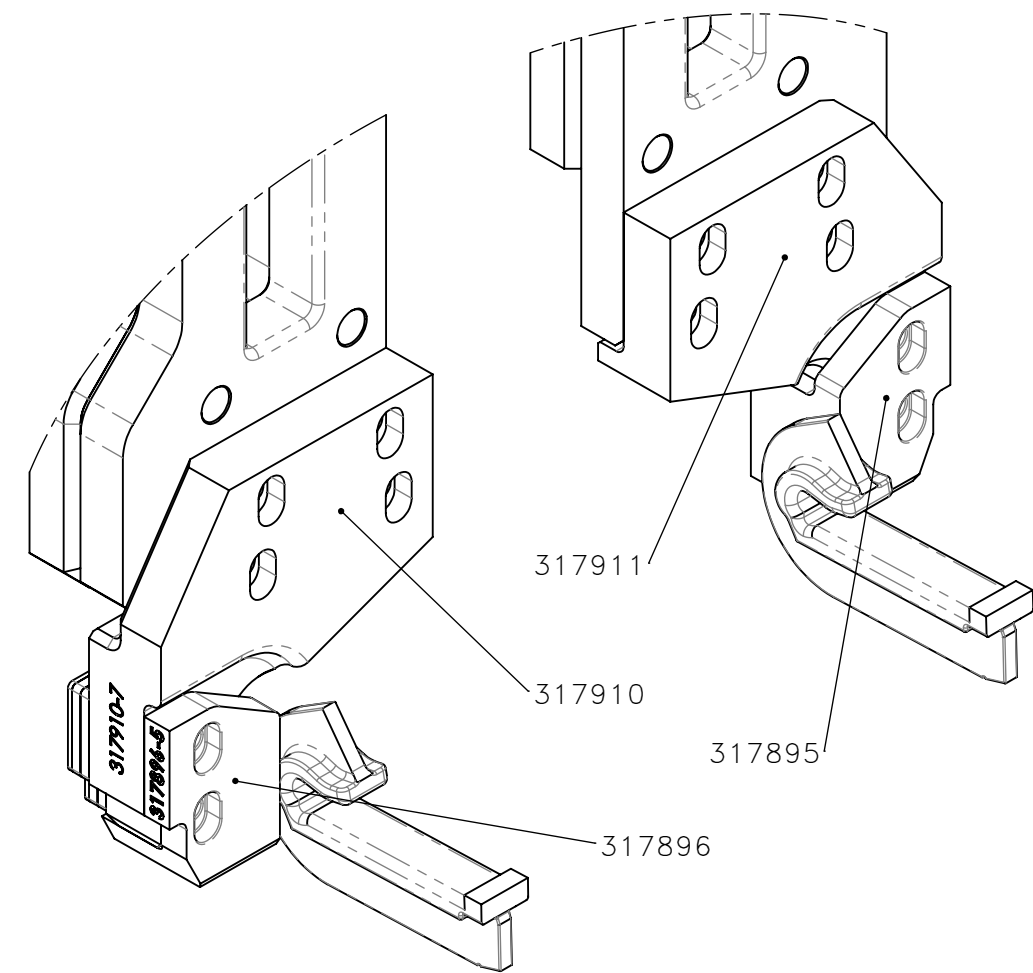
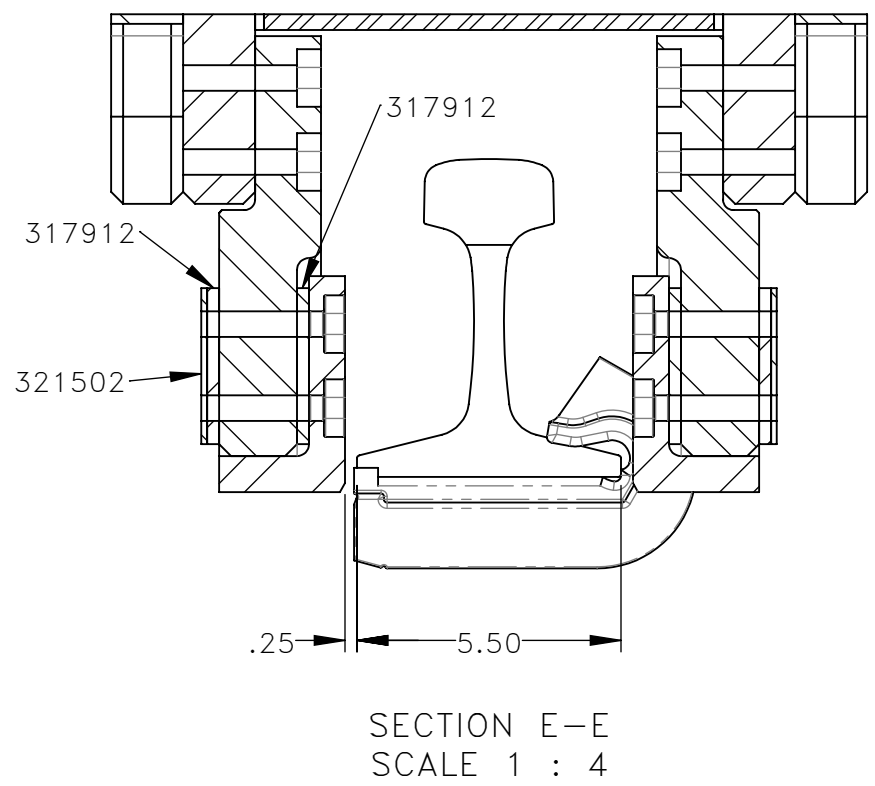
REV	EN	DESCRIPTION		DATE	DRN
1	2443	NEW RELEASE		8-17	MAI
2	2490	ADDED 16.50, 7.50, & 12.00 DIMENSIONS.		9-17	MAI
3	2756	ADDED NOTE		12-17	MAI
4	4672	REVISED NOTES SHEET 1		12-19	SAG
5	5043	UPDATE TOOLING PICTORIALLY		6-20	PR
6	5453	UPDATE SHIM ORIENTATION		12-20	PR
7	01739	ADD 782610 & 782611 SQUEEZE TOOLS. SEE EN FOR DETAILS		09-25	AP
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED					
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.	
ANGULAR		X°=±1°	X.X°=±.5°		
SURFACE FINISH		125/√	SMOOTH ALL SHARP EDGES		
NOT TO EXCEED			CLEAN ALL WELDS		
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS					
RACINE RAILROAD PRODUCTS					
RACINE, WISCONSIN USA					
DESCRIPTION					
INSTRUCTIONS, DASP TOOLS					
MATERIAL TYPE					
SEE BOM					
USED ON			SCALE	DATE	
792980			1:4	08-28-17	
DRN	WEIGHT (LBS)	JOB NO	SHEET		
MI	N/A	RD140001	1 OF 4		
DWG SIZE	CATALOG	DWG NO			
D	K		800258		
ASSURBY		D. BIRD 3/31/18			



