

1955 Norwood Court Mount Pleasant WI, 53403 (262) 637-9681 www.racinerailroad.com

Service Bulletin Maintenance of Way Equipment

Date: 06/18/210		RRP S	RRP Service Bulletin No: RRP SB236		
Title:					
Rating:	ALERT (Potential Problem)		INFORMATION (Action Is Optional)		
	DIRECTIVE (Action Is Required)	X	PRODUCT IMPRO (Enhance Product)	VEMENI	
Product Seri	ies: Portable Gas Power Unit /	910136.			
Serial No: 10	006817-1 thru-06, 1006817-07	thru-10, 1	1006818-01 thru-10		
Summary:	This bulletin covers a potential problem with loss of battery power due to the cooling fan running after the key switch has been turned off.				
	Under very hot conditions, the draw down to the point where problem, a power relay is requ	starting b	ecomes difficult. To	correct this	
Action:	The units may be returned to Racine Railroad Products by contacting (262) 637-9069 or custserv@racinerailroad.com for return authorization. The upgrade will be performed free of charge and will cover material and labor. Shipping and handling is not included.				
	The repair can also be performed by obtaining retrofit kit# 0000414 KIT, RELAY RETROFIT. Follow the instructions listed on the following page. The kit is available by returning the request form on the last page.				
Completion:	Turning off the power unit will	turn off th	ne fan.		

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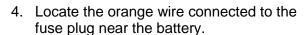
Procedure

The gas hydraulic power unit should be turned off and cool prior to installing kit. For safety, disconnect positive cable from battery.

- 1. Locate the yellow wire connected to the "Low Oil Indicator Light" coming from the back of the ignition switch box.
- 2. Locate the white wire coming from the key switch.
- 3. Crimp a blue T-Tap terminal onto each wire.



Figure 1



Cut this wire and strip both cut ends 1/4" bare.

5. Strip all but the #4 red wire on the relay field connector.

Crimp the nylon spade connector to the blue and black wires.

Crimp one end of the heat shrinkable butt splice connectors to red #3 and #5 wires.

Note: Numbers refer to numbers on the relay, not the plug.

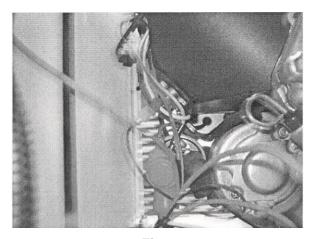


Figure 2

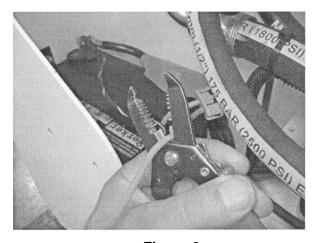


Figure 3



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- 6. Crimp other end of but splice connectors to stripped ends of orange wires.
 - Heat butt splice insulation and shrink onto wire.
- 7. Plug blue wire spade connector into blue T-Tap connector on yellow wire.
- 8. Plug black wire spade connector into blue T-Tap connector on white wire.

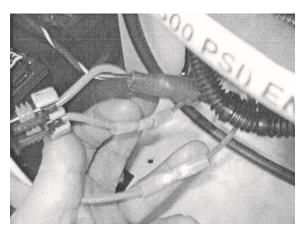


Figure 4

- 9. Plug relay into field connector.
- 10. Pull tie relay assembly to a solid item on the unit, like the positive battery cable.
- 11. Reconnect positive battery cable, start unit and heat oil until fan comes on.
- 12. Shut off key switch to verify that the fan shuts off with key.

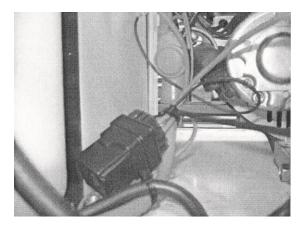


Figure 5

Below is a circuit diagram for the installation.

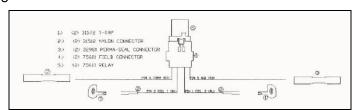


Figure 6



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Retrofit request form:				
Name				
Company				
Street				
City/State/Zip				
Contact Phone				
Email				
Serial Numbers:				



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Contact: If you have any questions or we can be of any service, please contact the Racine Railroad Products service department at (262)-637-9681 or custserv@racinerailroad.com.

Safety Terms



DANGER indicates a hazardous operating procedure, practice, or condition. If the hazardous situation is not avoided death or serious injury will occur.



WARNING indicates a hazardous operating procedure, practice, or condition. If the hazardous situation is not avoided death or serious injury could occur.



CAUTION indicates a potentially hazardous operating procedure, practice, or condition. If the hazardous situation is not moderate or minor injury could occur.

Note: Indicates an essential operating procedure, practice, or condition. No personal injury is possible.