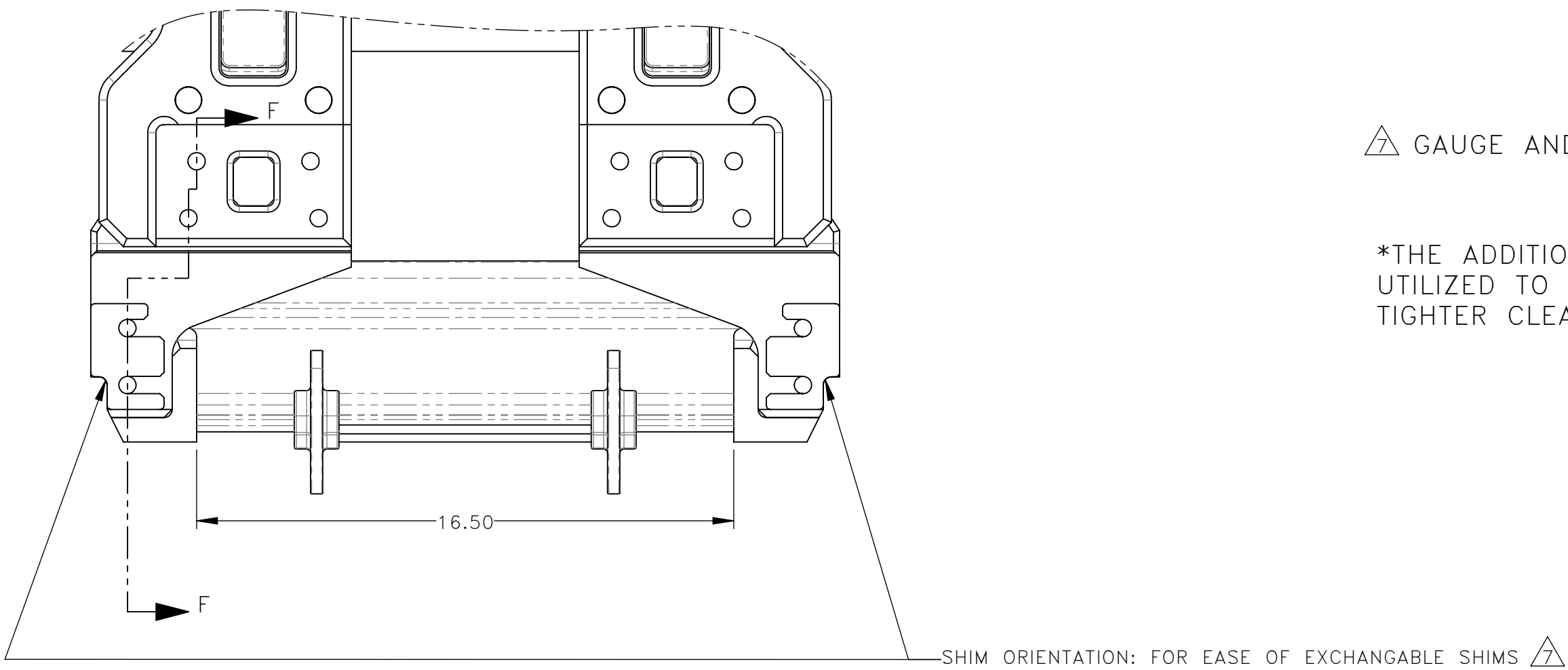
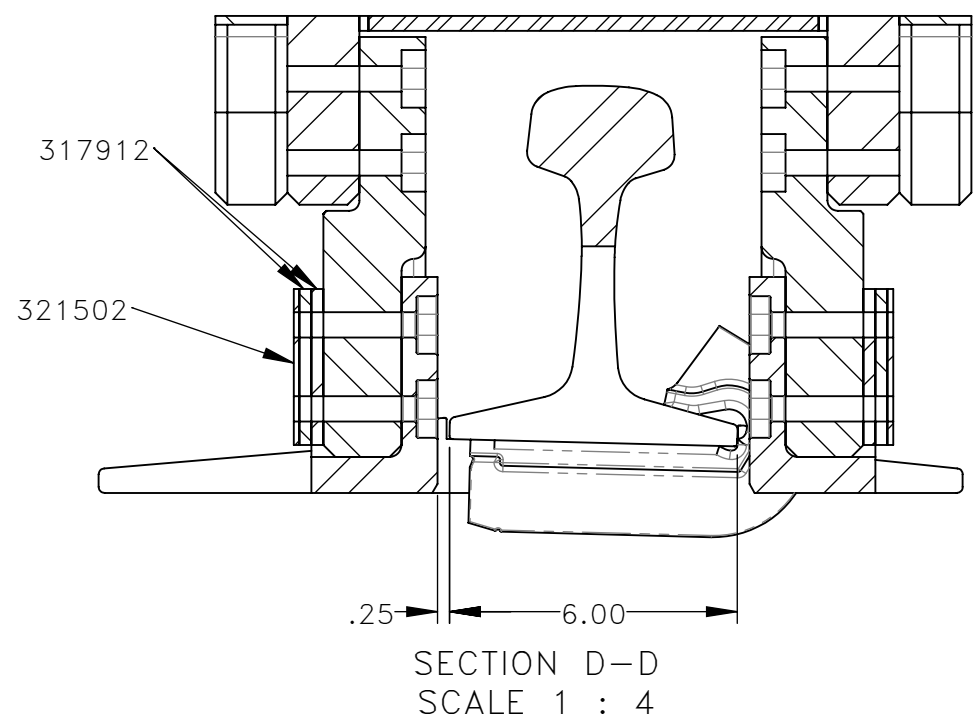
5” RAIL-SQUEEZE/ADJUST



5.5” RAIL-SQUEEZE/ADJUST

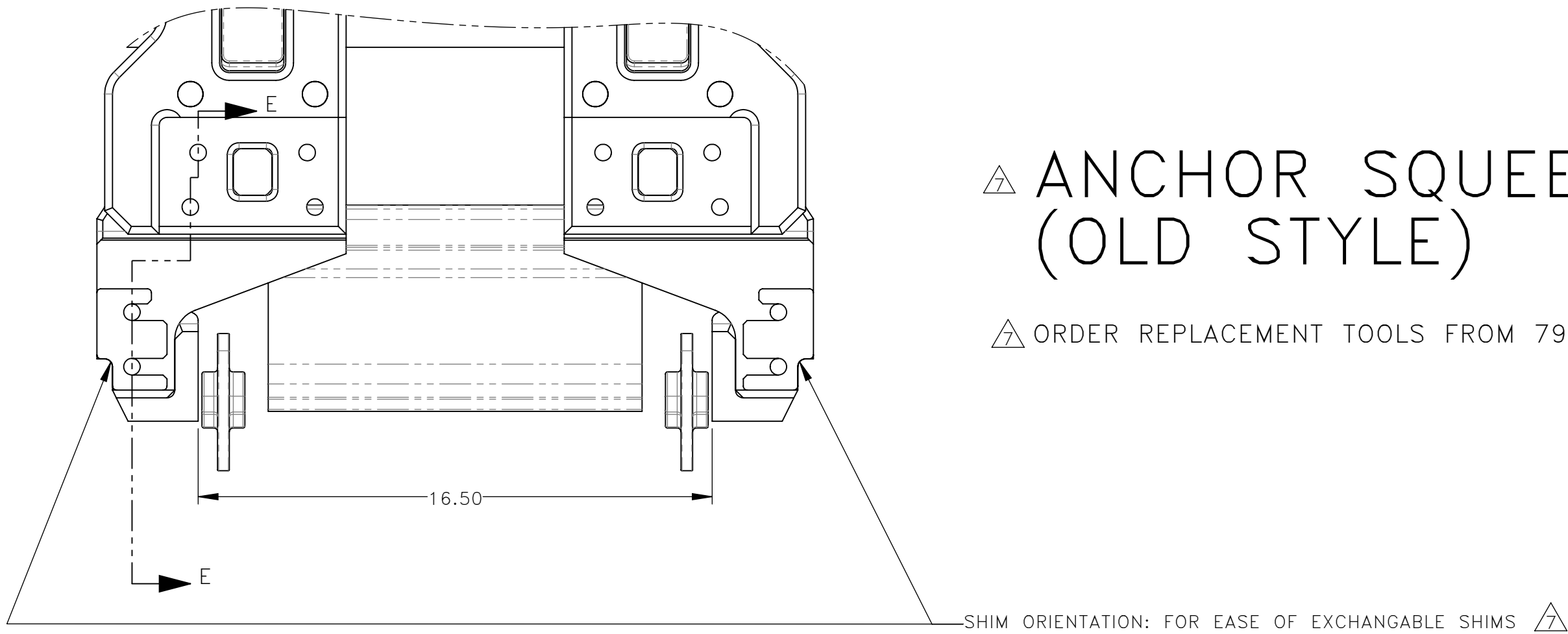


6” RAIL-SQUEEZE/ADJUST



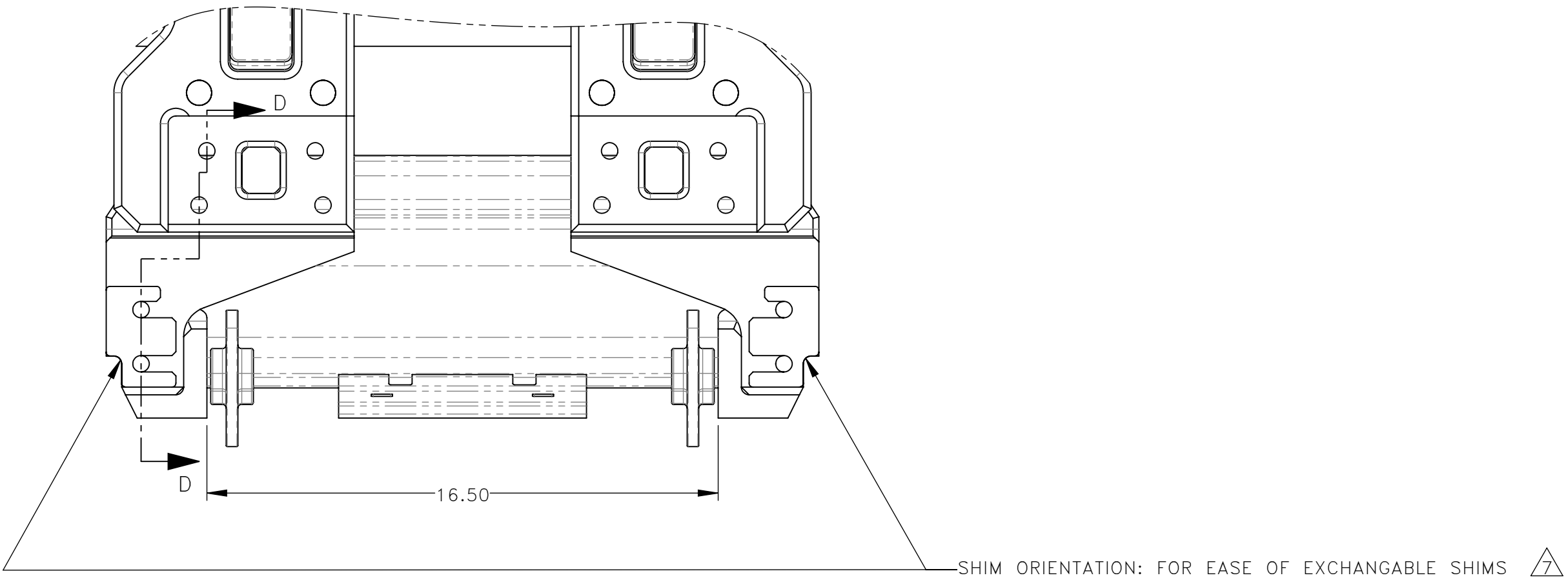
GAUGE AND FIELD SHIMS ARE IDENTICAL

*THE ADDITION OF 321502 SHIM CAN BE UTILIZED TO PROVIDE FINER ADJUSTMENTS OF A TIGHTER CLEARANCE BETWEEN TOOLS AND RAIL.

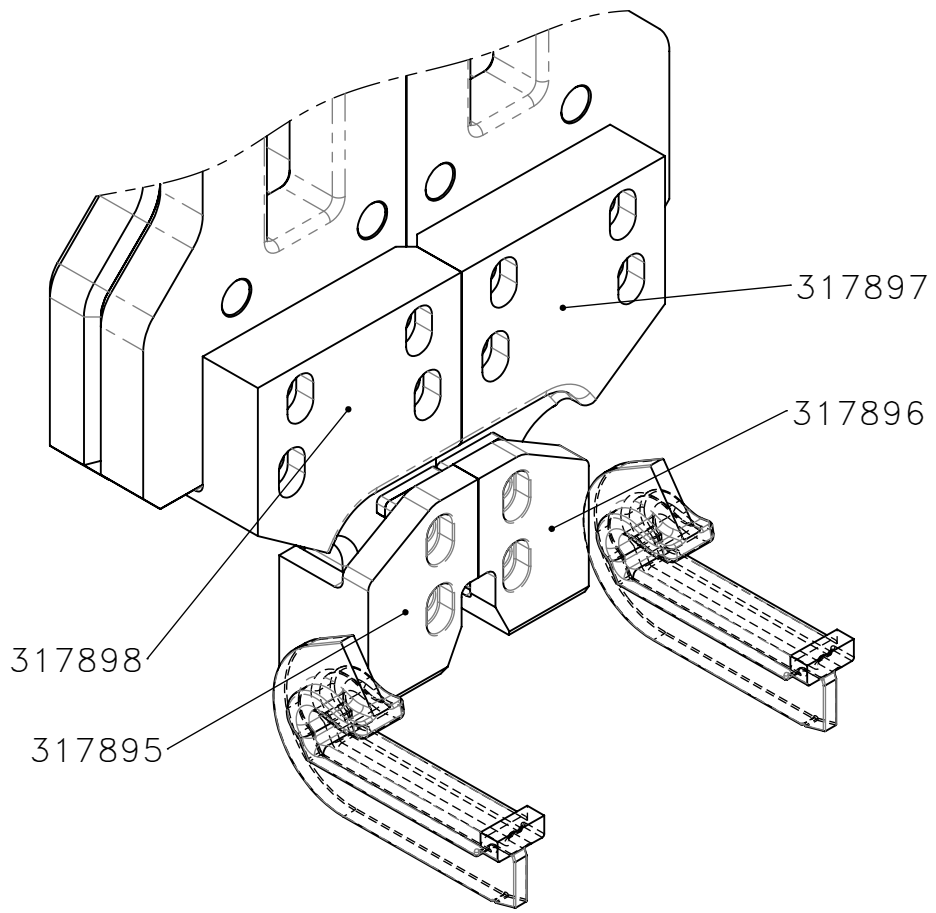


ANCHOR SQUEEZE/ADJUST TOOLS (OLD STYLE)

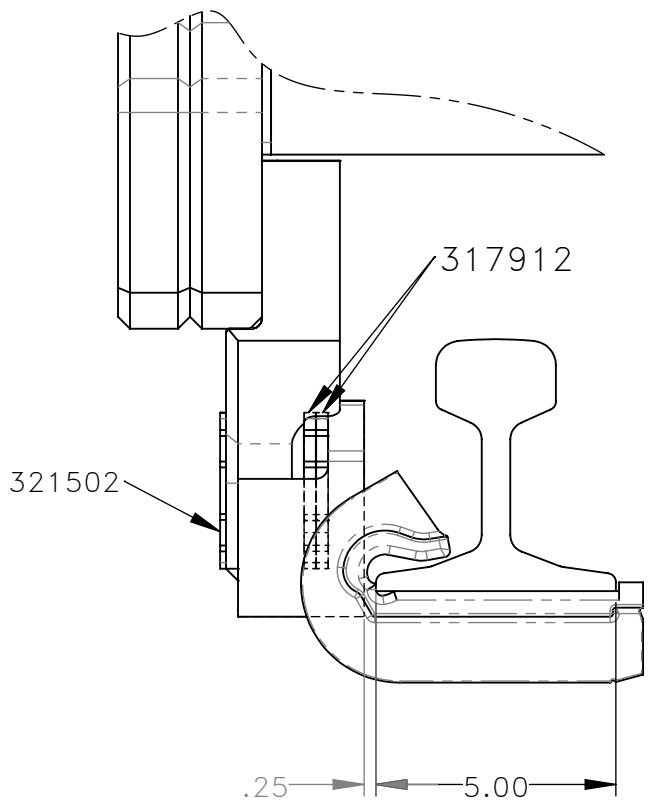
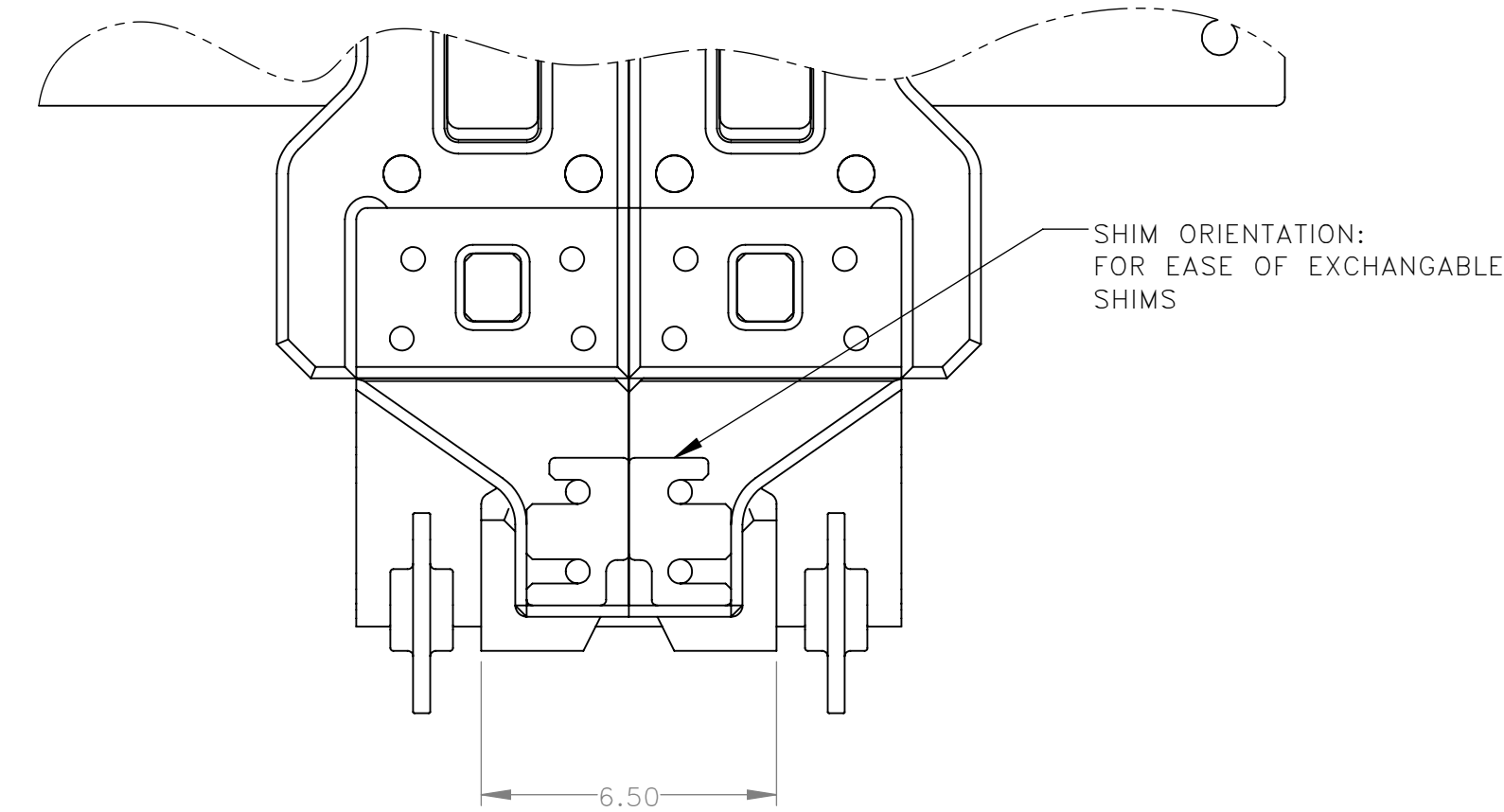
ORDER REPLACEMENT TOOLS FROM 792986 KIT, DASP: REPLACEMENT SQUEEZE TOOLING



REV	EN	DESCRIPTION	DATE	DRN
1	2443	NEW RELEASE	8-17	MAI
2	2490	ADDED 16.50, 7.50, & 12.00 DIMENSIONS.	9-17	MAI
3	2756	ADDED NOTE	12-17	MAI
4	4672	REVISED NOTES SHEET 1	12-19	SAG
5	5043	UPDATE TOOLING PICTORIALLY	6-20	PR
6	5453	UPDATE SHIM ORIENTATION	12-20	PR
7	01739	ADD 782610 & 782611 SQUEEZE TOOLS. SEE EN FOR DETAILS	09-25	AP
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED		125/ ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS	
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
<i>RACINE RAILROAD PRODUCTS</i>				
RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, DASP TOOLS				
MATERIAL TYPE				
SEE BOM				
USED ON		792980	SCALE 1:4	DATE 08-28-17
DRN	WEIGHT (LBS) N/A		JOB NO RD140001	SHEET 2 OF 4
DWG SIZE		CATALOG	DWG NO	
D		K	800258	

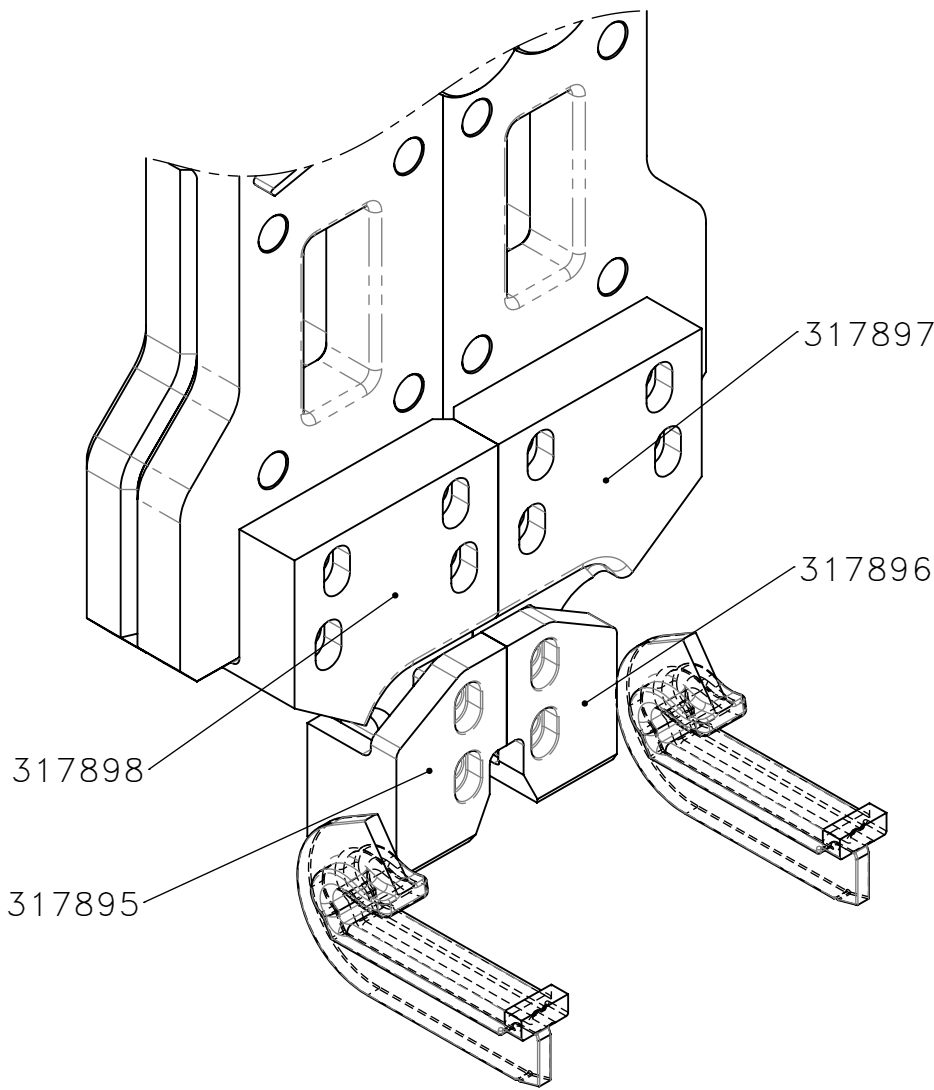


5” RAIL–SPREAD

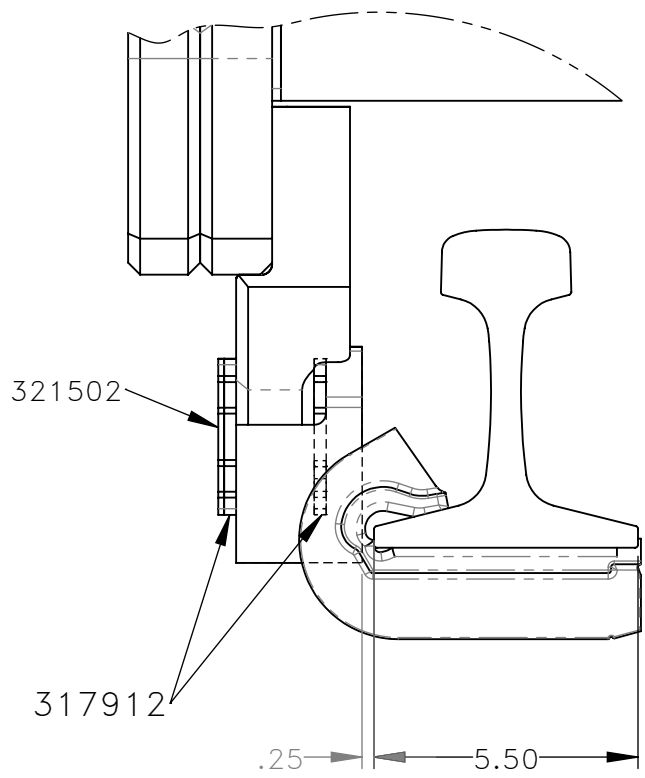
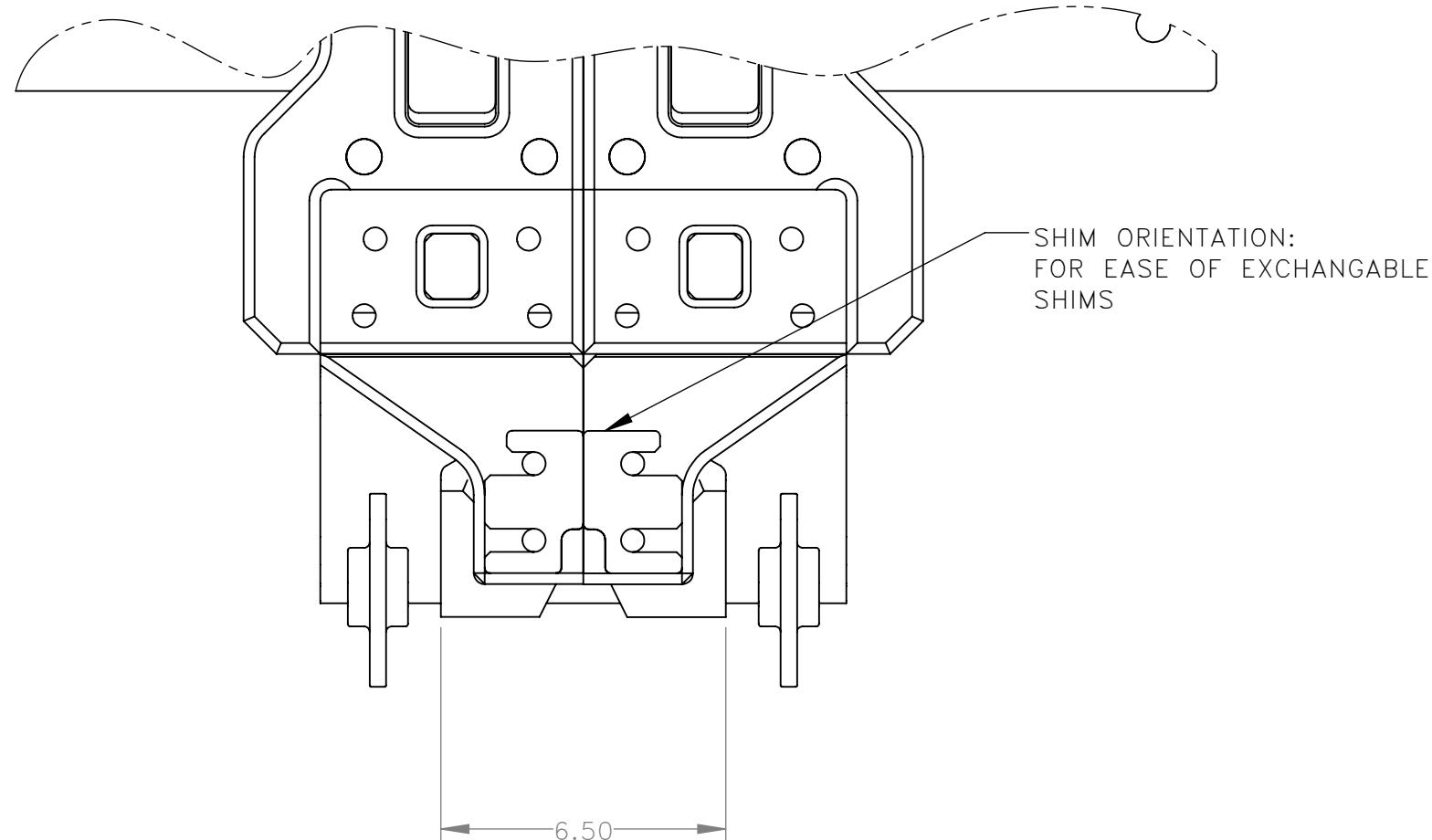


 GAUGE AND FIELD SHIMS ARE IDENTICAL

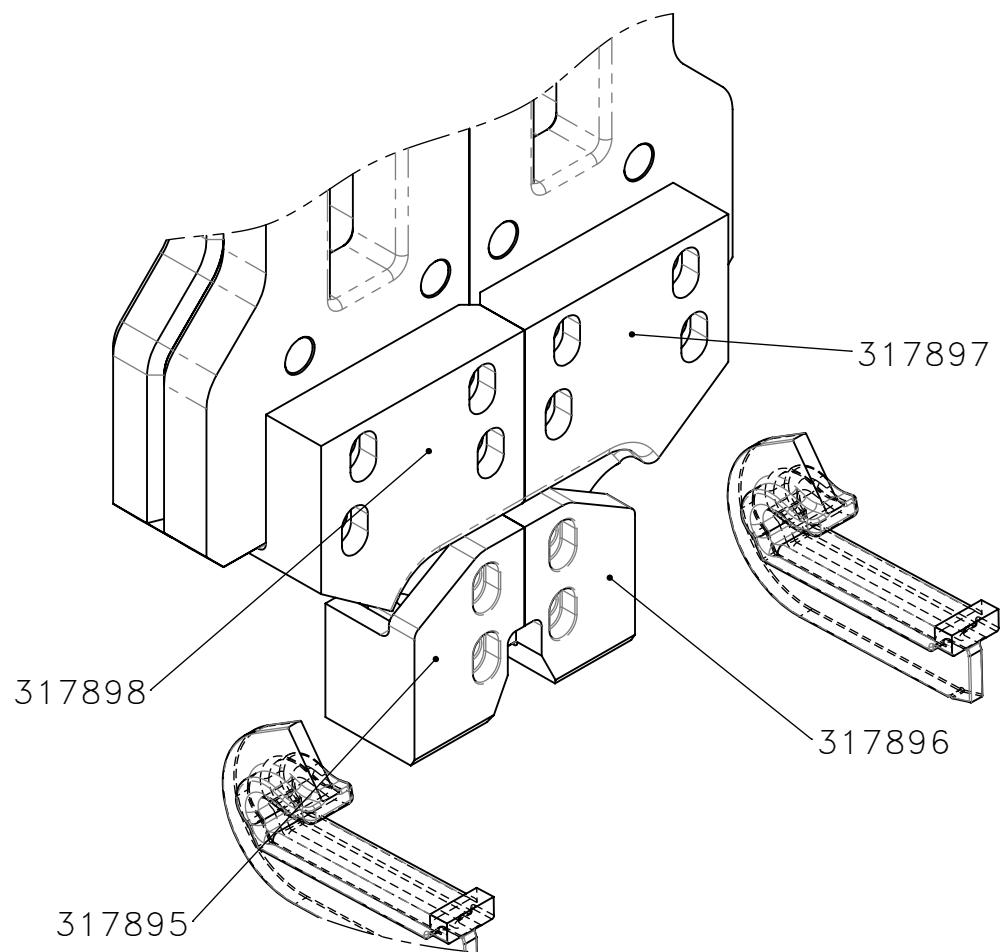
*THE ADDITION OF 321502 SHIM CAN BE UTILIZED TO PROVIDE FINER ADJUSTMENTS OF A TIGHTER CLEARANCE BETWEEN TOOLS AND RAIL.



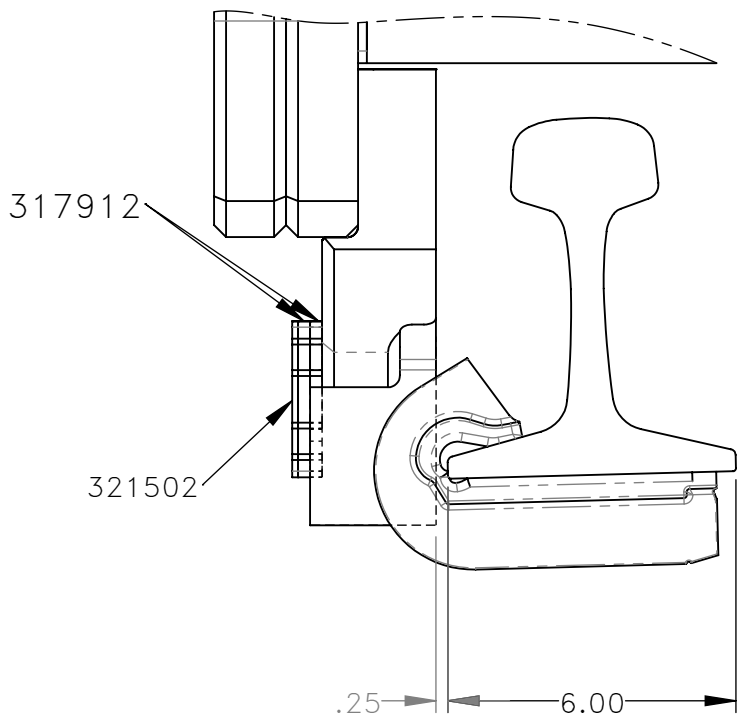
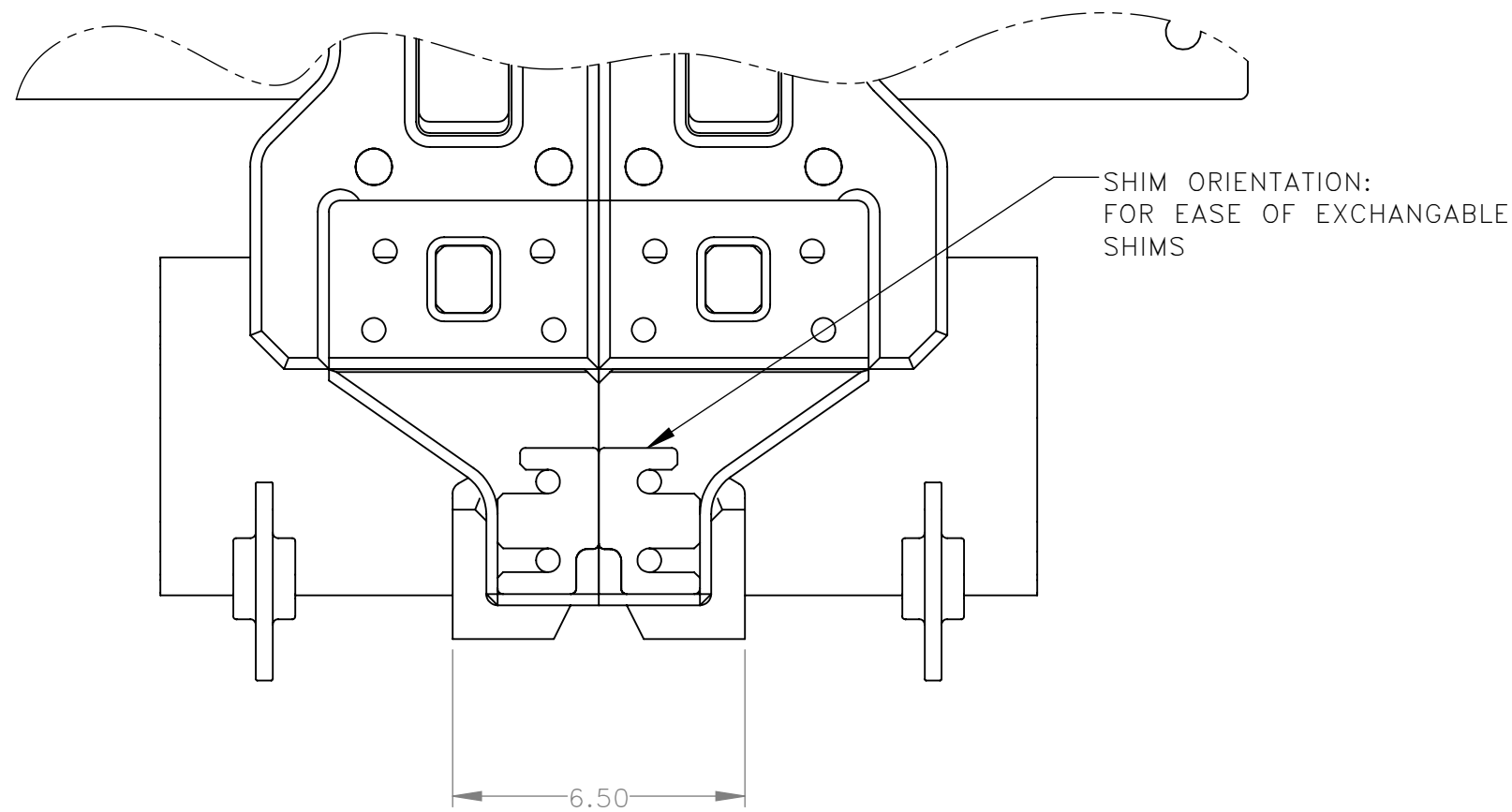
5.5” RAIL–SPREAD



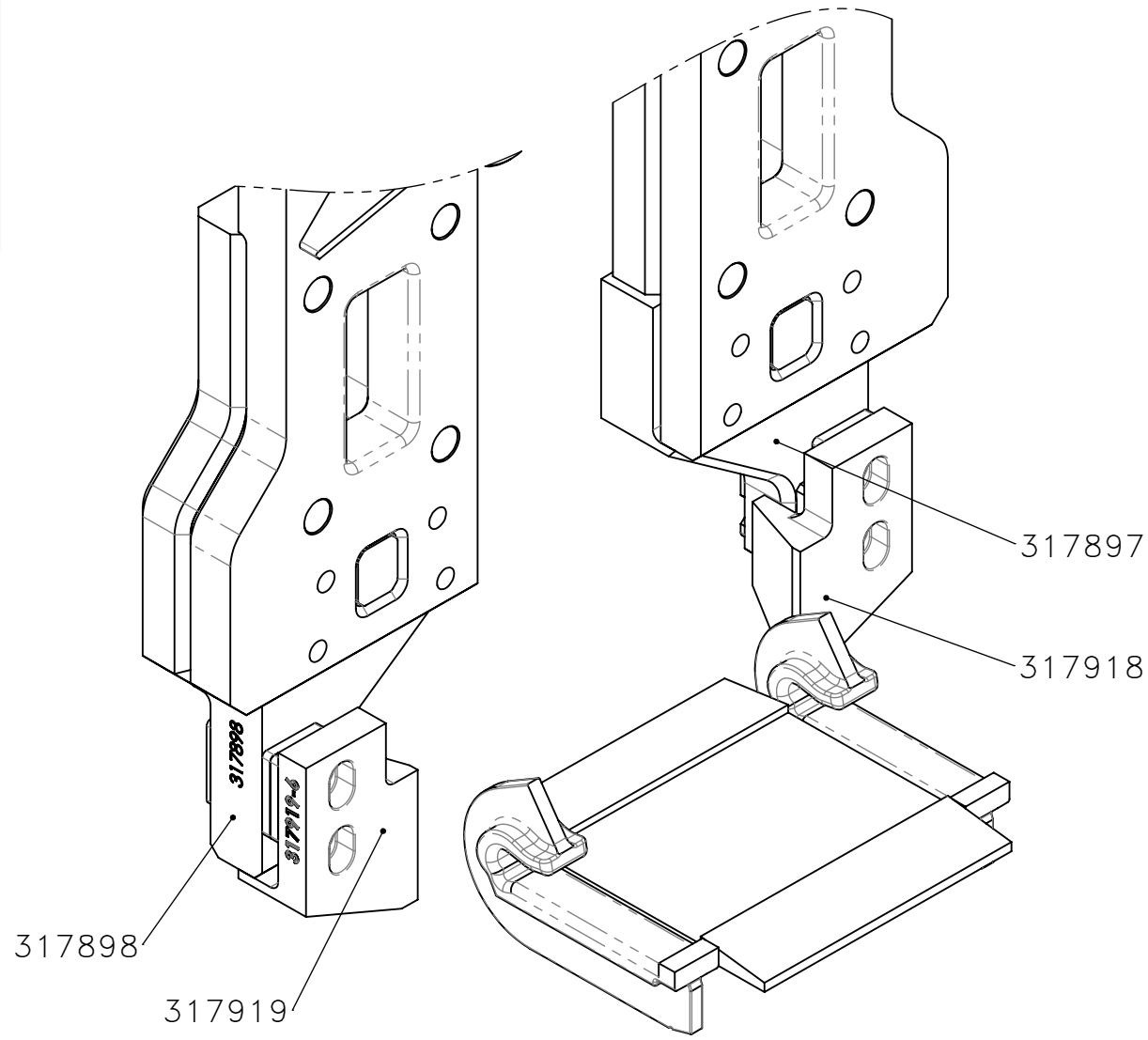
ANCHOR SPREAD TOOLS



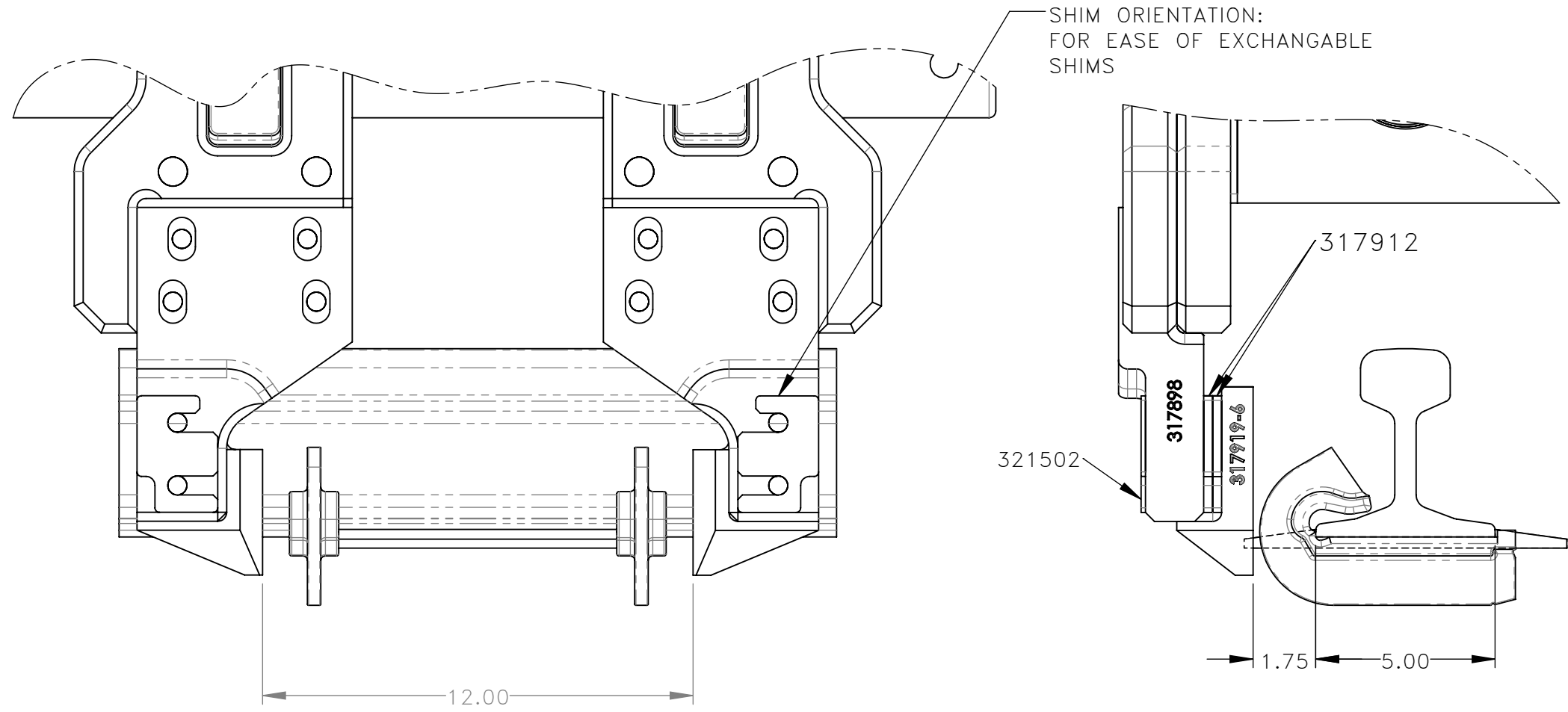
6” RAIL–SPREAD



REV	EN	DESCRIPTION	DATE	DRN
1	2443	NEW RELEASE	8-17	MAI
2	2490	ADDED 16.50, 7.50, & 12.00 DIMENSIONS.	9-17	MAI
3	2756	ADDED NOTE	12-17	MAI
4	4672	REVISED NOTES SHEET 1	12-19	SAG
5	5043	UPDATE TOOLING PICTORIALY	6-20	PR
6	5453	UPDATE SHIM ORIENTATION	12-20	PR
7	01739	ADD 782610 & 782611 SQUEEZE TOOLS. SEE EN FOR DETAILS	09-25	AP
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED			125/✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS				
RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, DASP TOOLS				
MATERIAL TYPE				
			SEE BOM	
USED ON		792980	SCALE	DATE
			1:4	08-28-17
DRN	MI	WEIGHT (LBS)	JOB NO	SHEET
		N/A	RD140001	3 OF 4
DWG SIZE		CATALOG	DWG NO	
D		K		800258

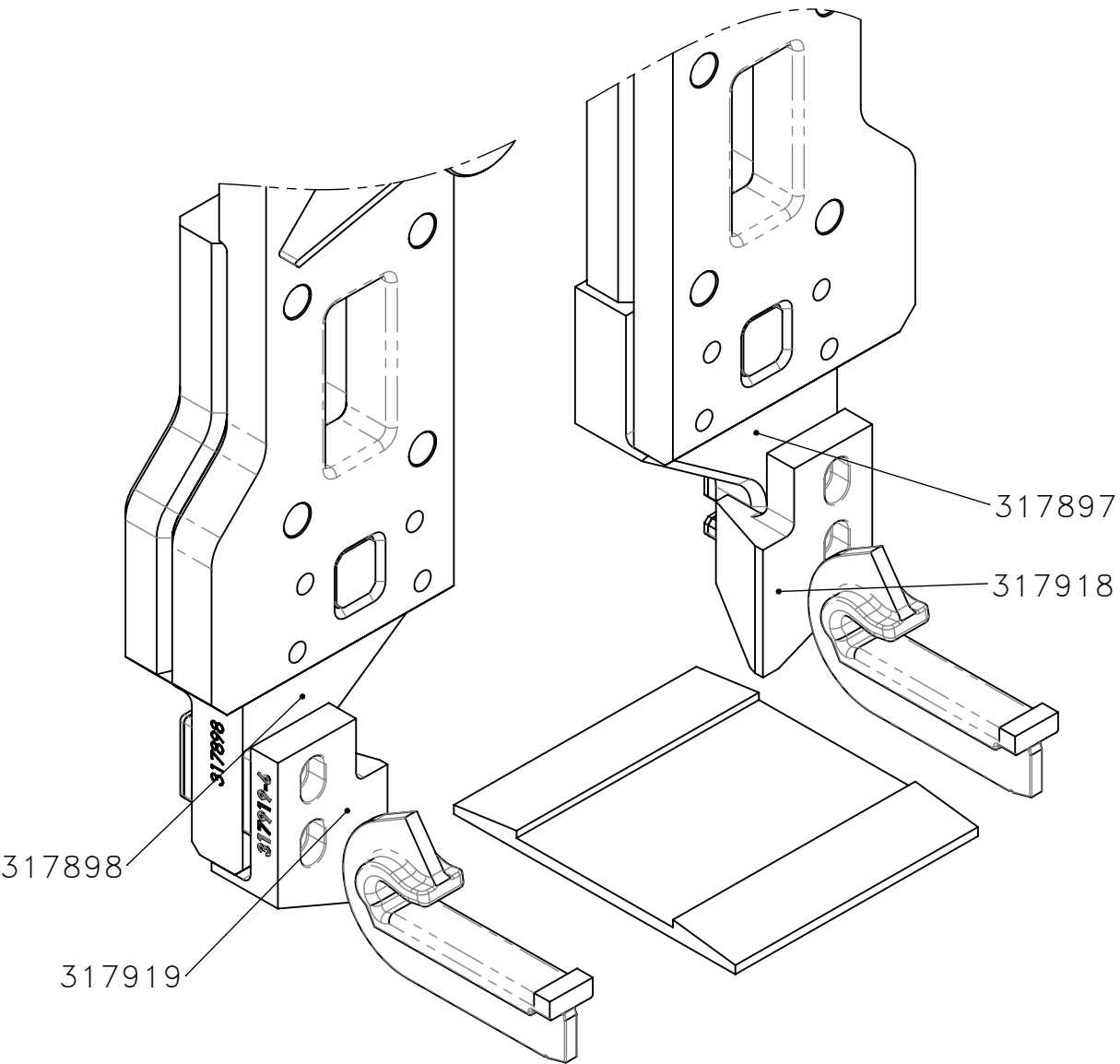


5” RAIL–SPREAD WITH PLATE

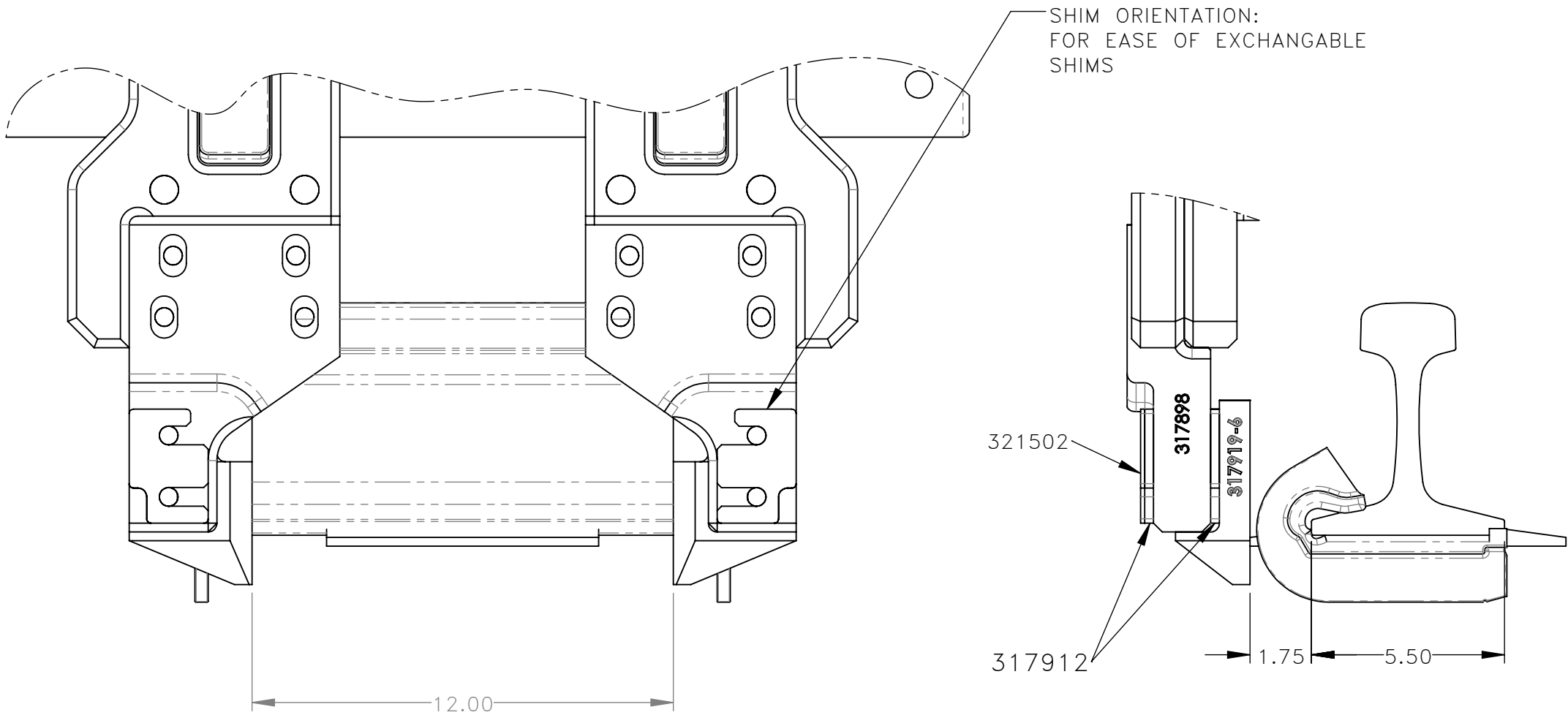


△ GAUGE AND FIELD SHIMS ARE IDENTICAL

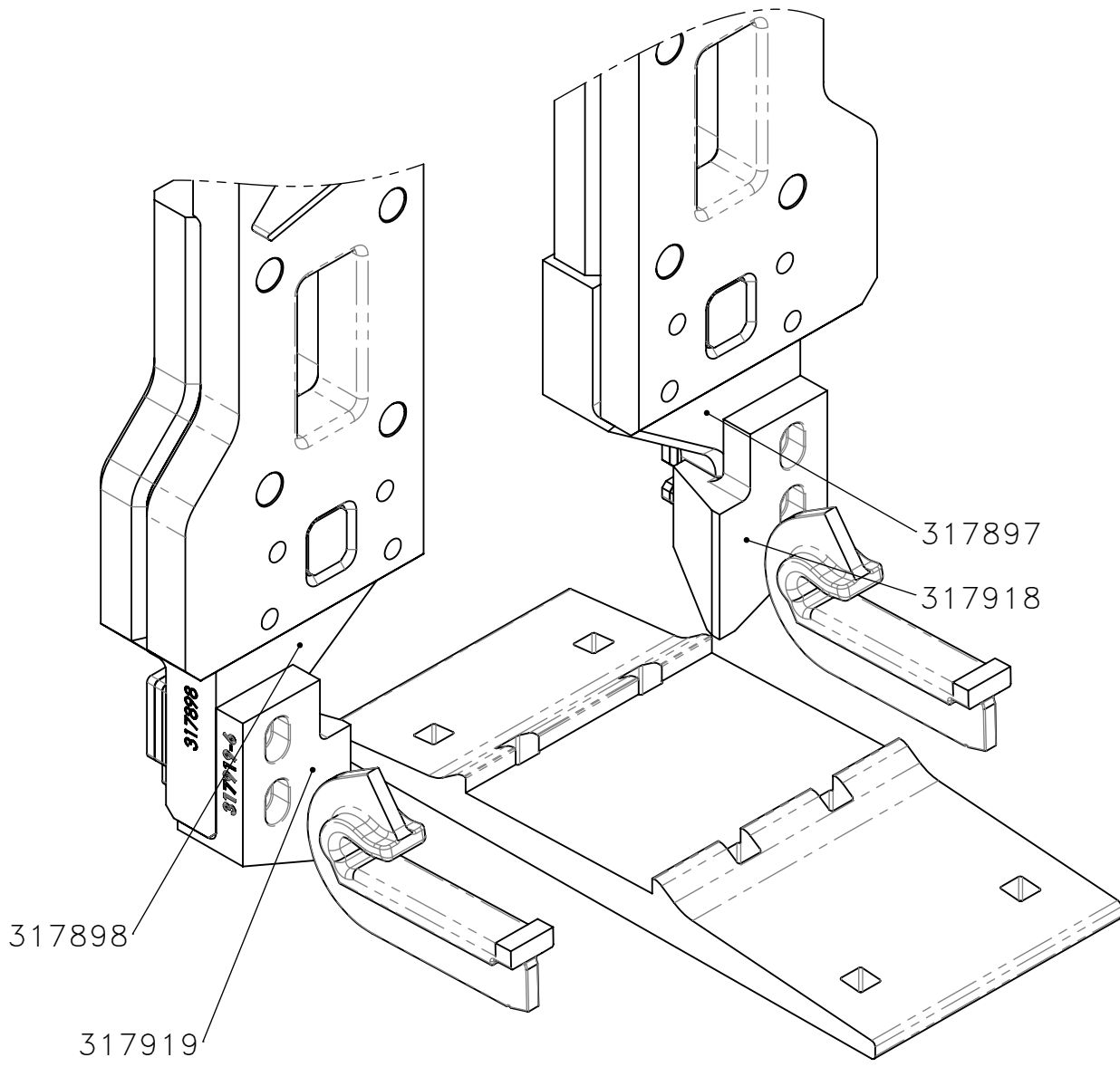
*THE ADDITION OF 321502 SHIM CAN BE UTILIZED TO PROVIDE FINER ADJUSTMENTS OF A TIGHTER CLEARANCE BETWEEN TOOLS AND RAIL.



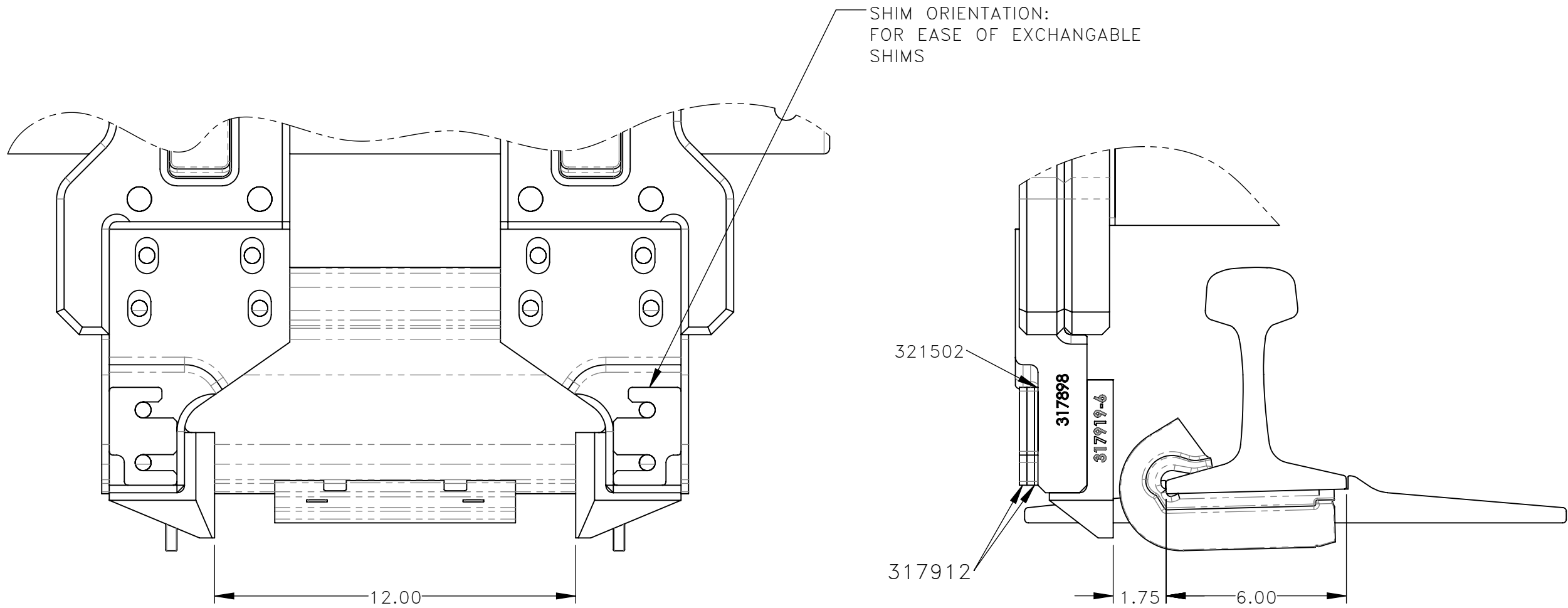
5.5” RAIL–SPREAD WITH PLATE



ANCHOR SPREAD PLATE TOOLS



6” RAIL–SPREAD WITH PLATE



REV	EN	DESCRIPTION	DATE	DRN
1	2443	NEW RELEASE	8-17	MAI
2	2490	ADDED 16.50, 7.50, & 12.00 DIMENSIONS.	9-17	MAI
3	2756	ADDED NOTE	12-17	MAI
4	4672	REVISED NOTES SHEET 1	12-19	SAG
5	5043	UPDATE TOOLING PICTORIALY	6-20	PR
6	5453	UPDATE SHIM ORIENTATION	12-20	PR
7	01739	ADD 782610 & 782611 SQUEEZE TOOLS. SEE EN FOR DETAILS	09-25	AP
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED				
LINEAR		.XX=±.03	.XXX=±.010	KERF ALLOW.
ANGULAR		X°=±1°	X.X°=±.5°	
SURFACE FINISH NOT TO EXCEED			125 ✓	SMOOTH ALL SHARP EDGES CLEAN ALL WELDS
THIS PRINT AND ALL INFORMATION WITHIN BELONGS TO RACINE RAILROAD PRODUCTS				
RACINE RAILROAD PRODUCTS RACINE, WISCONSIN USA				
DESCRIPTION				
INSTRUCTIONS, DASP TOOLS				
MATERIAL TYPE				
SEE BOM				
USED ON			SCALE	DATE
792980			1:4	08-28-17
DRN	WEIGHT (LBS)	JOB NO	SHEET	
MI	N/A	RD140001	4 OF 4	
DWG SIZE	CATALOG	DWG NO		
D	K		800258	